

FB 4.1 R LN

LOW NO_x
LIGHT OIL BURNER



Instructions to Assembly, Commissioning and Maintenance

Before installing and using the burner, read this manual carefully and keep it close to the burner.



EN

Dear Client,

We would like to thank you for having chosen a FIREBIRD product.

The model chosen by you is a high-performance product with an advanced technological conception, high reliability and excellent construction quality.

We advise you to entrust the running and maintenance of this appliance to know qualified professionals, and also to use only original spare parts when needed.

This manual contains important guidelines and suggestions which should be complied with in order to obtain a simple installation and the best possible use of the appliance.

RANGE

This manual refers to the following products:

BURNER MODEL	FIREBIRD CODE	ELCO CODE
FB 4.1 R 20 LN	416364	3149697

BURNER DESIGNATION

FB 4.1 R 20 LN

FB 4.1 Burner Series

R Pre-heater

BOILER TYPE

20 Boiler nominal power (max)

EMISSION

LN Low NOx emissions (NOx < 120 mg/kWh according to European Commission Regulation No 813/2013 and to pr EN267/2016 Class 4)

CONTENTS

1	SAFETY	5
1.1	Overview	5
1.2	Intended use	5
1.3	Symbols used	6
1.3.1	Key to symbols used in the manual	6
1.3.2	Other symbols	6
1.4	Requirements for personnel or operators	7
1.5	Primary hazards	7
2	GENERAL	8
2.1	Burner description	8
2.2	Supply	8
2.3	Identification	9
2.4	Structure	10
2.4.1	Structure of the burner	10
2.4.2	Structure of the combustion head	12
2.5	Control box	13
2.6	Operating logic (Two-pipe system)	13
2.6.1	Operating function	13
2.6.2	Controlled shutdown	14
2.6.3	Safety function	14
3	TECHNICAL DATA	15
3.1	Dimensions and weights	15
3.2	Technical data	16
3.3	Electrical diagram	17
4	INSTALLATION	18
4.1	Safety during assembly	18
4.2	Installation area	19
4.2.1	Flue gas system	19
4.3	Assembly tools	19
4.4	Preliminary checks before mounting the burner	20
4.5	Burner assembly	21
4.6	Oil systems	23
4.6.1	Hydraulic diagram	24
4.6.2	Oil pump	24
4.6.3	Oil feed and suction line with two-pipe system	26
4.7	Electrical connection	27
4.7.1	Electrical connection to the boiler	27

5	COMMISSIONING	28
5.1	Safety during commissioning	28
5.2	Checks before commissioning	28
5.3	Factory pre-setting	29
5.4	Combustion adjustment	29
5.4.1	<i>Air flap position</i>	30
5.5	Adjusting burner output	30
5.5.1	<i>Burner start</i>	31
5.5.2	<i>Burner adjustment</i>	31
5.6	Oil pressure setting	31
5.6.1	<i>Oil pressure setting</i>	31
5.6.2	<i>Checking negative pressure</i>	31
5.6.3	<i>Cleaning the pump filter</i>	31
5.6.4	<i>Check pump rotation</i>	32
5.7	Commissioning record	33
5.7.1	<i>Setting and values recorded</i>	34
6	MAINTENANCE	35
6.1	Safety during maintenance	35
6.2	Removing the burner	36
6.3	Burner maintenance	40
6.3.1	<i>Cleaning and replacing combustion head components</i>	40
6.3.2	<i>Diffuser position check</i>	41
6.3.3	<i>Combustion head position check</i>	43
6.3.4	<i>Electrode position check</i>	43
6.3.5	<i>Replacing the coil</i>	44
6.3.6	<i>Replacing the capacitor</i>	45
6.3.7	<i>Cleaning the internal rotor</i>	45
7	TROUBLESHOOTING	47
7.1	Combustion performances	47
7.2	Fault diagnosis and repair	47
7.3	Troubleshooting diagram	48
8	SPARE PARTS LIST	50
9	APPENDIX	52
9.1	Use of bio fuel blends	52
9.2	Important advice for the use of bio fuel blends	52
9.2.1	<i>Introduction</i>	52
9.2.2	<i>General instructions and information</i>	53
10	MANUFACTURER CERTIFICATE	54
10.1	Manufacturer Certificate / EU Design Conformity Declaration	54
10.2	UKCA Conformity Declaration	54
11	NOTE	55

1 SAFETY

1.1 Overview

These instructions for the installation, commissioning and maintenance of the burner are for use by technicians from professional heating companies that are qualified to carry out these activities. The instructions contain indications and information on how to move, handle, activate, adjust, maintain and remove the appliance and how to dispose of the components at the end of their useful life.

The instructions must be followed and all applicable legislation complied with in order to ensure safe working conditions.

This manual should be stored near the product and made available to all operators involved in its use.

1.2 Intended use

The burner is designed to act as a heat source for heating and DHW generation systems in which water is the heating fluid.

Any other or wider application is outside of the specified intended use.

To avoid risks, the burner should only be used:

- for its specifically intended use
- under the appropriate safety conditions
- following the instructions for installation, commissioning and maintenance
- in compliance with the max. and min. operating values
- in compliance with the required maintenance activities
- immediately repairing any malfunctions that could compromise safety
- maintaining all notes and notices applied to the product so that they remain legible over time

The burner cannot be installed outdoors, unless installed in a boiler specifically designed for that use. If installed outdoors, climatic conditions could cause direct damage to the burner due to the presence of water or frost or cause the components to overheat.

1.3 Symbols used

1.3.1 Key to symbols used in the manual



DANGER

Maximum danger. Indicates operations that cause serious injury, death or long-term health risks if performed incorrectly.



DANGER

Indicates a dangerous situation that could cause serious injury, death or long-term health risks, caused by electricity, if handled without due care or incorrectly.



WARNING

Indicates operations that could cause serious injury, death or long-term health risks if performed incorrectly.



PRECAUTION

Indicates potentially dangerous situations and operations that could cause damage to the device or things and minor injury to persons, if handled without due care or performed incorrectly.



CAUTION

Indicates operations that could cause damage to the device or nearby things.



IMPORTANT INFORMATION

This symbol indicates important information that you must bear in mind.

1.3.2 Other symbols



DANGER FLAMMABLE MATERIAL

Indicates a dangerous situation that could cause serious injury, death or long-term health risks, caused by the presence of flammable substances near the equipment, if handled without due care or incorrectly.



CAUTION

Indicates potentially dangerous situations, caused by the presence of surfaces at high temperatures that could cause minor injuries, or burns, if handled incorrectly.



PERSONAL PROTECTION

Several symbols are used to remind operators of the need to use all the personal protective equipment required by applicable legislation during all installation, commissioning and maintenance operations.



ENVIRONMENTAL PROTECTION

Reminds operators of the need to apply a suitable recycling procedure to replaced components.



ENVIRONMENTAL PROTECTION

Reminds operators of the need to deliver the product or its components to a suitable separated waste collection centre at the end of its working life.

1.4 Requirements for personnel or operators



CAUTION

CAUTION

It may be hazardous to assign activities to personnel that are not sufficiently qualified. It may harm the operators themselves if they perform manoeuvres or operations incorrectly, with a serious impact on personal safety, things and property.



CAUTION

CAUTION

Installation, commissioning and maintenance activities must only be carried out by the personnel of dedicated heating companies specifically qualified to perform these tasks.



CAUTION

CAUTION

Operators should explain to the proprietor and person responsible for the domestic heating system the burner is installed on, the importance of ensuring good inflow of combustion air and combustion product evacuation. They should also highlight that no modification should be made to the heating system (comprised of air intake, burner, boiler and flue pipe) that could alter the correct operation of the system.

1.5 Primary hazards

The following indications refer to “residual risks”, which must be highlighted for the full understanding and responsibility of the proprietor, users and operators.

These risks derive from risk analyses carried out by Research and Development staff as required by European Standard EN 267 and applicable directives (Machine directive, LVD, EMC).



DANGER

Danger of death!

- Contact with live electrical components may cause serious incidents.
- Only professionally-trained and qualified personal can operate on the electrical system.
- Before any operation, switch off the power supply to the system by operating the main switch. Check there is no power and ensure restart is impossible.
- In the event of damage to the electrical insulation on the product, act immediately to restore the correct level of insulation.



CAUTION

Hot surfaces - Risk of burns!

- Contact with components at high temperatures may cause more or less serious superficial burns.
- Operators should wear suitable clothing and personal protective equipment.
- They should ensure that all components are at ambient temperature before carrying out any maintenance operations.



CAUTION

FUEL LEAKS

- Fuel leaks may cause fire to break out.
- They may be toxic via inhalation and cause skin irritation.
- Act swiftly to remove the cause of the leak. If it is connected to a maintenance operation, use the dedicated personal protective equipment.

2 GENERAL

2.1 Burner description

FB 4.1 R LN is a latest generation single-stage burner fuelled by light oil. The innovative combustion head ensures low NOx and CO emissions within the emission limits set out by European Regulations for energy related products (ErP).

The burner uses functional components that, in addition to ensuring a long working life, also allow for easy installation, adjustment and maintenance. The high-performance electrical components ensure low fuel consumption.

The ventilation system ensures a high level of efficiency and, thanks to a powerful transformer, cold starts don't cause problems. The operation of **FB 4.1 R LN** burners is reliable even in the event of persistent or intermittent wind, ignition takes place effectively and with smoke-developed index control.

The contained dimensions, low noise and ease of installation make it possible to apply the burner to boilers installed in domestic spaces.

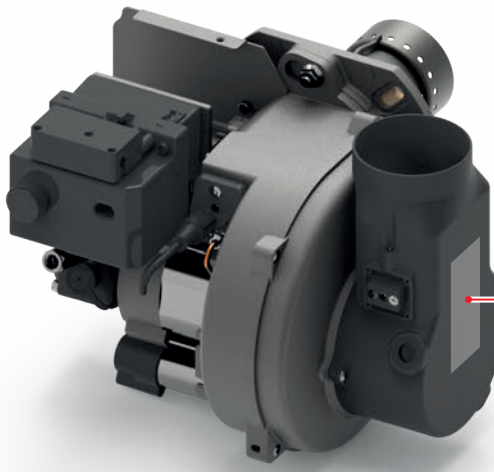
2.2 Supply

The burner **FB 4.1 R LN** includes the following equipments:

- n°1 flange with fixing bolt
- n°1 gasket
- n°2 flexible oil pipes
- n°2 nipples G 3/8 - 1/4 (for flexible oil pipe)
- n°4 nuts for flange to be fixed to boiler
- cable kit with 7 and 5 pin connectors (already mounted)
- n°1 hex key 4 mm
- gauge for checking the settings
- instruction manual

2.3 Identification

Check the identification label of the burner ("Fig. 1").



elco			Via Roma, 64 Resana (TV) ITALY		
CE UK CA ErP					
			416364 3149697 SN00000000 001 SL005600000000 DH02/ 05/2024 17.06.49		
(A)	3149697	416364	18-24	(B)	
(C)	FB 4.1 R 20 LN				(D)
	kW		20,6	(E)	
	kg/h		1,72		
(F)	1N-230 V		50 Hz		
(G)	IP40		210 W	(H)	
	FUEL		LIGHT OIL	(I)	
	Visc. @ 20 °C		1,6-6 mm²/s		
	WEIGHT		7,7 kg		
	  				
(J)	 0000000001 Made in Italy				

A	Burner code	F	Electrical supply
B	Week and year of manufacture	G	Protection level
C	Burner model	H	Electrical consumption
D	Factory power setting	I	Types of fuel used
E	Burner power output	J	Serial number

Fig. 1



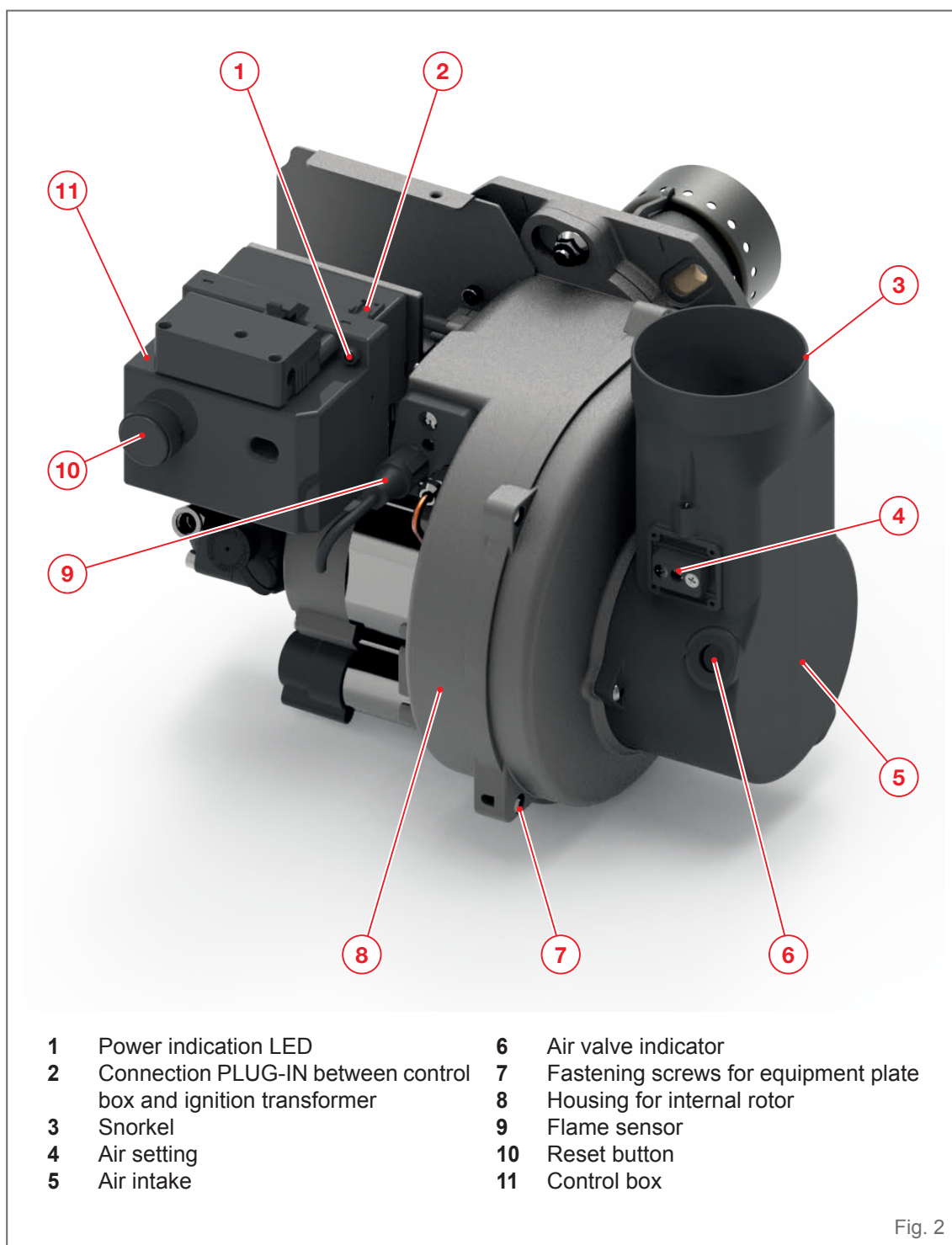
CAUTION

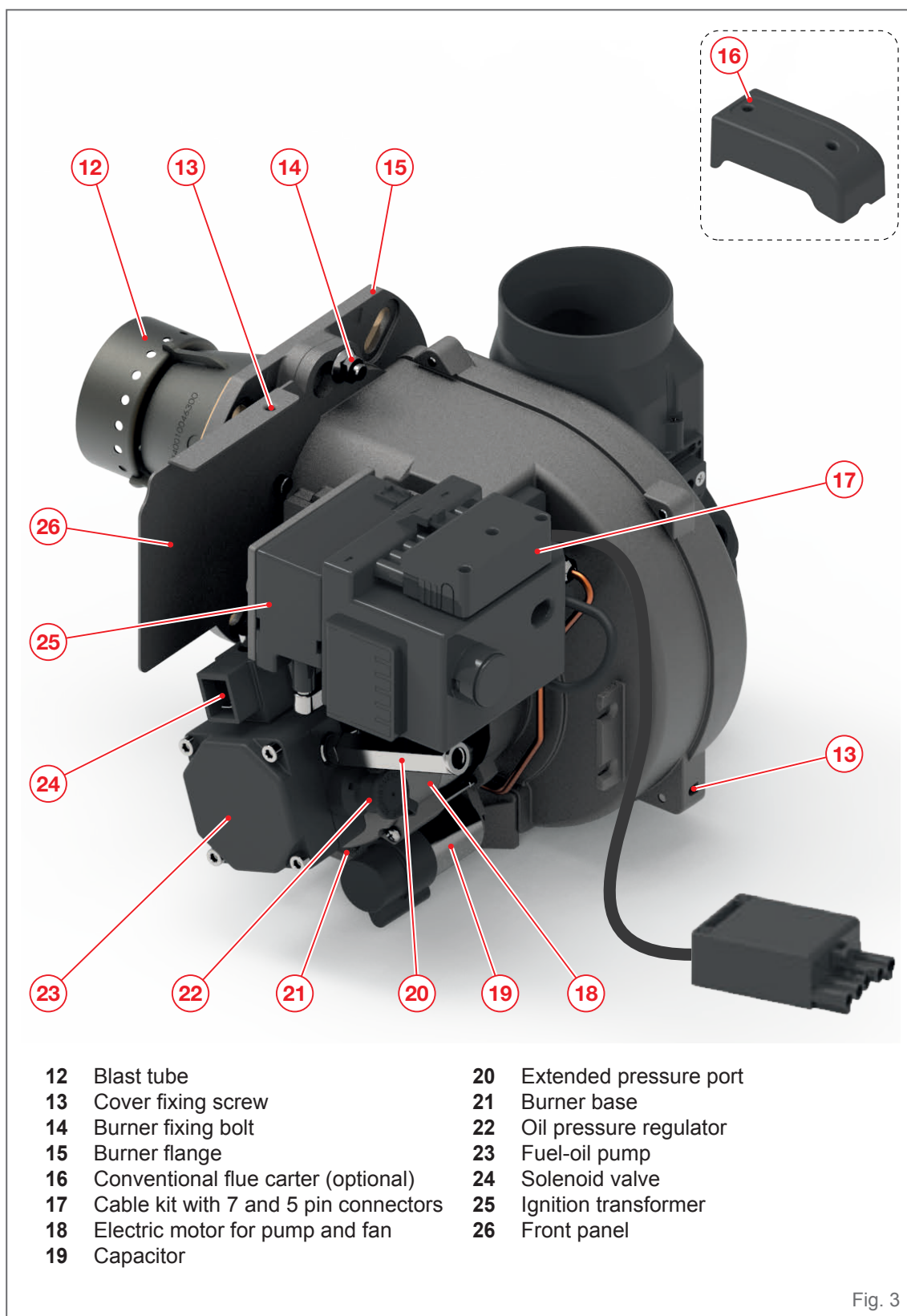
It is strictly forbidden to remove the identification label.

Tampering, removal or absence of the data plate burner or anything that prevents the secure identification of the burner will create difficulties for any installation and maintenance work.

2.4 Structure

2.4.1 Structure of the burner





2.4.2 Structure of the combustion head

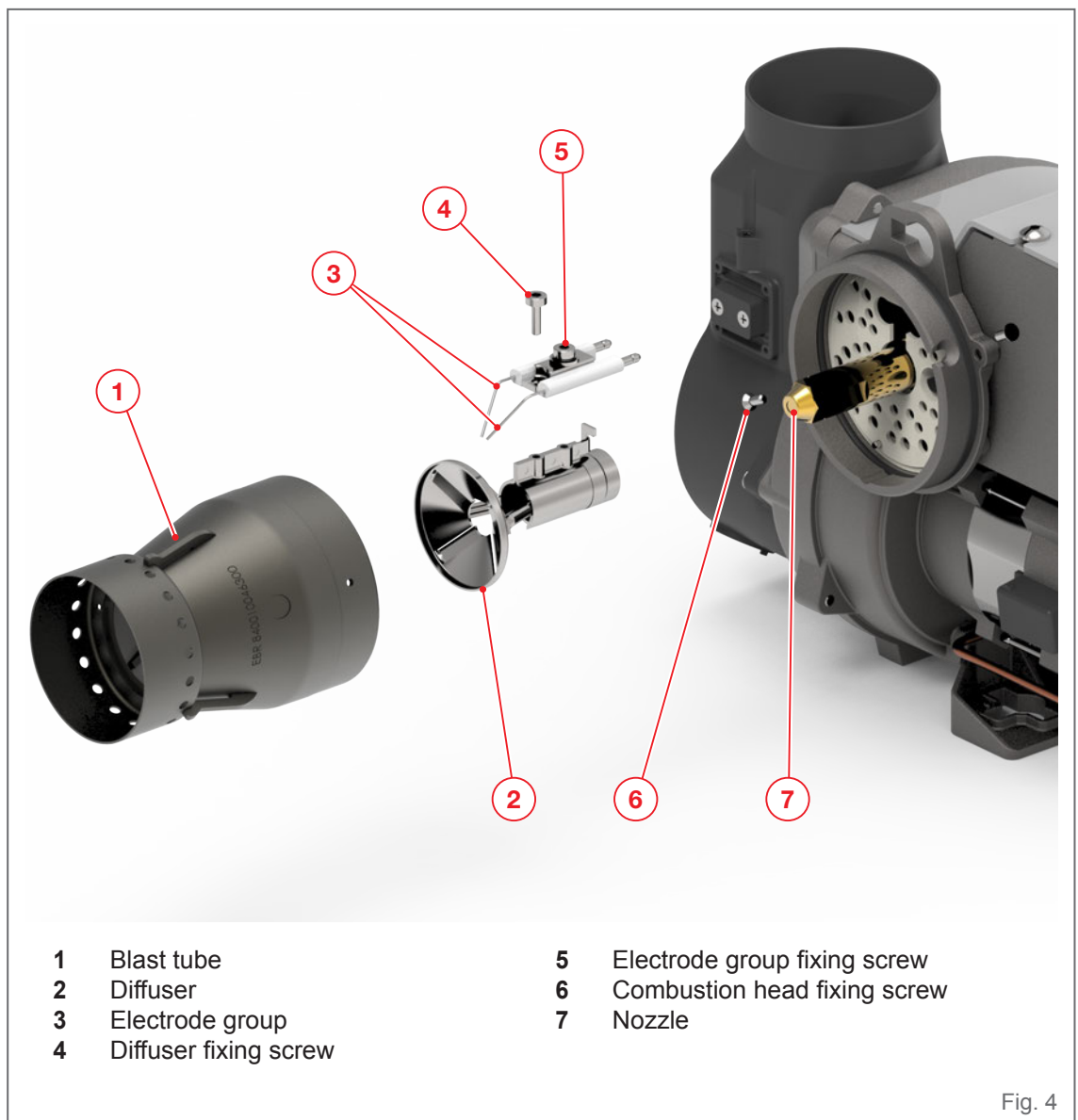


Fig. 4

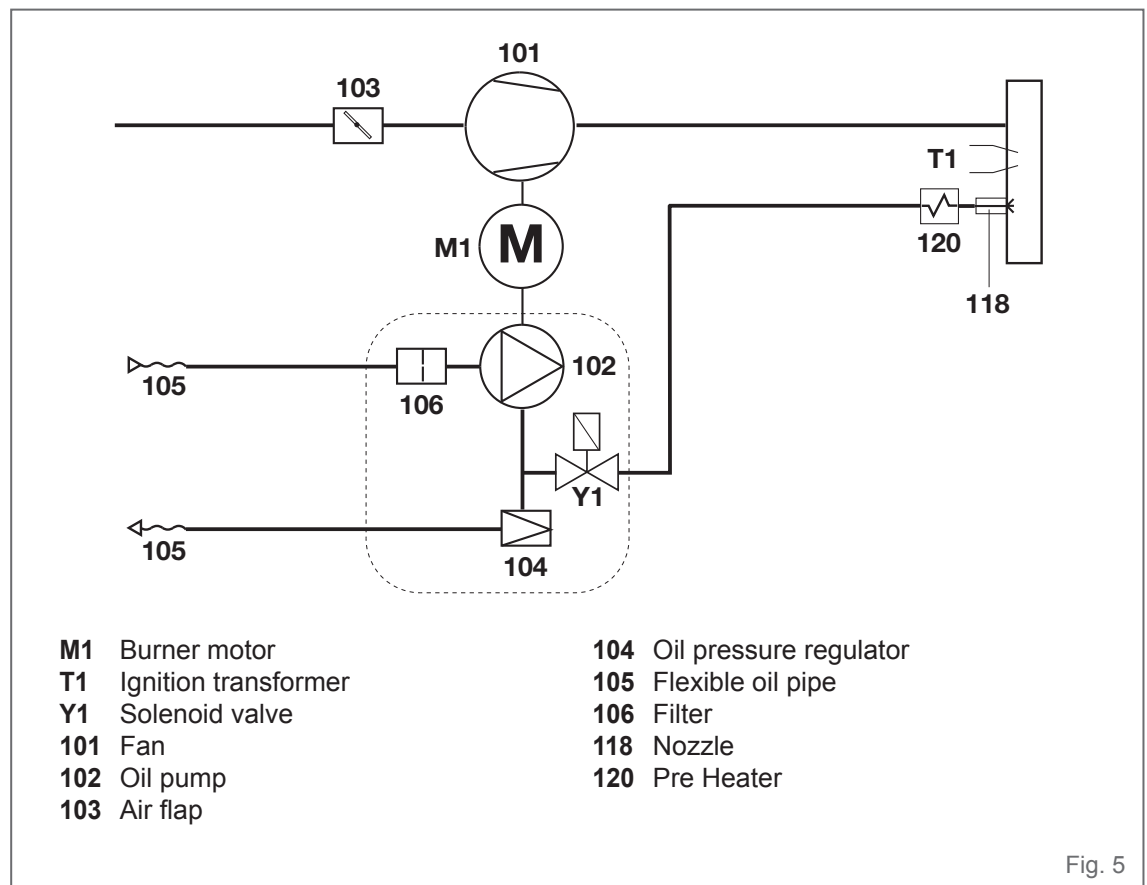
2.5 Control box

The EBR-M18 control box, controls and monitors the forced draught burner. The microprocessor-controlled program sequence ensures maximum stability of time periods, regardless of fluctuations in the power supply or ambient temperature.

The design of the control box protects it from the effects of flame outs. Whenever the supply voltage drops below its rated minimum level (160 ± 8 V), the control box shuts down - even in the absence of a fault signal.

The control box switches itself back on again once the voltage has exceeded the 170 ± 8 V.

2.6 Operating logic (Two-pipe system)



2.6.1 Operating function

- If heat is requested by the heating controls, the control box starts the program sequence.
- The motor starts, the ignition transformer is switched on and the preventilation period of 15 s starts.
- The pre heater heats the oil in the oil line.
- During the preventilation period, the furnace is monitored for flame signals.
- At the end of the preventilation period, the fuel-oil solenoid valve opens and the burner starts.
- The ignition transformer remains switched off while the burner is in operation.

2.6.2 Controlled shutdown

- Boiler temperature control interrupts heat request.
- The fuel-oil solenoid valve closes and the flame is extinguished.
- The post-ventilation starts: time factory-set at 15 s. After the burner motor switches off.
- Burner enters standby.

2.6.3 Safety function

A safety shutdown occurs:

- if a flame signal is present during preventilation (flame monitoring)
- if no flame is produced within 5 seconds (safety time) of start-up (fuel authorisation).

A safety shutdown is indicated by the malfunction lamp lighting up and it is then only possible to reset the burner by pressing the reset button after the cause of the malfunction has been rectified. For further information, see the automatic combustion control unit description.

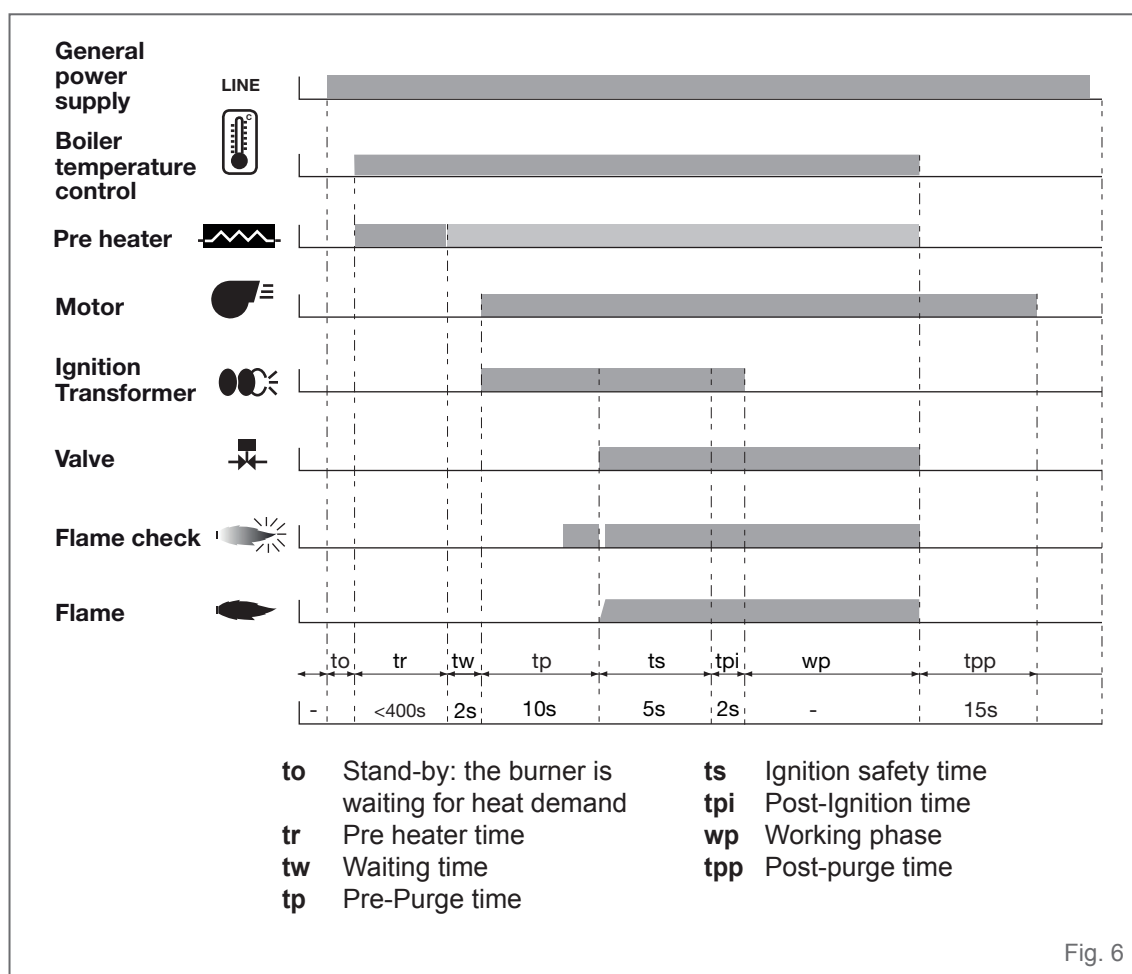


Fig. 6



IMPORTANT INFORMATION

After a maximum number of 3 ignition attempts (full recycles), burner in case of loss of flame goes to lockout not volatile.

3 TECHNICAL DATA

3.1 Dimensions and weights

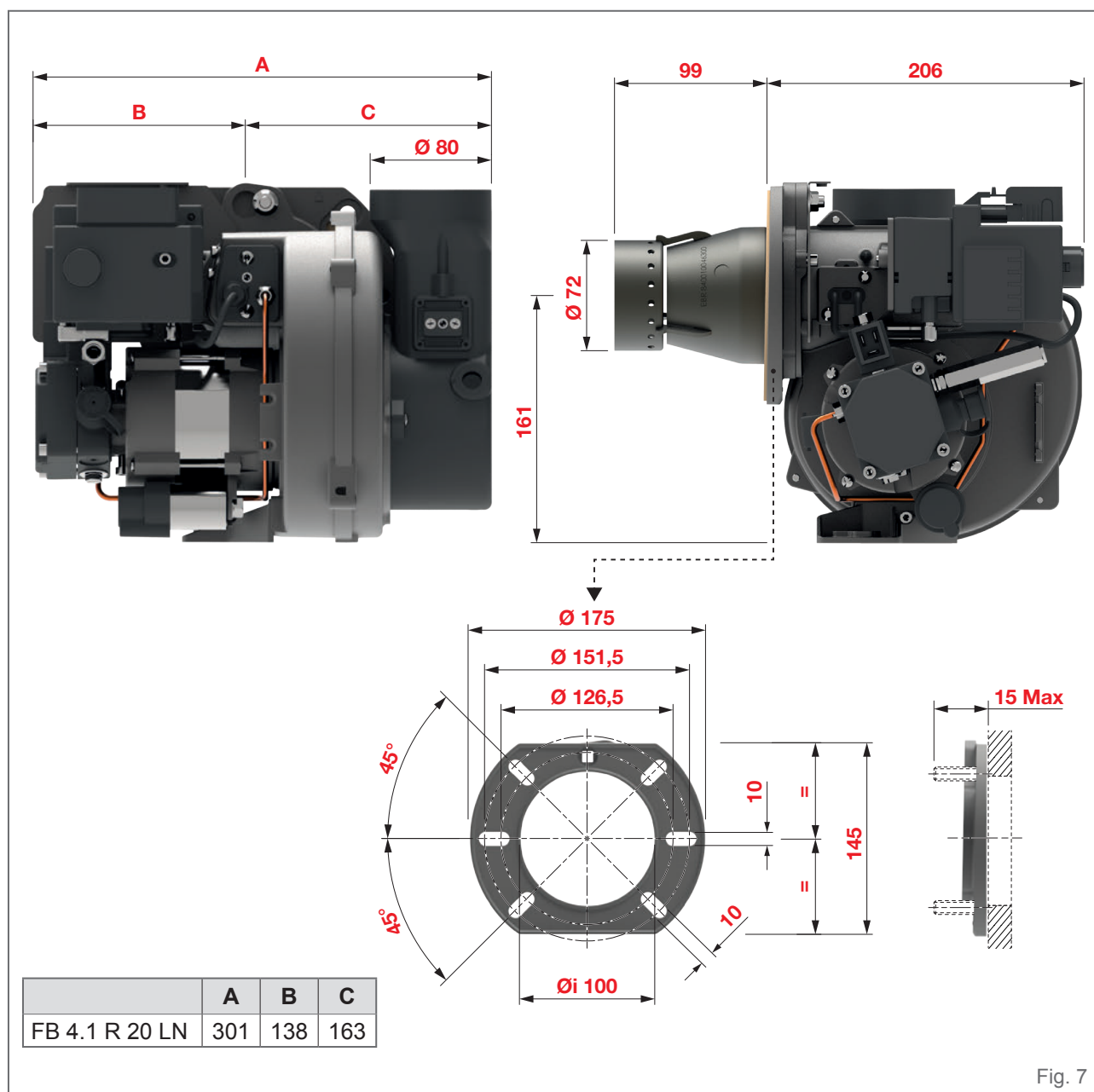


Fig. 7

Model	Weight (kg)	
	net	with packaging
FB 4.1 R 20 LN	7,7	10,1

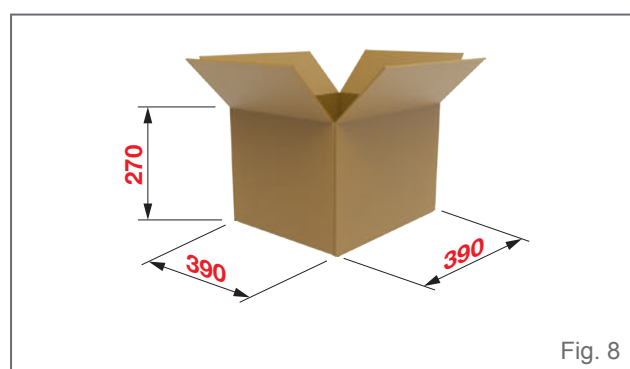


Fig. 8

All measurements are given in millimetres.

3.2 Technical data

	FB 4.1 R 20 LN
Burner output factory setting ⁽¹⁾	20,6 kW
	17.716 kcal/h
Oil throughput factory setting ⁽¹⁾	1,72 kg/h
Fuel oil ⁽²⁾	Light oil, visc 1,6-6 mm ² /s at 20°C (Hi=11,97 kWh/kg)
NOx emissions	< 120 mg/kWh (according to European Commission Regulation No 813/2013 and to pr EN267/2016 Class 4)
Control box	EBR - M18 R 10-15
Flame sensor	E.B.R. FTEB (GREEN)
Ignition transformer	Fida 2P 26 kV pp-30 mA rms 100%
Fuel-oil pump	Danfoss BFP special
Pump coil	BFP T85
Electric motor	EBR 90 W, 2800 rpm
	90 watt
Capacitor	Inco 4 µF, TEKNO 45T (T = top series)
Electrical supply	1 Ph / 230 V / 50 Hz
Power consumption (operation) (+/- 10W)	210 W
Protection level	IP40 (burner with cover)
Sound pressure level	65 dB(A)
Ambient temperature for storage	-20°C ... +70°C
Temperature for use	-10°C ... +60°C

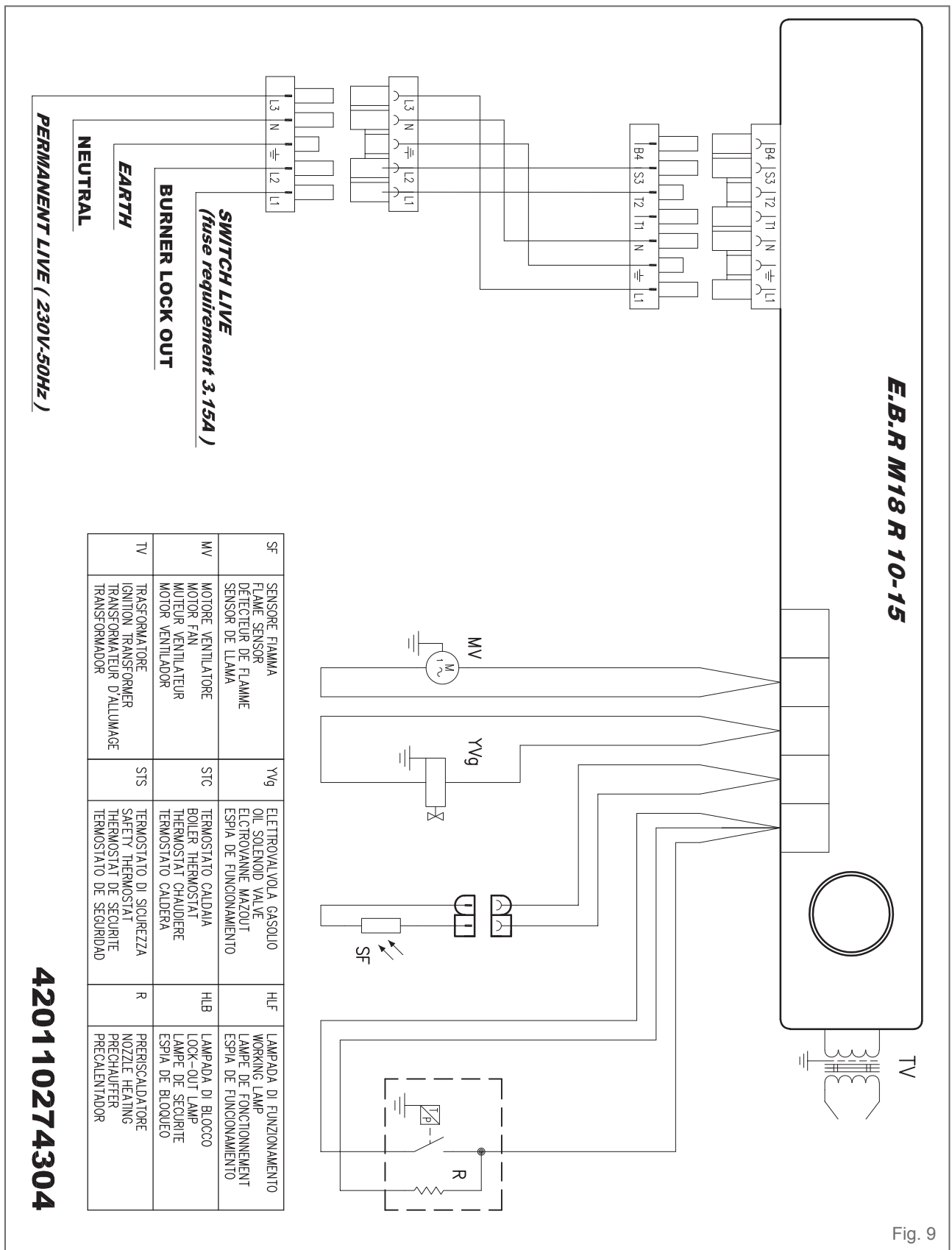
⁽¹⁾ Reference conditions: Ambient temperature 20 °C – Barometric pressure 1013 mbar – Altitude 0 m. a.s.l.



WARNING

⁽²⁾ The burner is suitable for light oil with bio content up to 30%. It is a minimum requirement that the fuel blend (up to 30% Bio) is obtained with light oil in accordance with the relevant standards and regional regulations.
In case of Bio oil content higher than 30% please contact the manufacturer.

3.3 Electrical diagram



4 INSTALLATION

4.1 Safety during assembly

**DANGER****Danger of death!**

- Contact with live electrical components may cause serious incidents.
- Only professionally-trained and qualified personal can operate on the electrical system.
- Before any operation, switch off the power supply to the system by operating the main switch. Check there is no power and ensure restart is impossible.
- In the event of damage to the electrical insulation on the product, act immediately to restore the correct level of insulation.

**WARNING****Danger of death due to contact with fuel oil!**

Risk of lung damage caused by inhalation or ingestion of fuel oil; take the following precautions:

- observe the instructions on the safety data sheets for the fuel oil and any additives (available from the associated suppliers)
- in the event of the formation of an oil mist, use a protective mask with filter for organic vapours and particulate filter
- do not eat, drink or smoke when working on the heating system.

**WARNING****Danger of injury due to contact with fuel oil!**

Repeated and prolonged skin exposure to fuel oil can damage and irritate the skin; take the following precautions:

- as far as possible, avoid contact with the skin
- use personal protective equipment, such as a protective gloves and suitable clothing
- do not put rags soaked with oil in your pockets
- change clothes stained with oil as soon as possible.

**CAUTION**

It may be hazardous to assign activities to personnel that are not sufficiently qualified. It may harm the operators themselves if they perform manoeuvres or operations incorrectly, with a serious impact on personal safety, things and property.

**CAUTION**

Installation, commissioning and maintenance activities must only be carried out by the personnel of dedicated heating companies specifically qualified to perform these tasks.

**CAUTION**

Operators should explain to the proprietor and person responsible for the domestic heating system the burner is installed on, the importance of ensuring good inflow of combustion air and combustion product evacuation. They should also highlight that no modification should be made to the heating system (comprised of air intake, burner, boiler and flue pipe) that could alter the correct operation of the system.

4.2 Installation area

Before installation, make sure that the installation area satisfies the following requirements:

- operating temperature between -10°C and +60°C
- dry, frost resistant, well-ventilated
- no accumulation of heavy powders
- no high levels of humidity
- no atmospheric pollutants created by halogenated hydrocarbons (contained in solvents, adhesives, aerosols, etc.)
- no atmospheric pollutants created by sulphurous gases
- no vibration.



WARNING

Danger of death caused by fire!

Highly flammable materials or liquids can catch fire

- do not use or store explosive or highly flammable substances (such as petrol, paint, paper, wood, etc.) in the installation area of the appliance
- do not dry clothing within the boiler installation area
- do not use the equipment in an explosive atmosphere.



CAUTION

Flammable materials or liquids should not be stored or used near the burner.



IMPORTANT INFORMATION

Failure to observe these instructions will invalidate the warranty with respect to any damages caused by any of these causes.

4.2.1 Flue gas system

Before installation, check the design suitability of the combustion flue system with respect to the type of boiler to be installed and with respect to the applicable standards and regulations.



CAUTION

Operators should explain to the proprietor and person responsible for the domestic heating system the burner is installed on, the importance of ensuring good inflow of combustion air and combustion product evacuation. They should also highlight that no modification should be made to the heating system (comprised of air intake, burner, boiler and flue pipe) that could alter the correct operation of the system.

4.3 Assembly tools

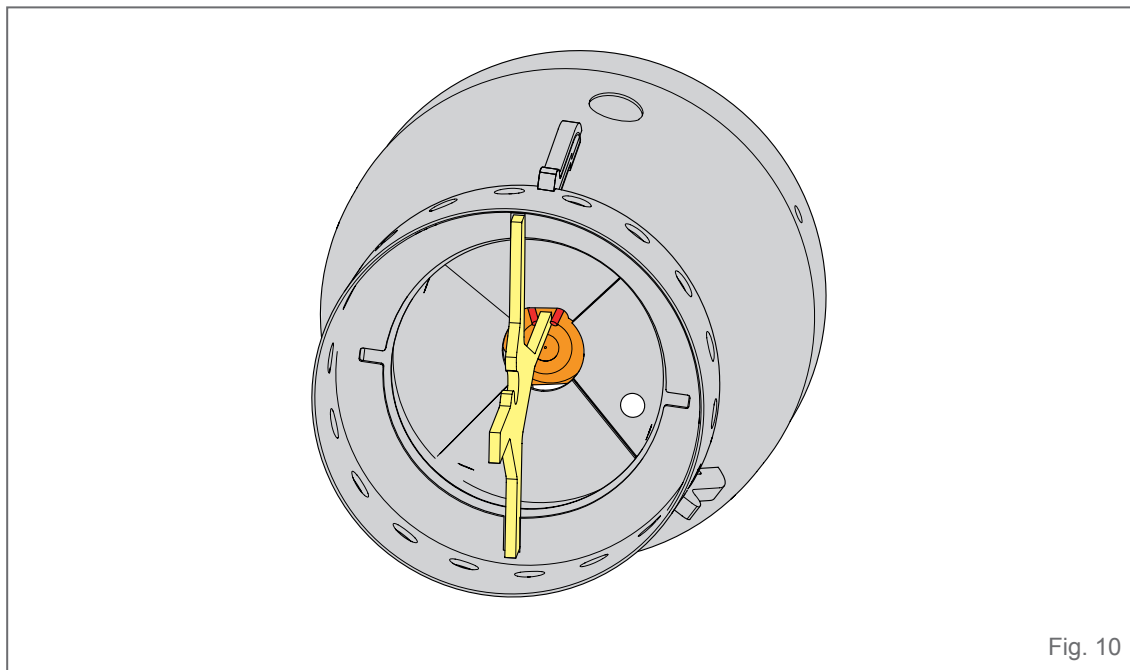
The most common and frequent operations on the burner are carried out simply using only the hex key supplied. This key can be used to:

- remove the burner cover (if present)
- remove the diffuser
- adjust the electrodes group
- adjust the fuel pressure
- adjust the air setting
- operate on the pump.

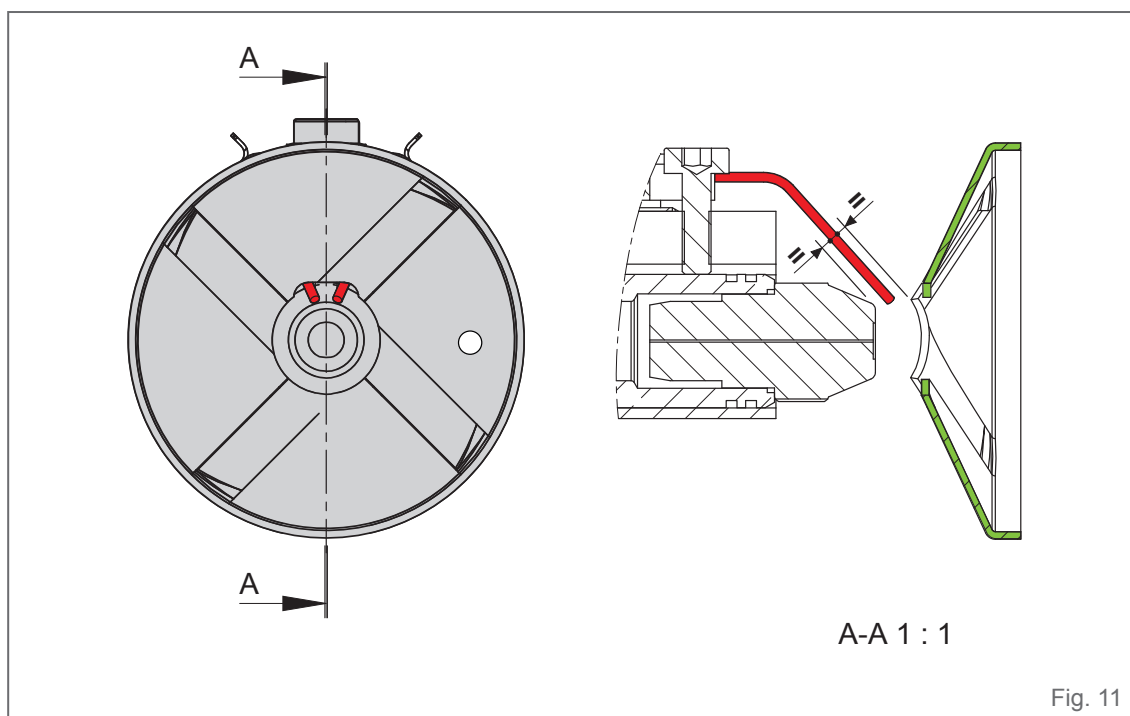
4.4 Preliminary checks before mounting the burner

Before mounting the burner onto the boiler:

- check the distance between tips of electrodes (2 mm)



- Check the position of the electrodes assuring that they are centered as shown in "Fig. 11".



4.5 Burner assembly



CAUTION

Install the burner on the boiler according to the installation position shown in “Fig. 12”. Installation 2,3 and 4 are forbidden for safety reason.

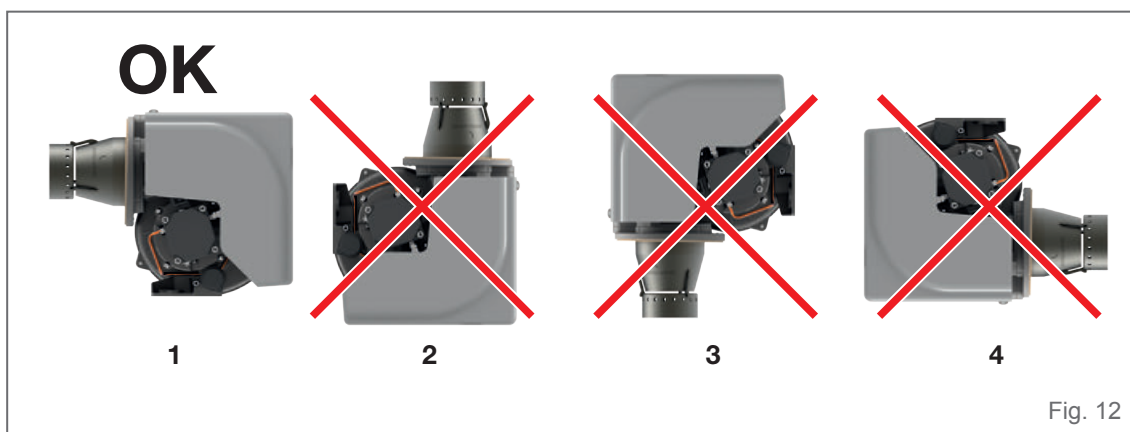


Fig. 12

The burner is secured to the boiler using the connection flange supplied with the burner. Follow the instructions below:

- couple the gasket (2) supplied with the connection flange (1).

Note.

The gasket is of variable thickness. The assembly direction must be respected.

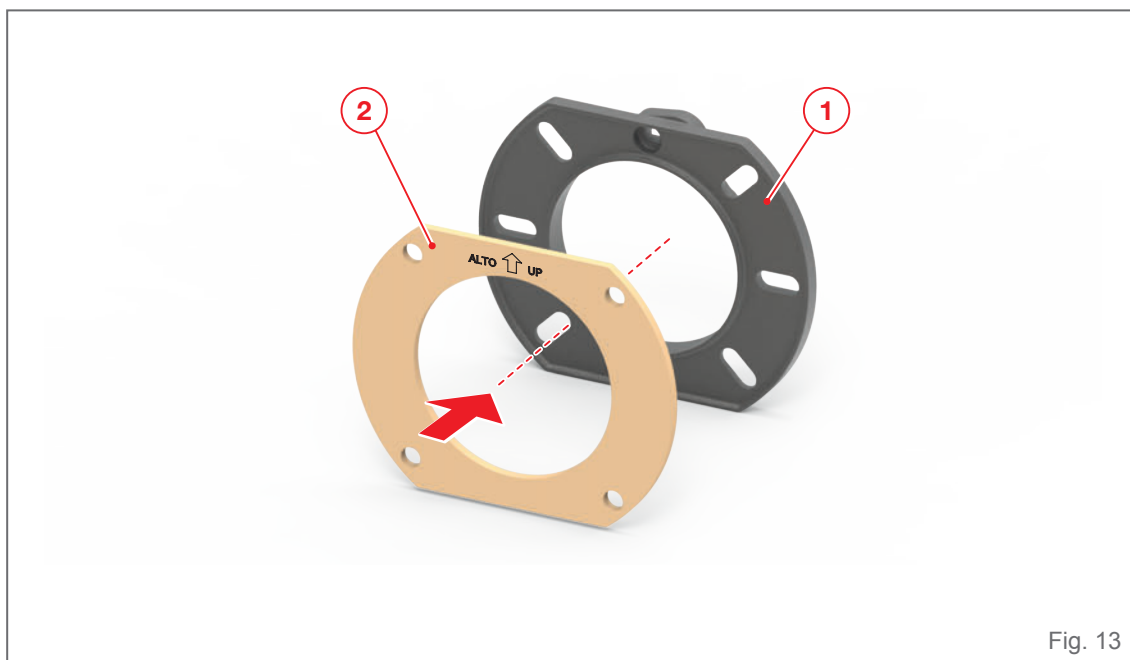
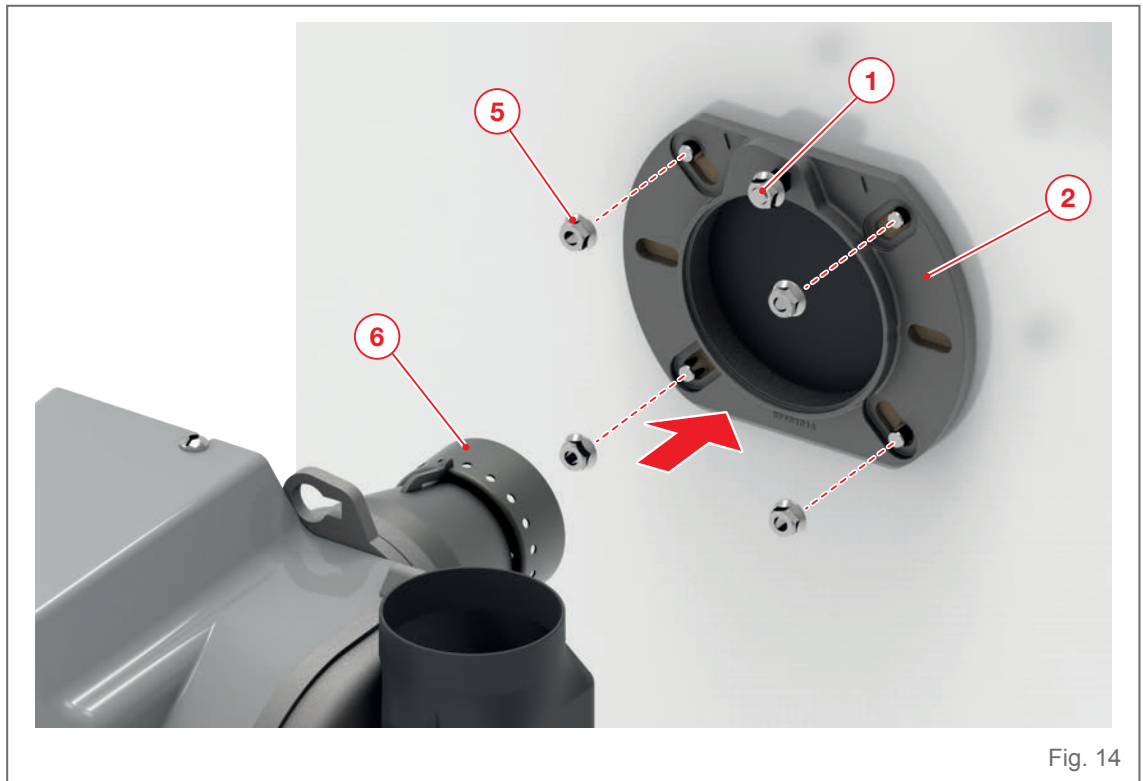
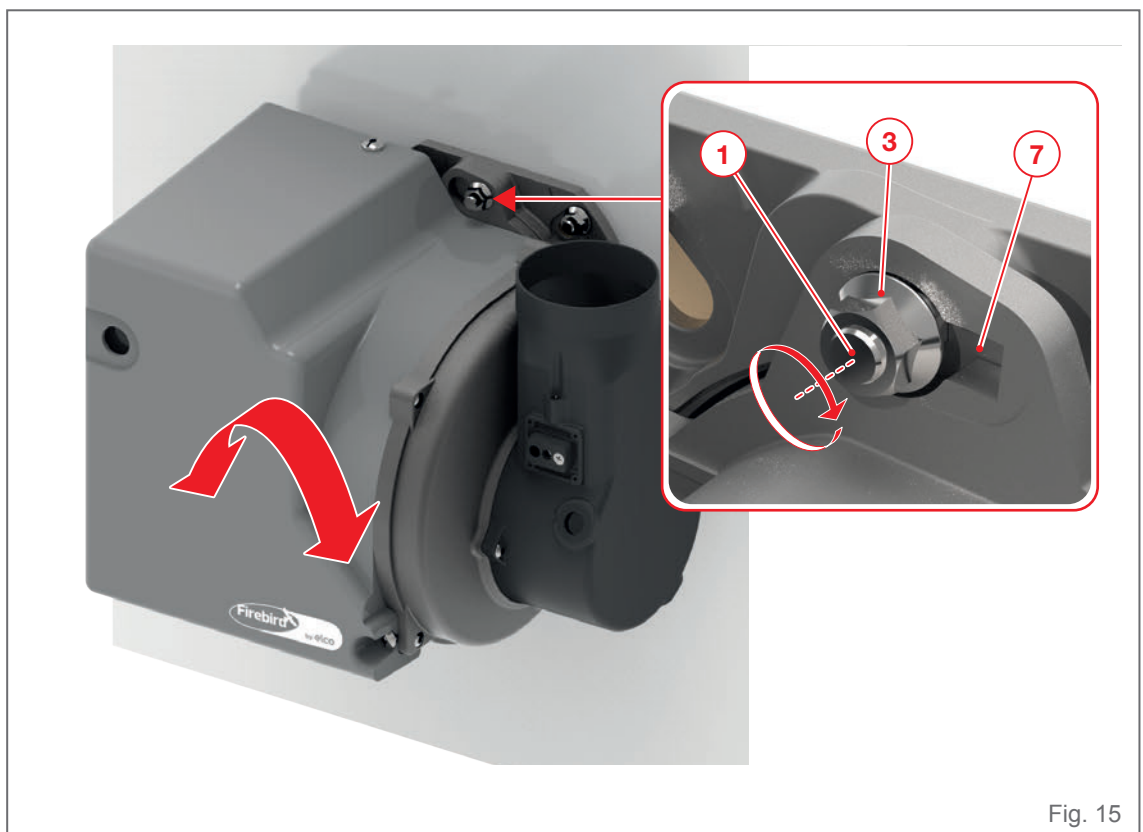


Fig. 13

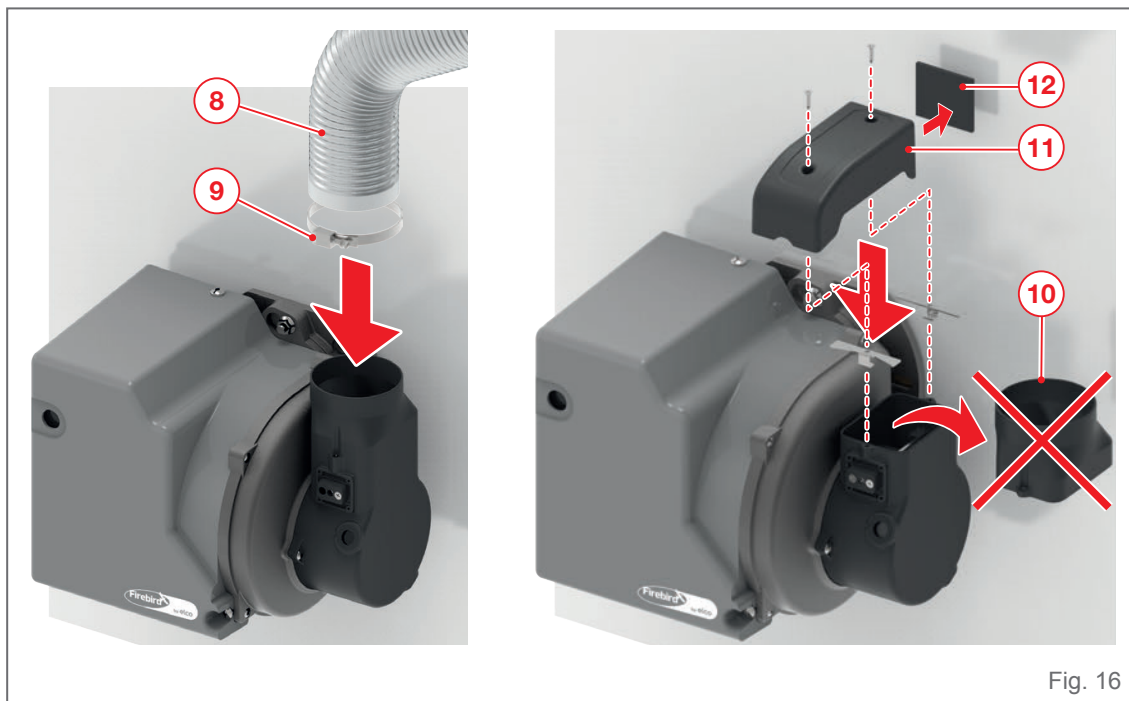
- position the flange (2), with the screw (1) facing upwards, onto the boiler and secure it with the nuts (5) supplied
- **tighten the nuts (5) of the flange evenly and diagonally with a tightening torque of 3,5 Nm max.**
- insert the burner combustion head (6) with care inside the flange



- rotate the burner first to the right and then to the left to insert the fastening screw (1) into the housing (7) on the burner
- fully tighten the nut (3) and at the same time press the burner in the lower part towards the boiler to ensure maximum seal between the burner itself and the boiler



- insert the air intake pipe (8) and secure it using a pipe clamp (9), not supplied
- in case of conventional flue applications remove snorkel and air conveyor (10) and replace with the conventional flue carter (11) (optional) after removing the front side (12).



4.6 Oil systems



CAUTION

FUEL LEAKS

- Fuel leaks may cause fire to break out.
- They may be toxic via inhalation and cause skin irritation.
- Act swiftly to remove the cause of the leak. If it is connected to a maintenance operation, use the dedicated personal protective equipment.



WARNING

WARNING

Danger of injury from gas in the atmosphere!

To prevent the formation of gas caused by worst combustion/deflagration:

- when filling the tank, switch off the burner and leave it switched off for approximately 3 hours to ensure degassing of the fuel and the deposit of suspended particles
- have any damage to the oil pipes repaired immediately by a specialised technician
- never operate the burner with the oil tank empty.



IMPORTANT INFORMATION

Corresponding legislation pertaining to water resources and the installation of fuel pipes must be observed.



IMPORTANT INFORMATION

Leaks in the fuel supply system can cause combustion problems and malfunctions in the burner.

The fuel tank, including the installation of the pipes, must be carried out to ensure that the temperature of the oil going into the burner is at least + 5°C.

When the burner is replaced, also replace the fuel filter.

4.6.1 Hydraulic diagram

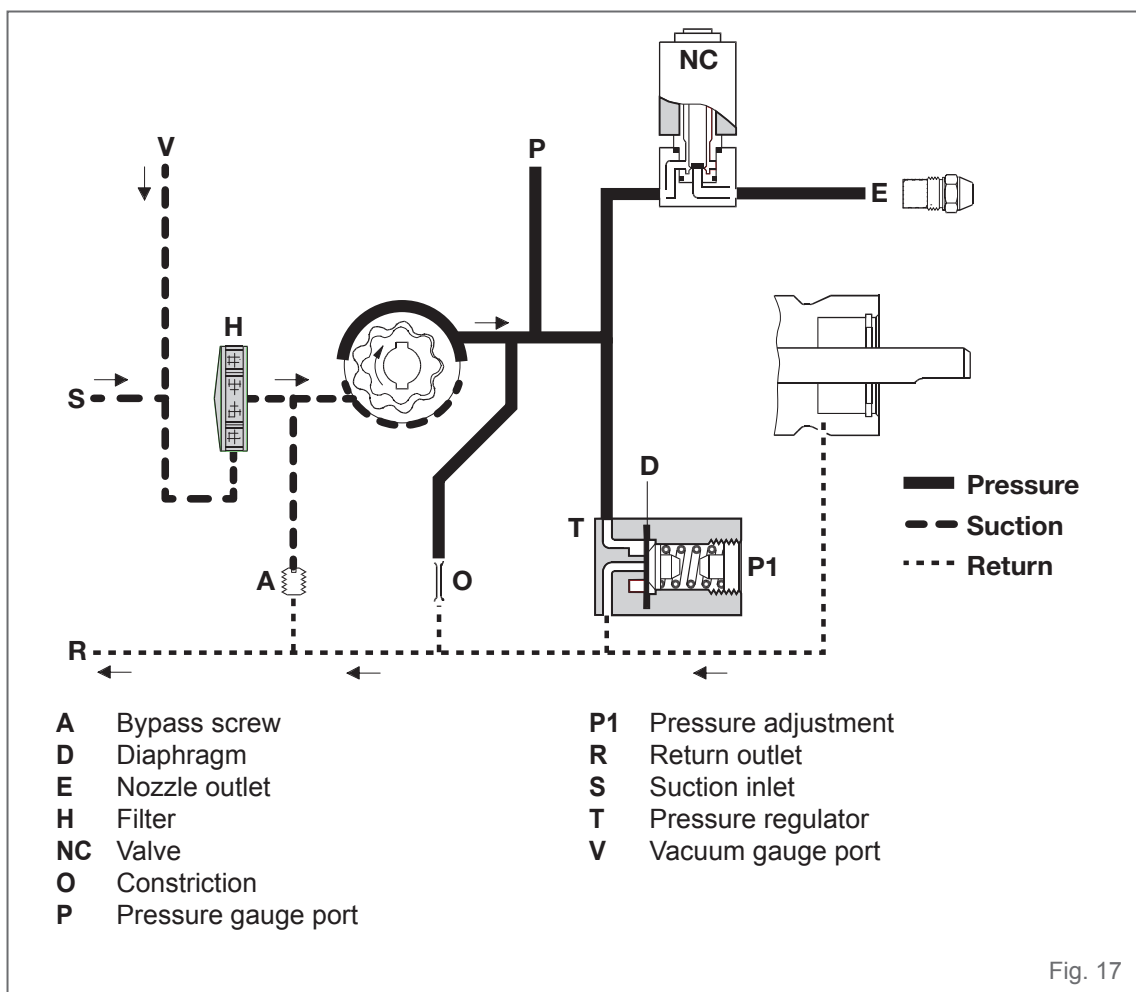


Fig. 17

4.6.2 Oil pump

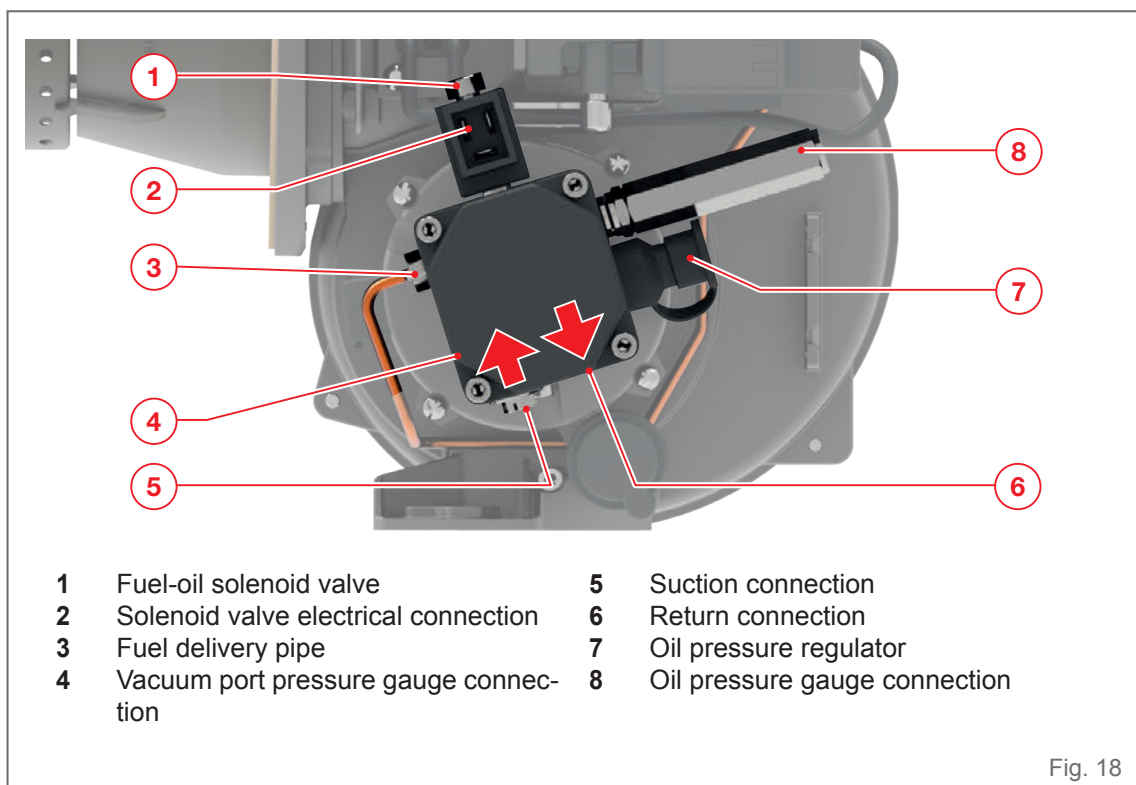


Fig. 18

• Two-pipe system (standard)

For two-pipe operation it is necessary to remove the by-pass washer.

To apply the fuel return pipe, proceed as follows:

- remove the cap (14) from the connection and screw in the additional return pipe (15), supplied with the burner
- unscrew the four screws (17) and remove the cover (16) from the pump
- unscrew screw (11) and remove the by-pass washer (10)
- screw in screw (11) and the cover (16).

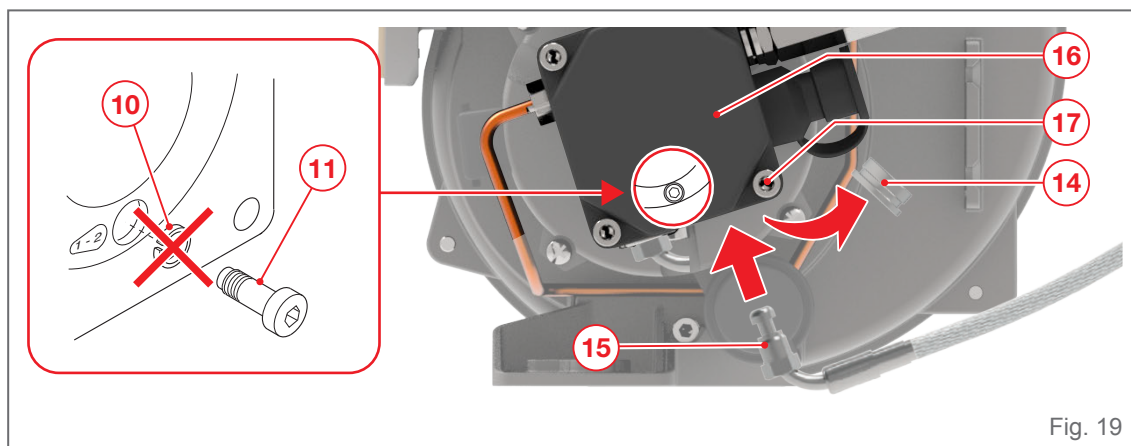


Fig. 19



IMPORTANT INFORMATION

There is an intake filter and an oil pressure regulator integrated in the pump. Pressure gauges for negative pressure (vacuum) measurement must be connected before the equipment is commissioned.



WARNING

WARNING

The pump vacuum should not exceed a maximum of 0.4 bar (30cm Hg). Beyond this limit gas is released from the oil.



CAUTION

CAUTION

Before starting the burner, check that the return pipe is open. An eventual obstruction could damage the pump sealing device.

• One-pipe system (optional)

The pump is supplied for operation with one pipe. The return connection is capped. Inside the pump, there is a screw with a by-pass washer (10) which allows the fuel to recirculate inside the pump.

To apply the fuel delivery pipe, proceed as follows:

- remove the plastic cap (12) and screw in the delivery pipe (13) supplied with the burner.

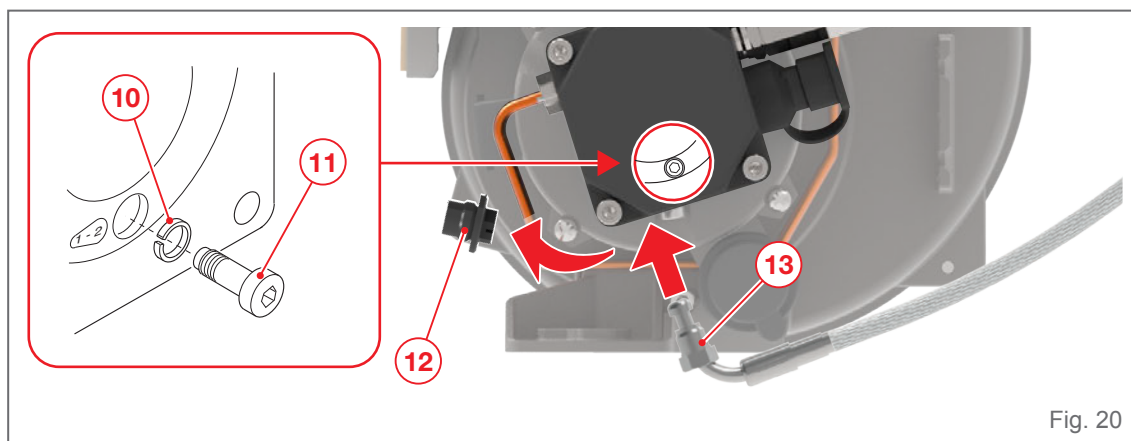


Fig. 20



CAUTION

CAUTION

- Only approved fuel lines are to be used.
- In case of one-pipe systems only one flexible pipe is required.
- The second flexible oil pipe is to be used in case of two-pipe systems.

4.6.3 Oil feed and suction line with two-pipe system

Burner lower than tank

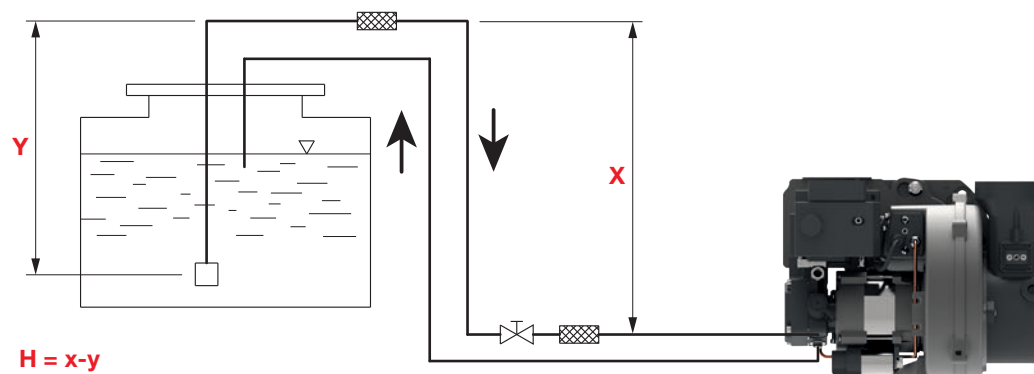


Fig. 21

H (m)	Pipe length (m)		
	Ø6 mm	Ø8 mm	Ø10 mm
0,5	19	60	100
1	21	66	100
1,5	23	72	100
2	25	79	100

H (m)	Pipe length (m)		
	Ø6 mm	Ø8 mm	Ø10 mm
2,5	27	85	100
3	29	91	100
3,5	31	98	100
-	-	-	-



CAUTION

- $X < 20$ m
- Y must be kept as lower as possible in order to avoid cavitation. Anyway $Y < 4$ m.

Burner higher than tank

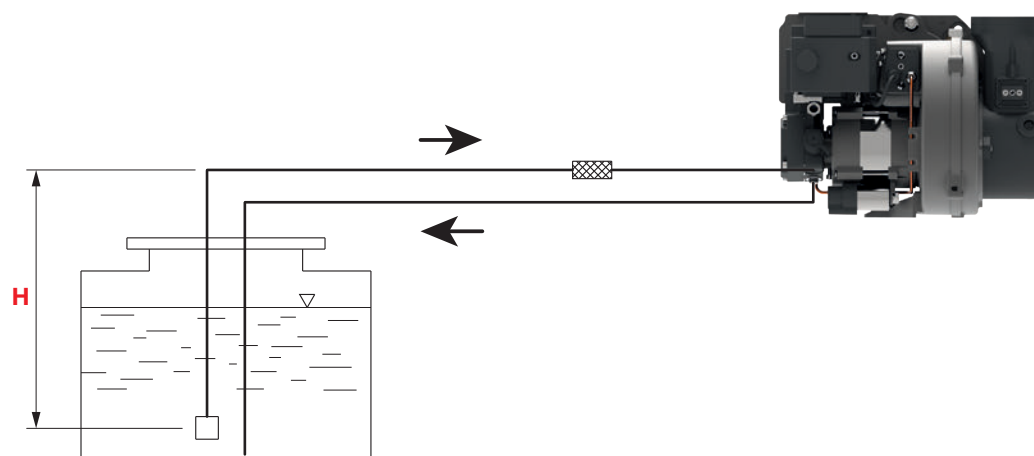


Fig. 22

H (m)	Pipe length (m)		
	Ø6 mm	Ø8 mm	Ø10 mm
0,5	15	47	100
1	13	41	99
1,5	11	34	84
2	9	28	68

H (m)	Pipe length (m)		
	Ø6 mm	Ø8 mm	Ø10 mm
2,5	7	22	53
3	5	15	37
3,5	-	9	22
-	-	-	-

4.7 Electrical connection



DANGER

Danger of death caused by live components!

Contact with live parts can lead to serious injury, take the following precautions:

- ensure that the power is switched off for all electrical parts
- electrical wiring installation must be carried out by qualified personnel and in compliance with the regulations currently in force in the country of destination. Refer to the wiring diagrams.



CAUTION

CAUTION

- The electrical installation should include a minimum of a type A MCB.
- Check to ensure that the power supply voltage is as specified in the electric diagram and in data plate.
- Burner fuse: 3 Amps.



WARNING

WARNING

- Use flexible cables in compliance with the EN 60 335-1 standard. Assure a correct earth connection.
- The wiring section must be minimum 1 mm² (in any case verify with the standard and local rules).
- This control flame is equipped with the post ventilation function. Other versions of the burner are not to be fitted.
- Check operation of boiler thermostatic control.
- Check operation of Photocell by withdrawing from burner and then covering to simulate flame out condition.

4.7.1 Electrical connection to the boiler

Burner **FB 4.1 R LN** leaves the factory configured for connection to a 7 pin electrical cable. An adaptor cable kit from 7 pins to 5 pins is also supplied and factory mounted.

Proceed as follows to connect the burner to the boiler:

- remove the burner cover (1) as described in paragraph "6.2 Removing the burner" on page 36
- cut the band (2) and unwind the cable (3)

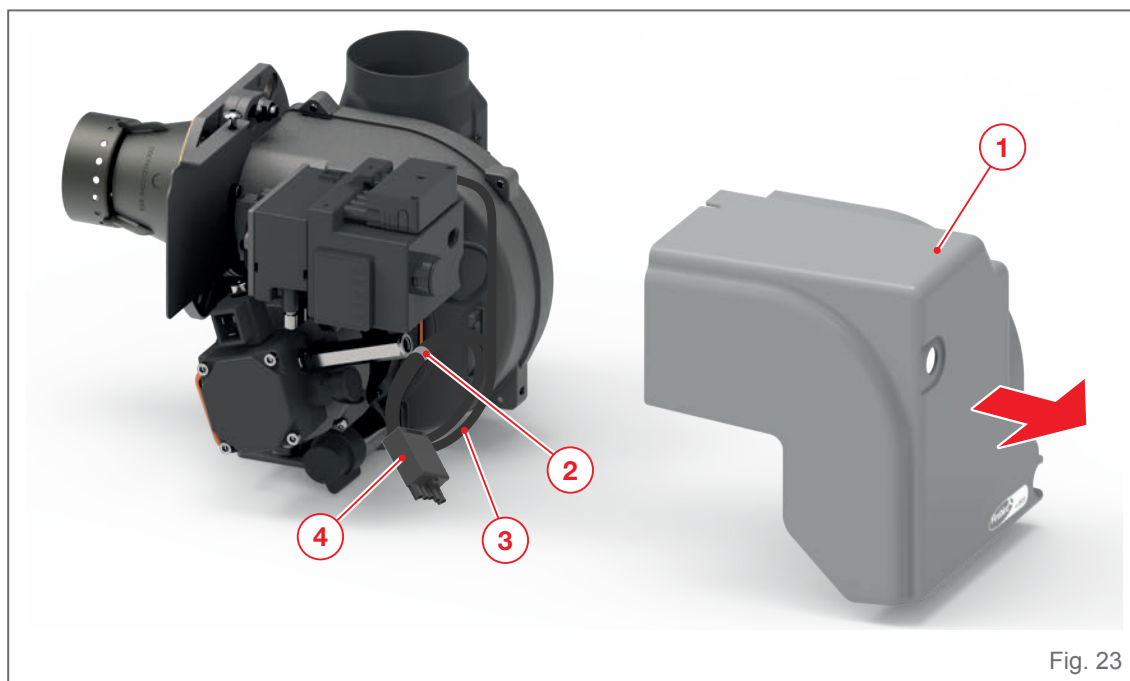


Fig. 23

- refit the burner cover (1), inverting the procedure above
- connect the 5-pin plug (4) to the boiler.

5 COMMISSIONING

5.1 Safety during commissioning



CAUTION

It may be hazardous to assign activities to personnel that are not sufficiently qualified. It may harm the operators themselves if they perform manoeuvres or operations incorrectly, with a serious impact on personal safety, things and property.



CAUTION

Installation, commissioning and maintenance activities must only be carried out by the personnel of dedicated heating companies specifically qualified to perform these tasks.



CAUTION

Hot surfaces - Risk of burns!

- Contact with components at high temperatures may cause more or less serious superficial burns.
- Operators should wear suitable clothing and personal protective equipment.
- They should ensure that all components are at ambient temperature before carrying out any maintenance operations.



FUEL LEAKS

- Fuel leaks may cause fire to break out.
- They may be toxic via inhalation and cause skin irritation in some individuals.
- Act swiftly to remove the cause of the leak. If it is connected to a maintenance operation, use suitable personal protective equipment.

5.2 Checks before commissioning

The following must be checked before initial commissioning:

- That the burner is assembled in accordance with the instructions given here
- That the burner is pre-set in accordance with the values in the adjustment table
- Setting the combustion components
- The boiler must be ready for operation, and the operating regulations for the heater must be observed
- All electrical connections must be correct
- The boiler and heating system must be filled with water and the circulating pumps must be in operation
- The thermostats and any other safety or limiting devices that might be fitted must be connected and operational
- The flue system must be unobstructed and the secondary air system, if available, must be operational
- An adequate supply of fresh air must be guaranteed
- The heat request must be available
- Fuel tanks must be full
- The fuel supply lines must be assembled correctly, checked for leaks and bled
- In the event the burner does not start on initial start-up following a long period of storage, the pump should be checked to ensure it is not blocked. See chapter on "5.6.4 Check pump rotation" on page 32
- A standard-compliant measuring point and analyser test point must be available, the flue system to the measuring point must be free of leaks to prevent anomalies in the measurement results.

5.3 Factory pre-setting

Burner	Nozzle			Pump*
Type	gph	spray	type	bar
FB 4.1 R 20 LN	0,45	60° S	Danfoss	12,0

Reference conditions

- Conventional Flue system: diameter 80 mm / length 1.5 m
- Ambient temperature: 20°C +/-5
- CO₂ = 12.5% ± 0,2.

(*) The pump pressure is referred to a stability period of 5 min.

Note.

All the burners are factory tested and adjusted. The air flap and combustion head are set to have the CO₂ % within the above limit.

5.4 Combustion adjustment

The burners leave the factory set according to the paragraph "5.3 Factory pre-setting".

The installation of the burner on the boiler, the commissioning and servicing must be carried out following the boiler technical manual, including the check of the CO₂ and CO level in the flue gases, their temperatures and the average temperature of the water in the boiler.

In case of outside temperature conditions influencing the combustion it is recommended to adjust the CO₂ according to the diagram below.

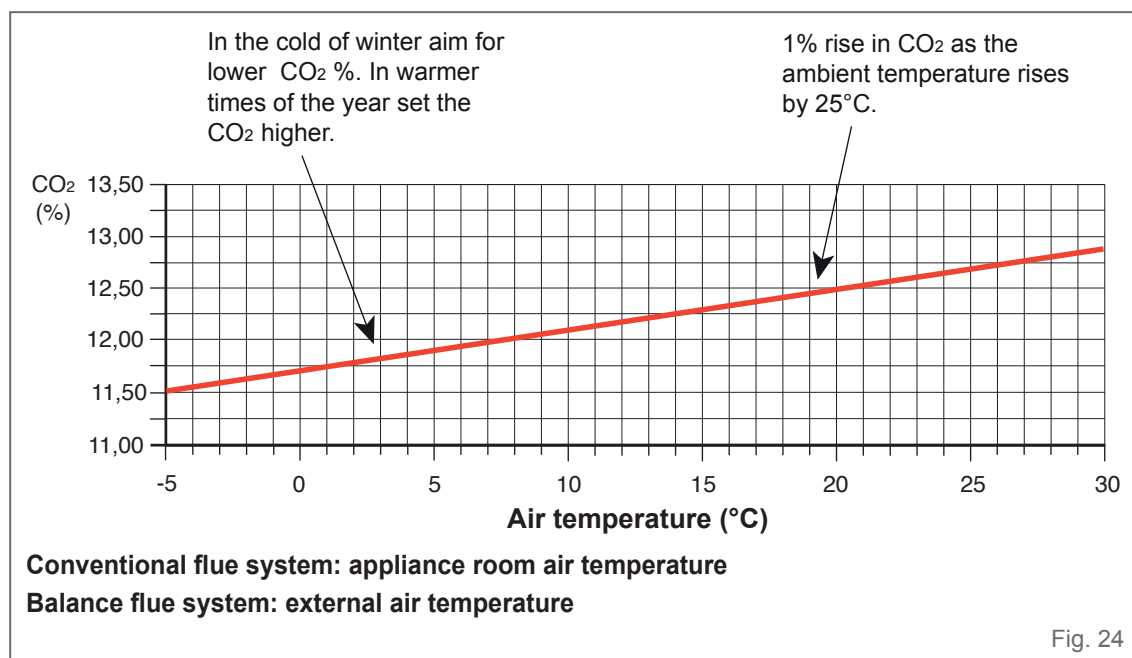


Fig. 24

5.4.1 Air flap position

Turn the hex key (1) supplied:

- clockwise to increase the air flap opening (O₂ rises, CO₂ decreases).
- counterclockwise to reduce the air flap opening (O₂ decreases, CO₂ rises).

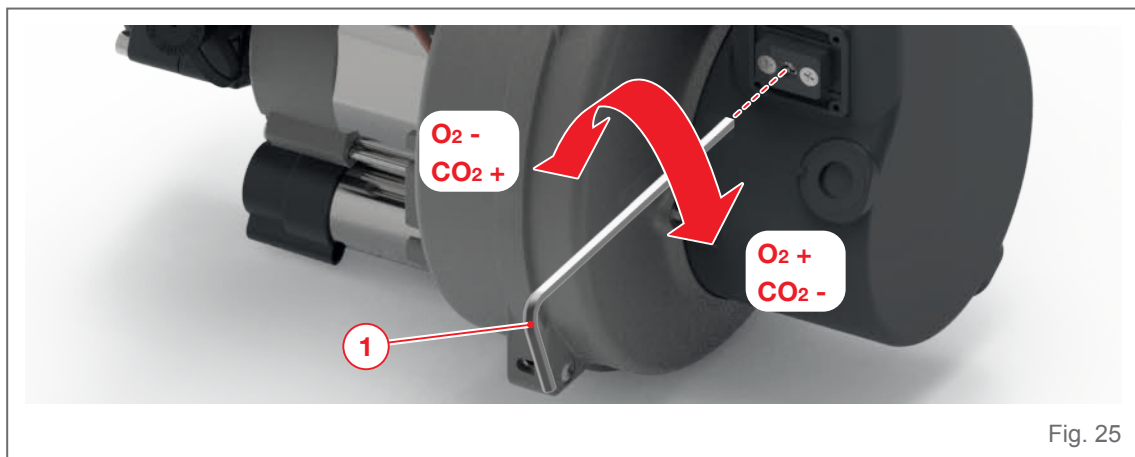


Fig. 25

5.5 Adjusting burner output

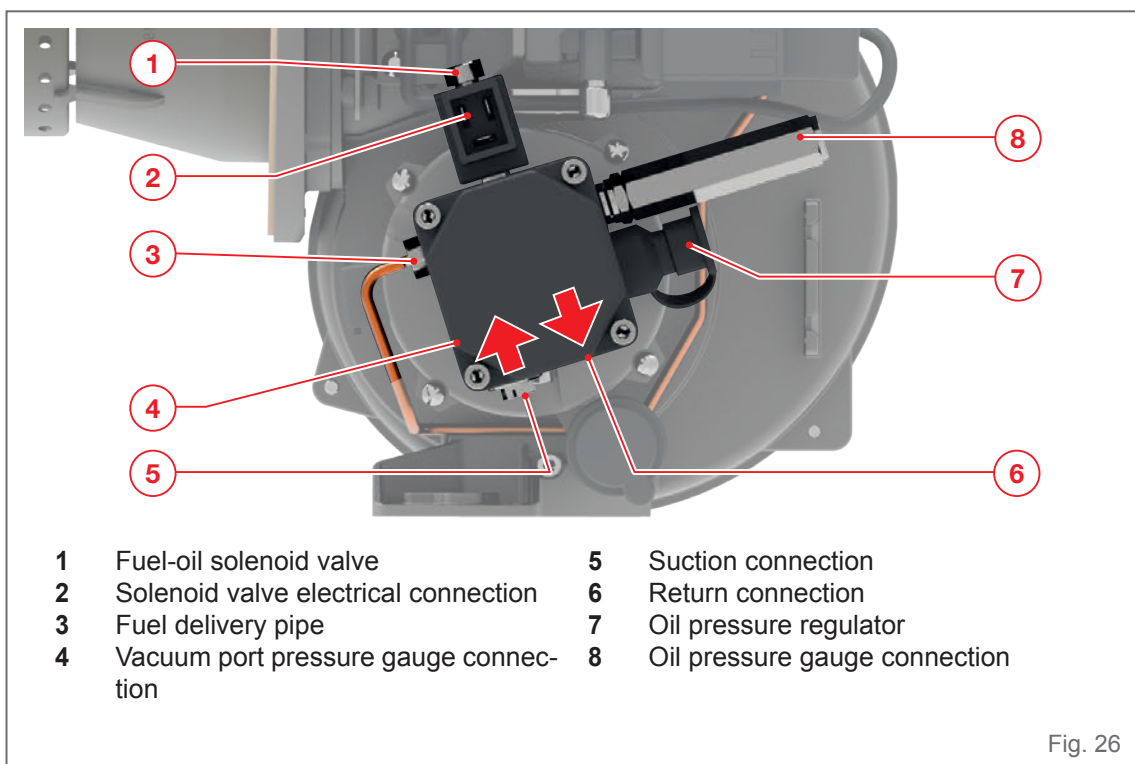


Fig. 26



WARNING

Continuously check CO, CO₂ and soot emissions when adjusting the output of the burner. CO must not exceed 50 ppm.

5.5.1 Burner start

Before starting the burner, draw oil in until the filter is completely filled. Then start the burner by creating a heat demand on the boiler (refer to boiler installation manual). Open the bleed screw on the oil filter to allow the oil line to bleed fully during the prevention phase. The negative pressure (vacuum) must not fall below 0.4 bar. Close the bleed screw when the filter is completely filled with oil and oil is flowing out without bubbles. Boiler has to maintain in operation at least 15 min. or reach a steady condition of operation, then check the combustion values.

5.5.2 Burner adjustment

Use the pressure regulator to adjust the oil pressure in accordance with the table (tab.1). Monitor the combustion values continuously as you do so (CO, CO₂, smoke test). Adjust the airflow gradually if necessary. Operating on air flap setting.

5.6 Oil pressure setting

5.6.1 Oil pressure setting

The oil pressure, and therefore burner output, is adjusted using oil pressure regulator (7), see "Fig. 26", on the pump.

Sequence to adjust the oil pressure:

- connect a pressure gauge at point (8).

Turn the regulator screw (7) to:

- right: to increase pressure.
- left: to reduce pressure.
- verify the correct pressure with the pressure gauge.

At the end of adjustment.

- to disconnect the pressure gauge.
- to tight the plug (8).

5.6.2 Checking negative pressure

The vacuum gauge for checking negative pressure must be connected to point (4). Maximum permissible negative pressure is 0.4 bar check the oil supply in case those pressures cannot be achieved. At higher negative pressures, the fuel oil gasifies, which causes pump cavitation in the pump and ultimately leads to pump damage.

5.6.3 Cleaning the pump filter

To be able to clean the filter (H), it is necessary to remove the pump cover. Check the pump cover seal and replace the gasket if necessary.

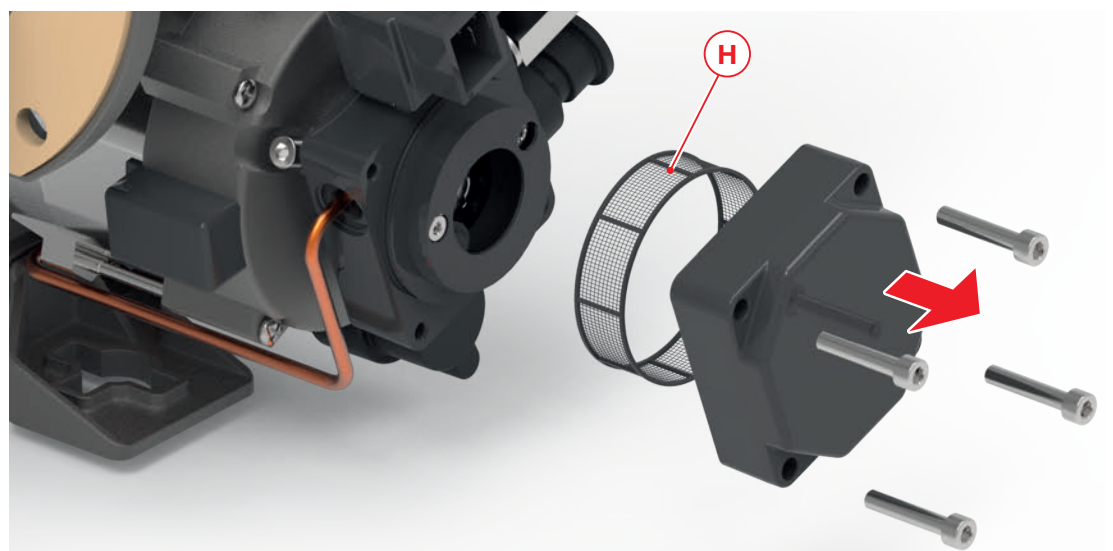


Fig. 27

5.6.4 Check pump rotation

**CAUTION**

If the pump is blocked, proceed as follows.

- Disconnect the oil pipe from the pump
- remove the pump (1) from the motor loosening screws (3) using the key supplied (2)

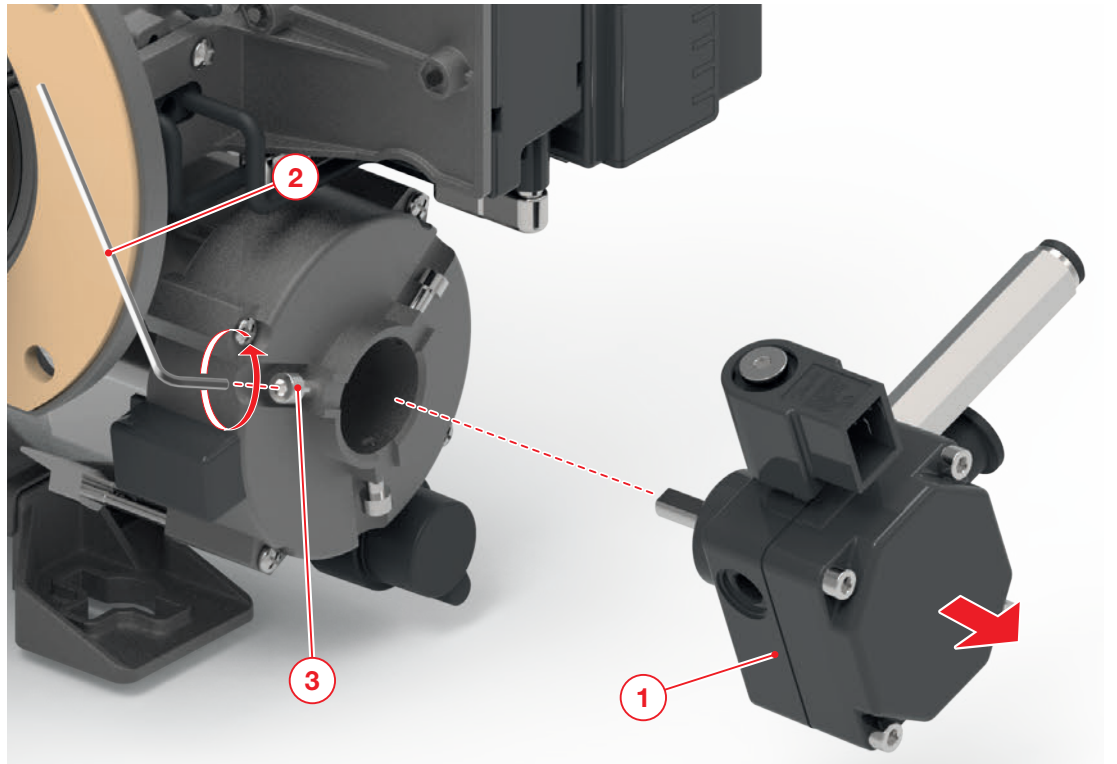


Fig. 28

- manually rotate the shaft (3-4 rotations both clockwise and anticlockwise)



Fig. 29

- refit the pump to the motor
- reconnect the oil pipe to the pump. Check that there is no oil leakage on the pump side after this operation.

Replace the pump in the event it remains blocked or if there was any sticking during manual rotation.

5.7 Commissioning record

Confirm the work carried out in the commissioning report below by marking and X or an ✓.

Commissioning work	Note	Done
Check the heating system has been filled correctly and the air has been removed		
Check the flue system		
Check there are no leaks in the fuel supply system		
Start the burner and check that it is operating normally		
Measure the parameters of the combustion system and record all the main data pertaining to the first ignition		
Explain to the proprietor and person responsible for the domestic heating system the burner is installed on, the importance of ensuring good inflow of combustion air and combustion product evacuation. They should also highlight that no modification should be made to the heating system (comprised of air intake, burner, boiler and flue pipe) that could alter the correct operation of the system		

Confirmation of correct commissioning:

Stamp / date / company signature: _____

5.7.1 Setting and values recorded

Customer: _____

Heating system: _____

BOILER		
Type		
Output	kW	
	kcal/h	

BURNER		
Type		FB 4.1 R 20 LN
Serial number		
Output	kW	
Nozzle size	gph	
Spray angle/cone type		
Fan pressure	mbar	
Combustion chamber pressure	mbar	
Air flap	scale	
Oil throughput	kg/h	
Oil pressure (oil pump)	bar	
CO ₂	Vol. %	
CO	mg / kWh	
	ppm	
NO _x	mg / kWh	
	ppm	
Room temperature	°C	
Flue gas temperature (gross)	°C	
Pressure at the base of chimney	mbar	
Firing Efficiency factor	%	

Date: _____

Signature: _____

6 MAINTENANCE

6.1 Safety during maintenance

The periodic maintenance is important for safety, good operation and long life cycle of the burner, reducing also consumption and polluting emissions.

The burner must be serviced at least once a year. Only qualified and authorised personnel shall carry out maintenance and the calibration of the burner, in accordance with this manual and in compliance with the local standards and regulations.



DANGER

Danger of death!

- Contact with live electrical components may cause serious incidents.
- Only professionally-trained and qualified personal can operate on the electrical system.
- Before any operation, switch off the power supply to the system by operating the main switch.



CAUTION

Hot surfaces - Risk of burns!

- Contact with components at high temperatures may cause more or less serious superficial burns.
- Operators should wear suitable clothing and personal protective equipment.
- They should ensure that all components are at ambient temperature before carrying out any maintenance operations.



CAUTION

FUEL LEAKS

- Fuel leaks may cause fire to break out.
- They may be toxic via inhalation and cause skin irritation.
- Act swiftly to remove the cause of the leak. If it is connected to a maintenance operation, use the dedicated personal protective equipment.



PRECAUTION

PRECAUTION

Danger of injury caused by improper use!

Danger of personal injury such as contusions, bruises and cuts due to incorrect handling.

- Use personal protective equipment as required by applicable legislation, such as safety shoes and gloves.



CAUTION

CAUTION

Installation, commissioning and maintenance activities must only be carried out by the personnel of dedicated heating companies specifically qualified to perform these tasks.



IMPORTANT INFORMATION

- Inspect threaded joints to identify leaks during annual maintenance checks.
- Replace defective or worn gaskets.

6.2 Removing the burner



DANGER

Danger of death caused by live components!

Before carrying out any operations on the burner, operate the main power switch for the system to cut off the power supply.

To remove the burner from the boiler, proceed as follows:

- close the fuel taps upstream of the burner
- loosen the two screws (1) and then slide out the burner cover (2) taking care not to damage it.



Fig. 30

- detach the 7 pins plug (3) from the boiler

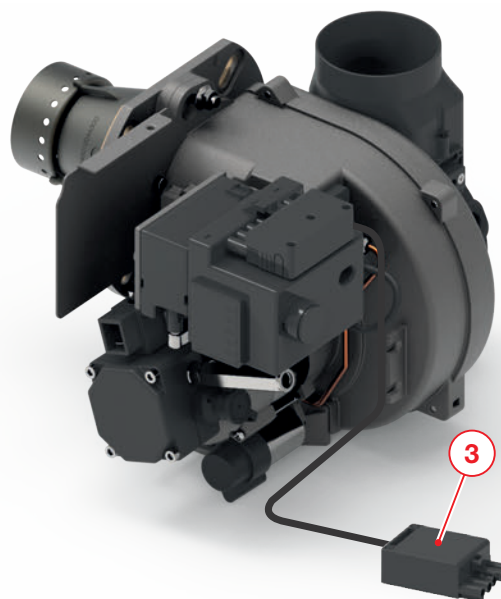


Fig. 31

- remove the fuel delivery pipe (5) and the return pipe (6)

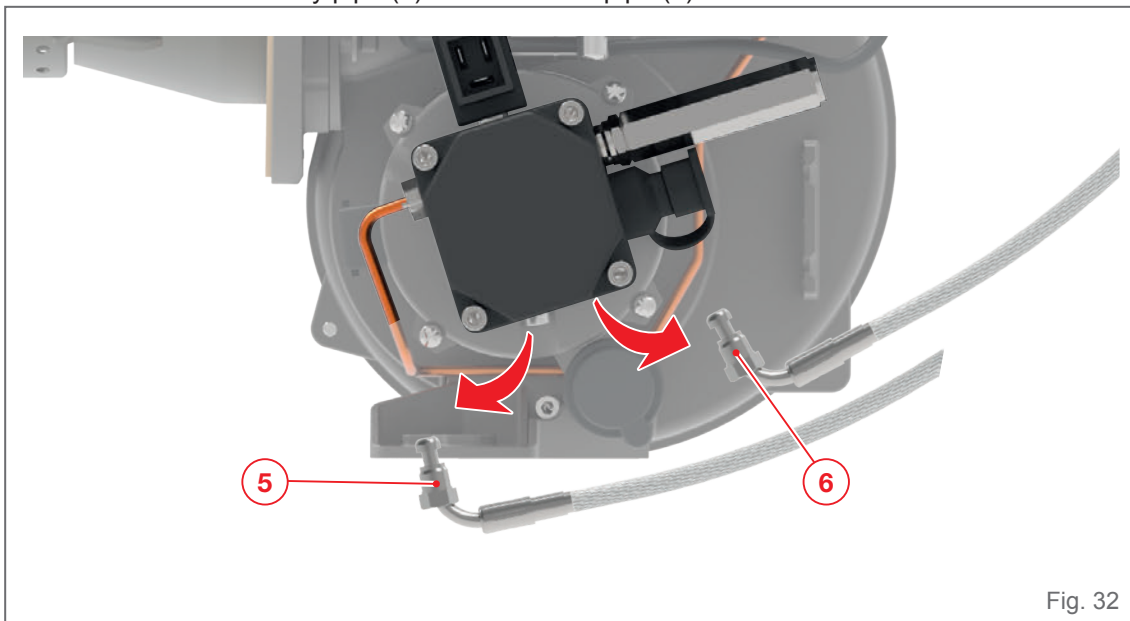


Fig. 32

- drain any fuel still inside the burner and in the fuel delivery pipe and collect it in a basin
- loosen the pipe clamp (7) and remove the air intake pipe (8)

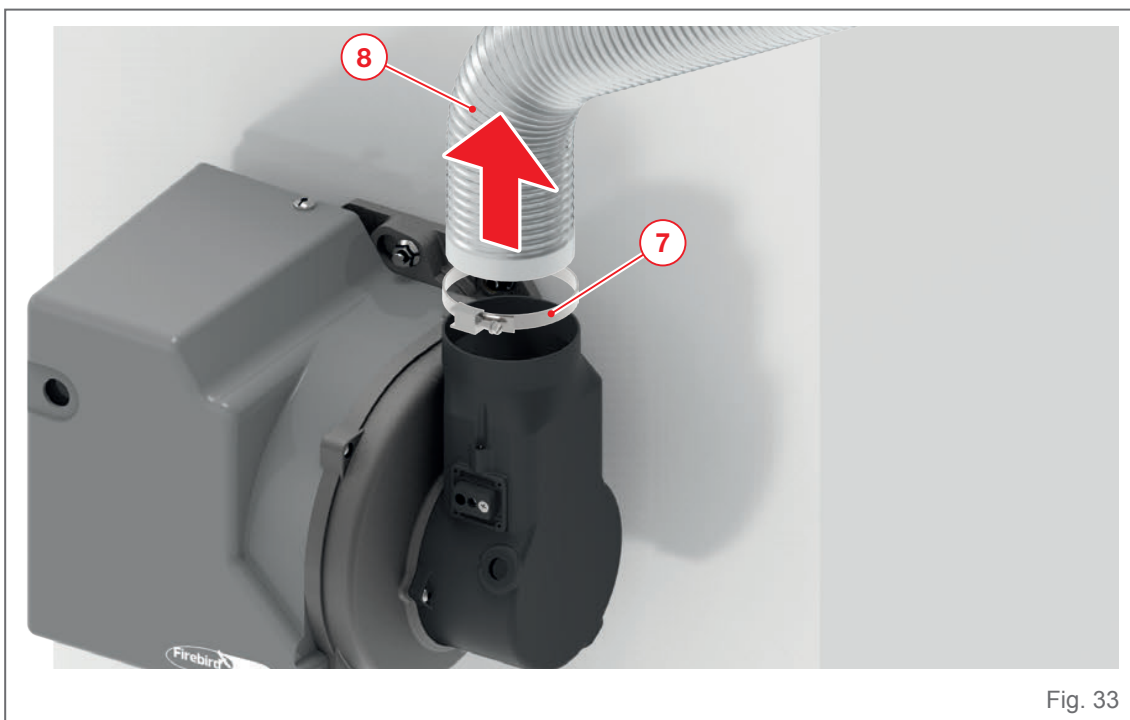


Fig. 33

- loosen the nut (9) securing the burner to the boiler and, rotating the burner (10) slightly to the right, slide it off the boiler.

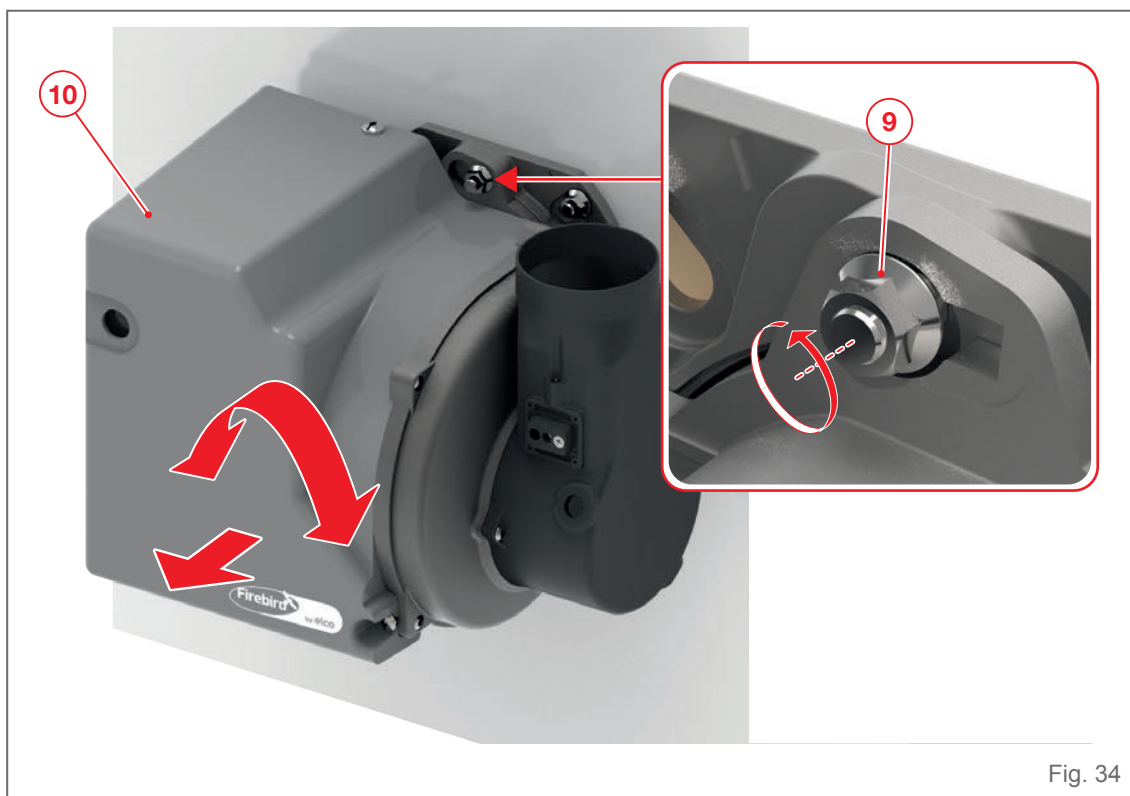


Fig. 34



CAUTION

CAUTION

Dispose of any fuel that comes out of the burner in accordance with applicable legislation in the destination country. Separated waste management avoids potential damage to the environment and peoples' health. It also allows many recyclable materials to be recovered, with significant economic and energy savings.

**IMPORTANT INFORMATION**

Once the burner has been removed from the boiler, it can be rested on a rigid, level surface. The burner should be placed on the ground only if resting on the burner base and should never be turned upside down.

To facilitate maintenance operations, secure the burner to the boiler by inserting the fastening screw (11) into the hole (12) on the burner base. Use one of the three square grooves on the burner base to secure the burner, which should be rotated to the best position for the maintenance operation to be carried out.

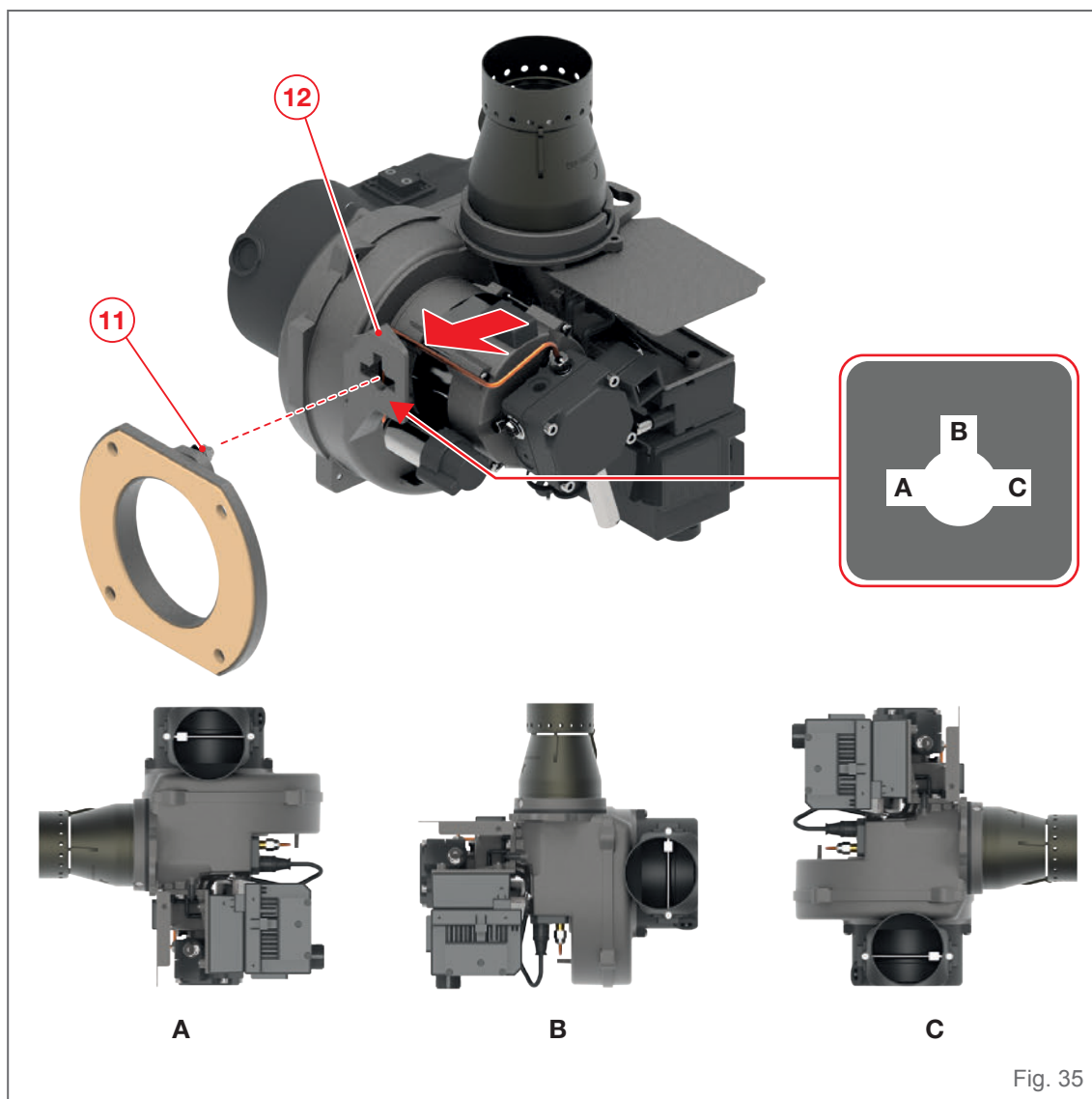


Fig. 35

Position A:

- inspection and cleaning of the internal rotor.

Position B:

- inspection of the combustion head
- inspection and maintenance of the nozzle
- inspection and maintenance of the electrode group.

Position C:

- inspection and maintenance of the pump
- inspection and maintenance of the coil
- inspection and maintenance of the capacitor.

6.3 Burner maintenance

- Check the fuel supply components (pipe, pump, fuel delivery pipe) and their connections for leaks and signs of wear, replace parts as necessary.
- Check that the electrical connection and connection cables are not damaged, replace them if necessary.
- Check the pump filter and clean it if necessary.
- Clean the fan and its housing and check for damage.
- Check and clean the combustion head.
- Check the ignition electrodes, adjust or replace them if necessary.
- Replace the nozzle.
- Fit the combustion head. Observe the adjustment dimensions.
- Mount the burner.
- Start the burner, check the exhaust gas data, adjust the burner settings if necessary.
- Fuel pipes should be checked annually and replaced after 2 years.
- Check and clean the components on the main burner.

6.3.1 Cleaning and replacing combustion head components

- Remove screws (1) using a screwdriver and slide out the blast tube (2)
- loosen screw (3) using the hex key supplied and remove the diffuser (4) together with the electrode group (5)
- a suitable spanner of the correct size should be used on the fuel line for removing the nozzle (6)

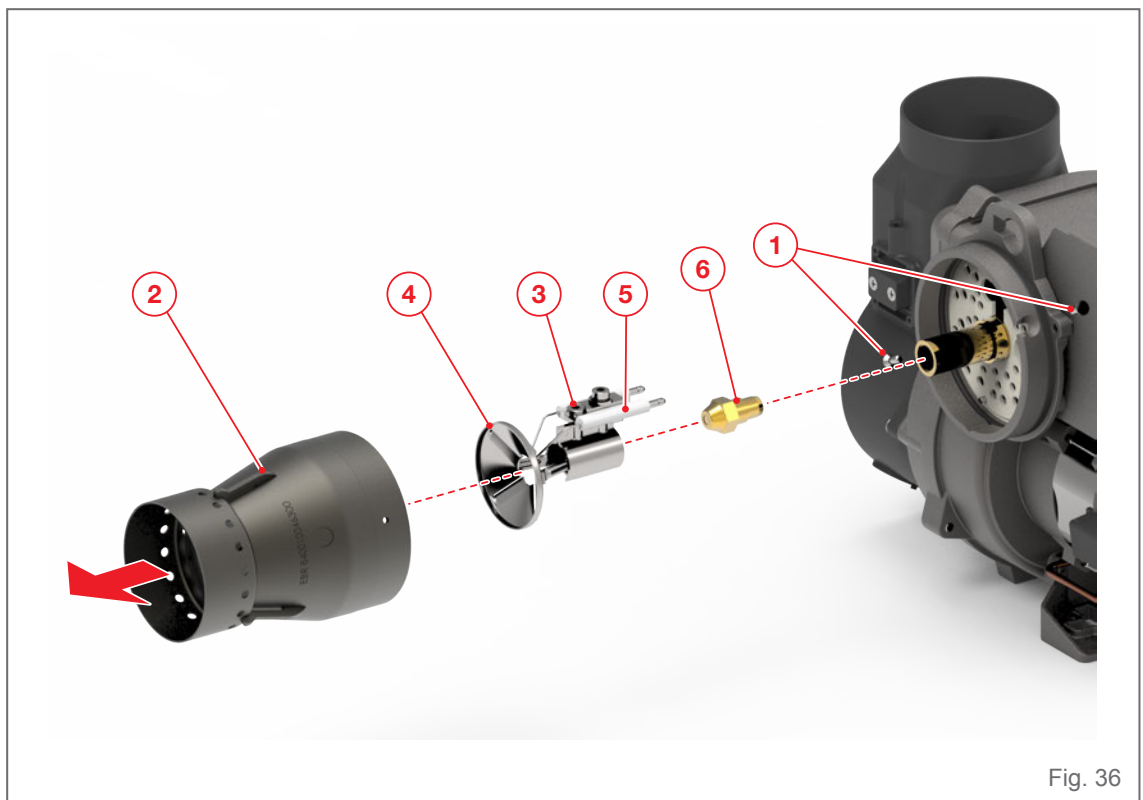


Fig. 36

- ensure that all components are in good condition, undamaged by high temperatures, clean and soot-free. Replace if damaged
- clean all components thoroughly
- refit the components, reversing the procedure above.



CAUTION

If the air distributor (1) is removed from its housing, it must be repositioned, making sure that the hole (2) is aligned with the pin (3).

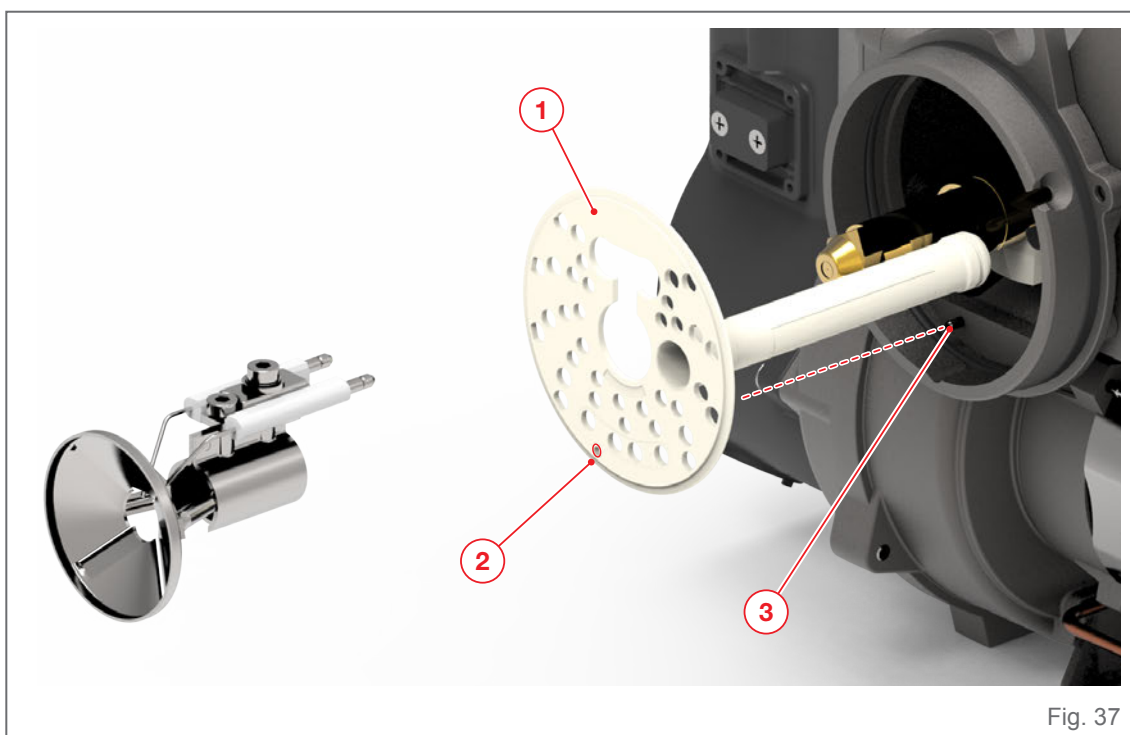


Fig. 37

6.3.2 Diffuser position check

To check the position of the diffuser:

- remove the blast tube as described in paragraph “6.3.1 Cleaning and replacing combustion head components” on page 40
- use the key provided to loosen screw (8) and allow the diffuser position check. One turn of the key is sufficient.

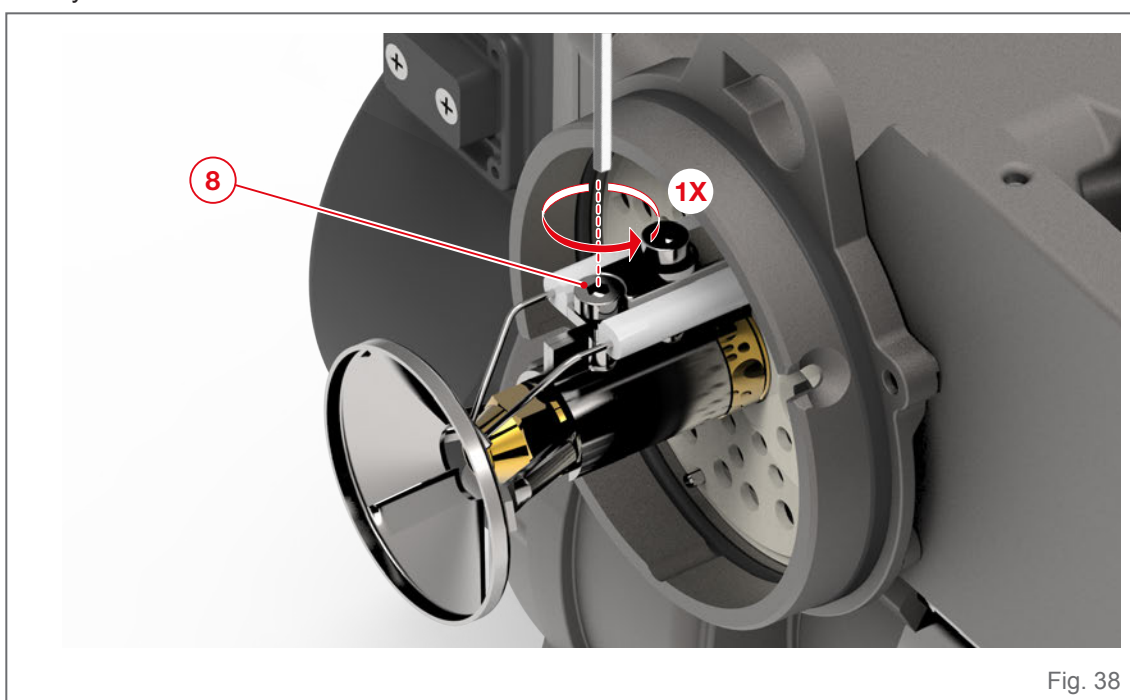


Fig. 38

- check the distance between the diffuser (1) and the nozzle (2) as shown in the figure.

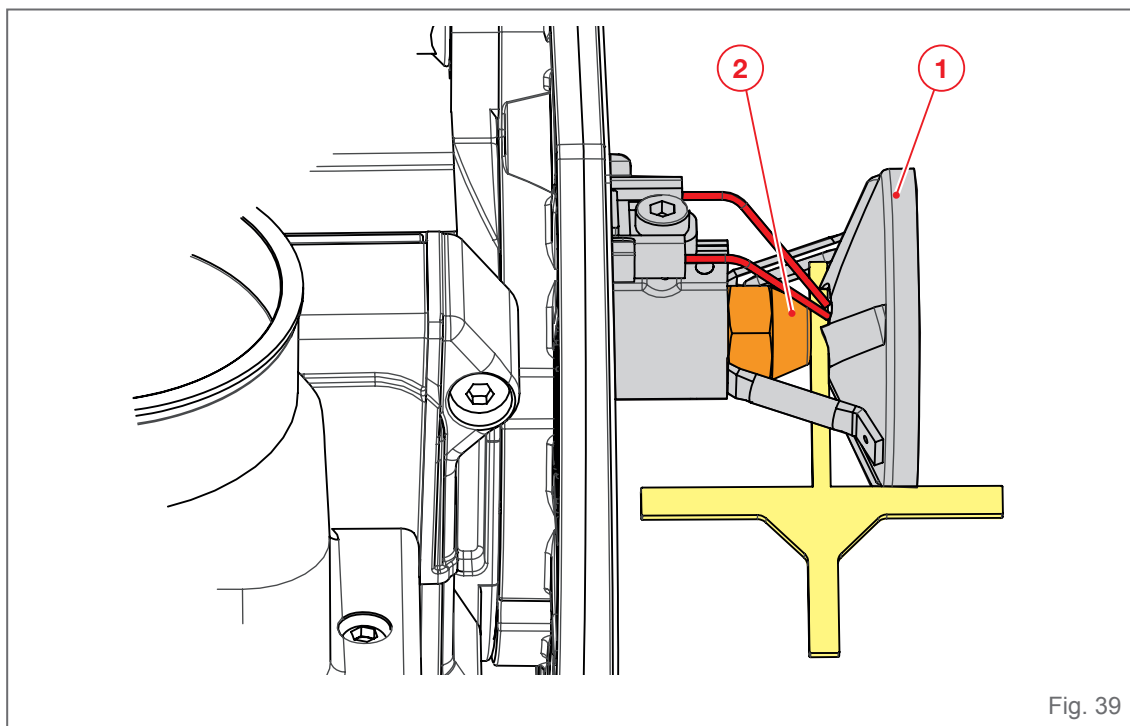


Fig. 39

- after having adjusted the position of the diffuser tighten the screw (8).
- refit the blast tube.

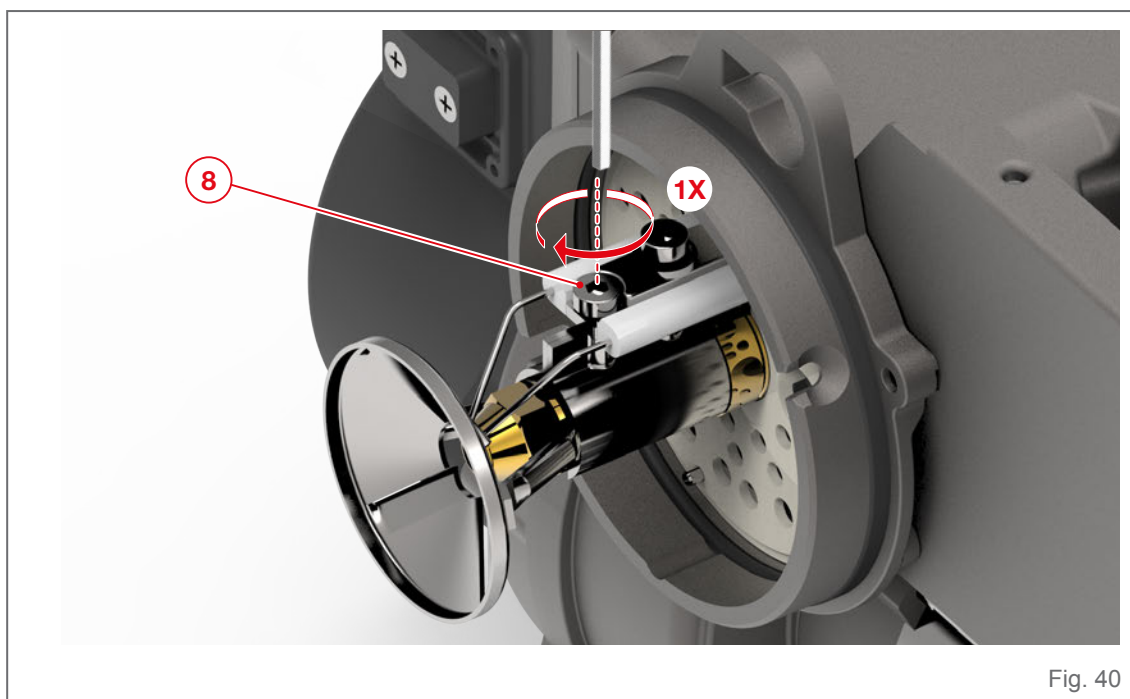


Fig. 40

6.3.3 Combustion head position check

To check the position of the combustion head:

- check the distance between the blast tube (1) and the nozzle (2) as shown in the figure.

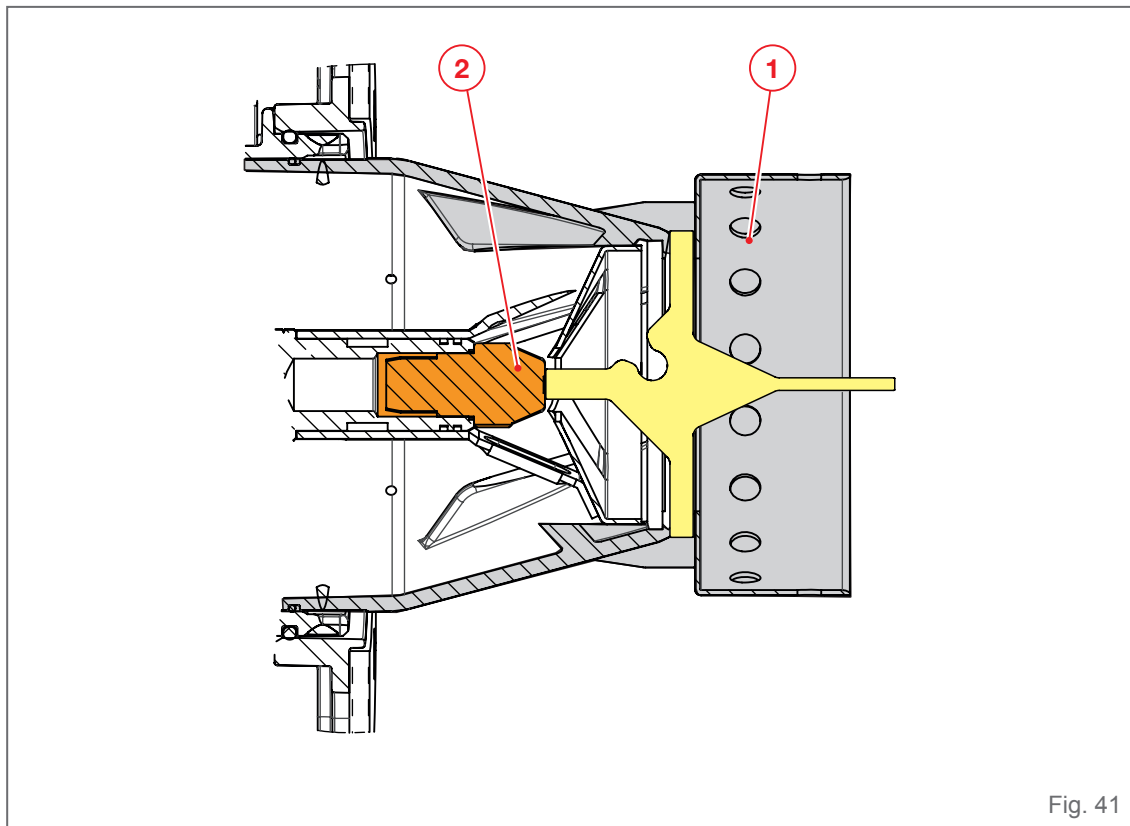


Fig. 41

6.3.4 Electrode position check

- Check the distance between tips of electrodes (2 mm)

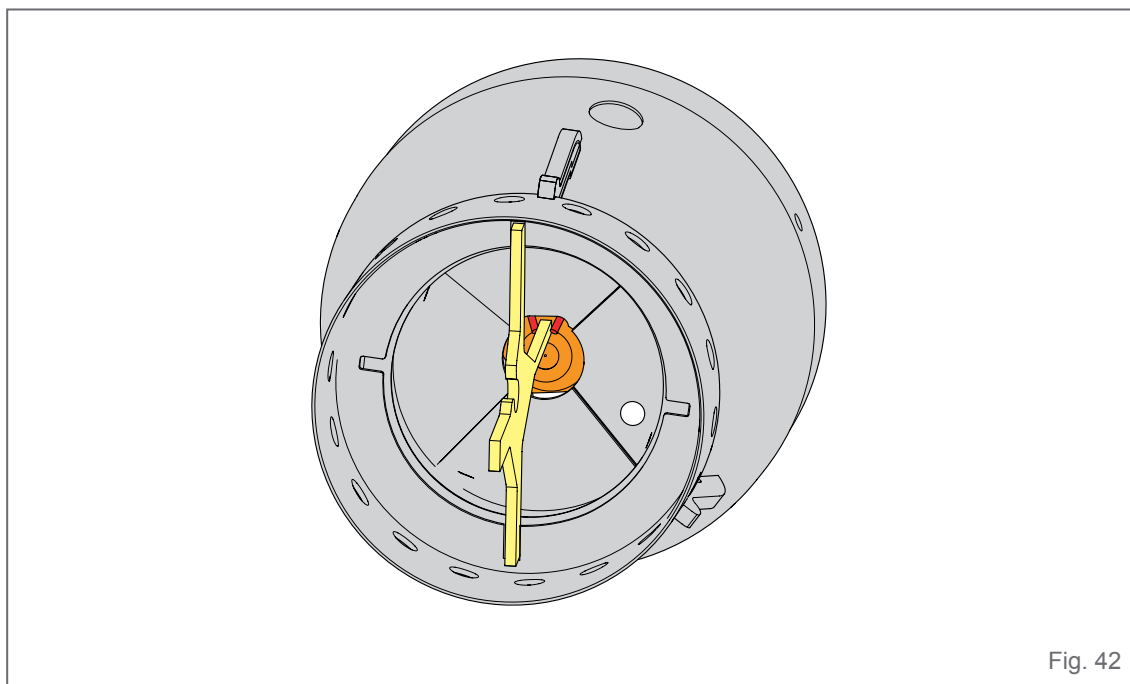
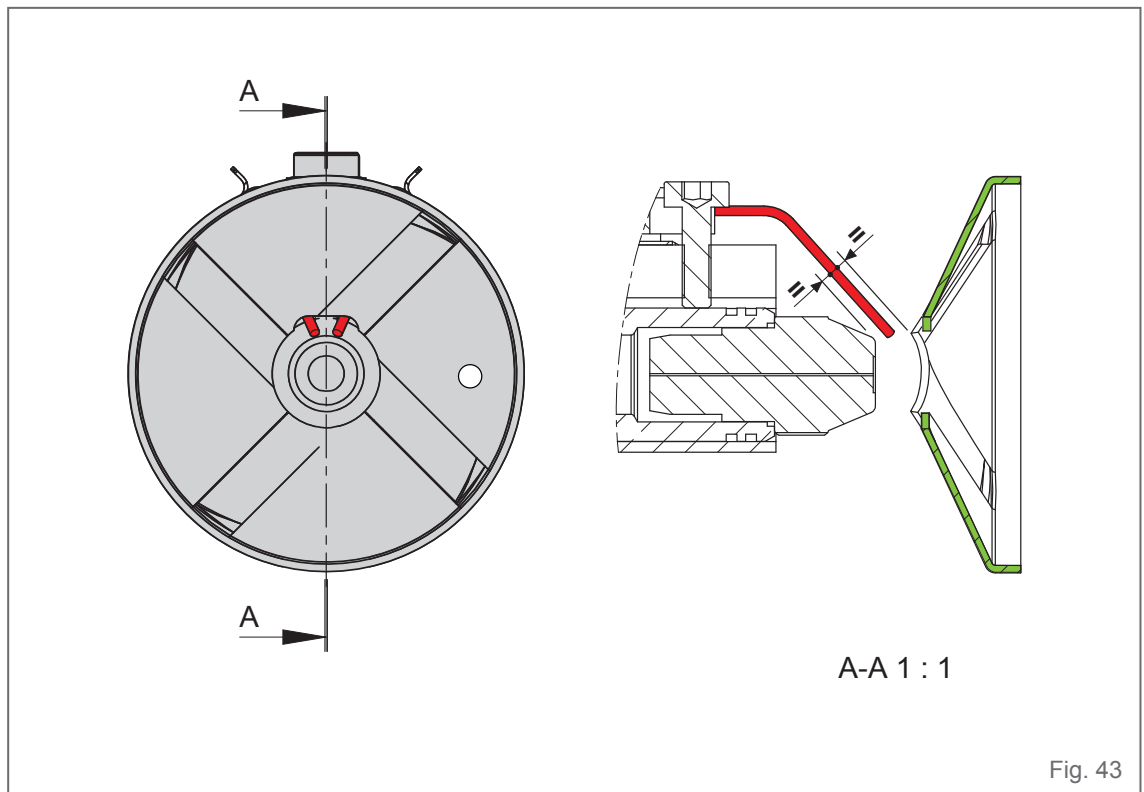


Fig. 42

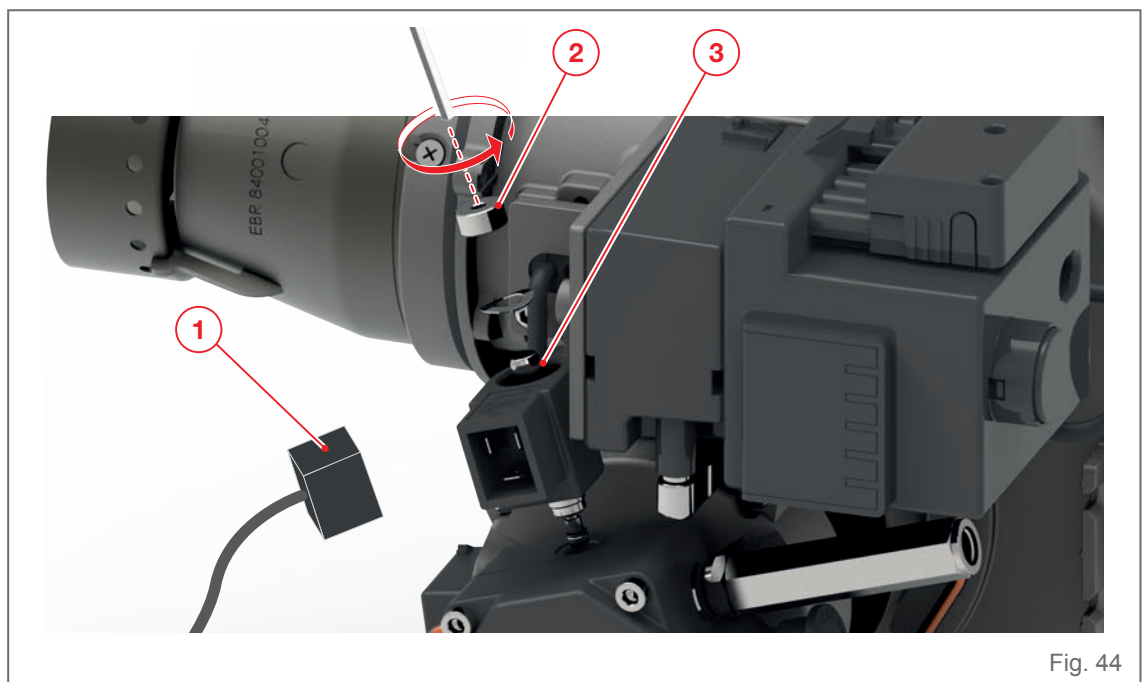
- Check the position of the electrodes assuring that they are centered as shown in "Fig. 43".



6.3.5 Replacing the coil

The pump coil is designed and built to withstand temperatures of up to 85°C. In the event of malfunctions or faults, replace the coil using the following procedure:

- remove the connector (1)
- remove the nut (2) using the key supplied
- slide off the coil (3) and replace it



- refit the components, reversing the procedure above.

6.3.6 Replacing the capacitor

Proceed as follows to replace the capacitor:

- remove the protection cup (1) from the capacitor (2)
- detach the electrical connection from the capacitor
- check with an electrical tester if the capacitor is damaged. Connect the tester to the capacitor pins: if the value read is different from the nominal capacity (+10%) written on the capacitor, it means the capacitor is damaged



Fig. 45

The value shown on the picture refers to a 4 µF capacitor and is indicative only. Please refer to the capacitor characteristics supplied with the burner.

- remove the capacitor (2) and replace it

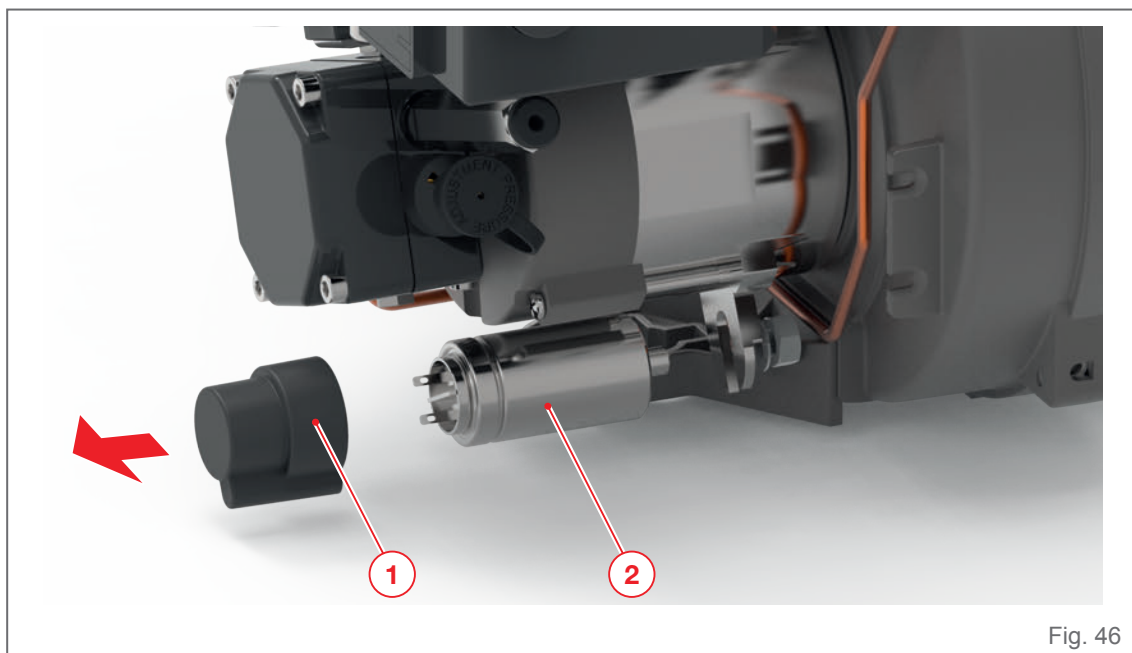


Fig. 46

- refit the components, reversing the procedure above.

6.3.7 Cleaning the internal rotor

Check there is no dust inside the fan wheel because this could reduce the combustion performances. Carry out maintenance operations, avoiding to damage the fan. Verify the correct position of fan wheel within the burner housing.

Follow the sequence

- loose the screws (1) and remove the air intake duct (2)
- clean the fan (3) and the inside of the air intake using a brush
- if necessary, disassembly and re-assembly the fan.

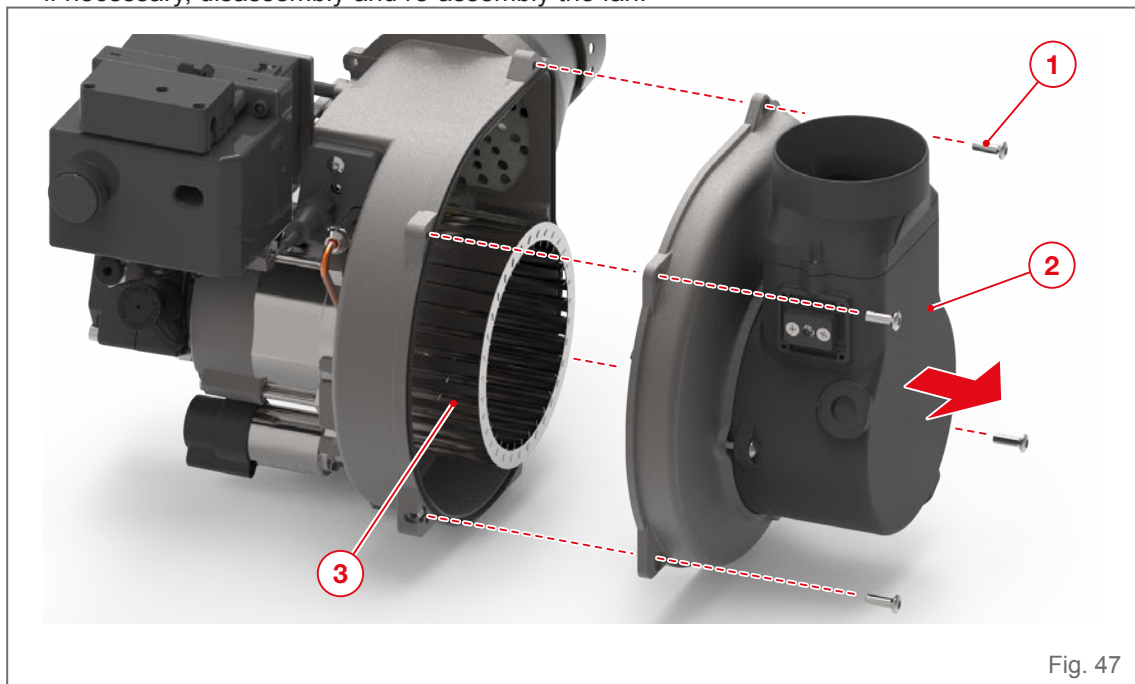


Fig. 47

Observe the positioning diagram below when replacing the motor and blower wheel (3). The inside flange (A) of the blower wheel must be fitted at a lower position (quote C) than the equipment plate (B), tighten the set screw on the blower wheel.

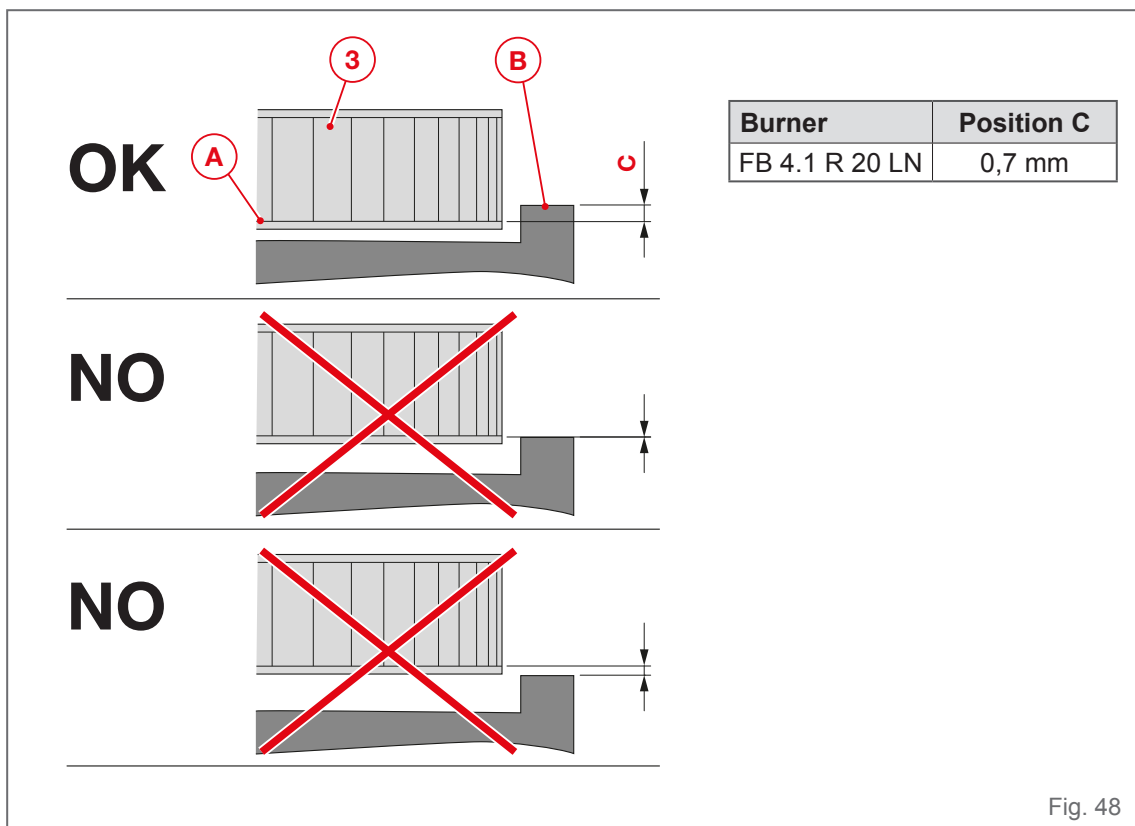


Fig. 48

7 TROUBLESHOOTING

7.1 Combustion performances

After carrying out commissioning, cleaning or maintenance, combustion parameters must be verified.

Boiler has to maintain in operation at least 15 min. or reach a steady condition of operation, then check:

- pump pressure
- flue gas temperature
- CO₂ (%)
- CO (ppm)
- NO_x (ppm)
- Bacharach index.

7.2 Fault diagnosis and repair

In the event of a malfunction, first check that the prerequisites for correct operation are fulfilled:

- is the system connected to the power supply?
- is there oil in the tank?
- are all shut-off valves open?
- are all control and safety devices, such as the boiler thermostat, low pressure device (if fitted), limit switch, etc. adjusted correctly?

Warranty will be invalidated if genuine parts are not used on replacement. These components must be replaced by parts with the same order number.



WARNING

To reset the equipment control, press the release button.



WARNING

In case of burner lock out, to avoid damage to the installation, do not reset the burner more than twice in succession.



DANGER

If the burner goes into lock out for the third time, contact manufacturer's service organisation. In the case in which they occur further locks or malfunction burner, interventions must be carried out by qualified and authorized personnel, following the information in this manual and in accordance with the rules and legal regulations.



IMPORTANT INFORMATION

Only use original spare parts.



IMPORTANT INFORMATION

After each operation:

- Under normal operating conditions (doors closed, cover fitted, etc.), check combustion and check the individual lines for leaks.
- Record the results in the relevant documents.

7.3 Troubleshooting diagram

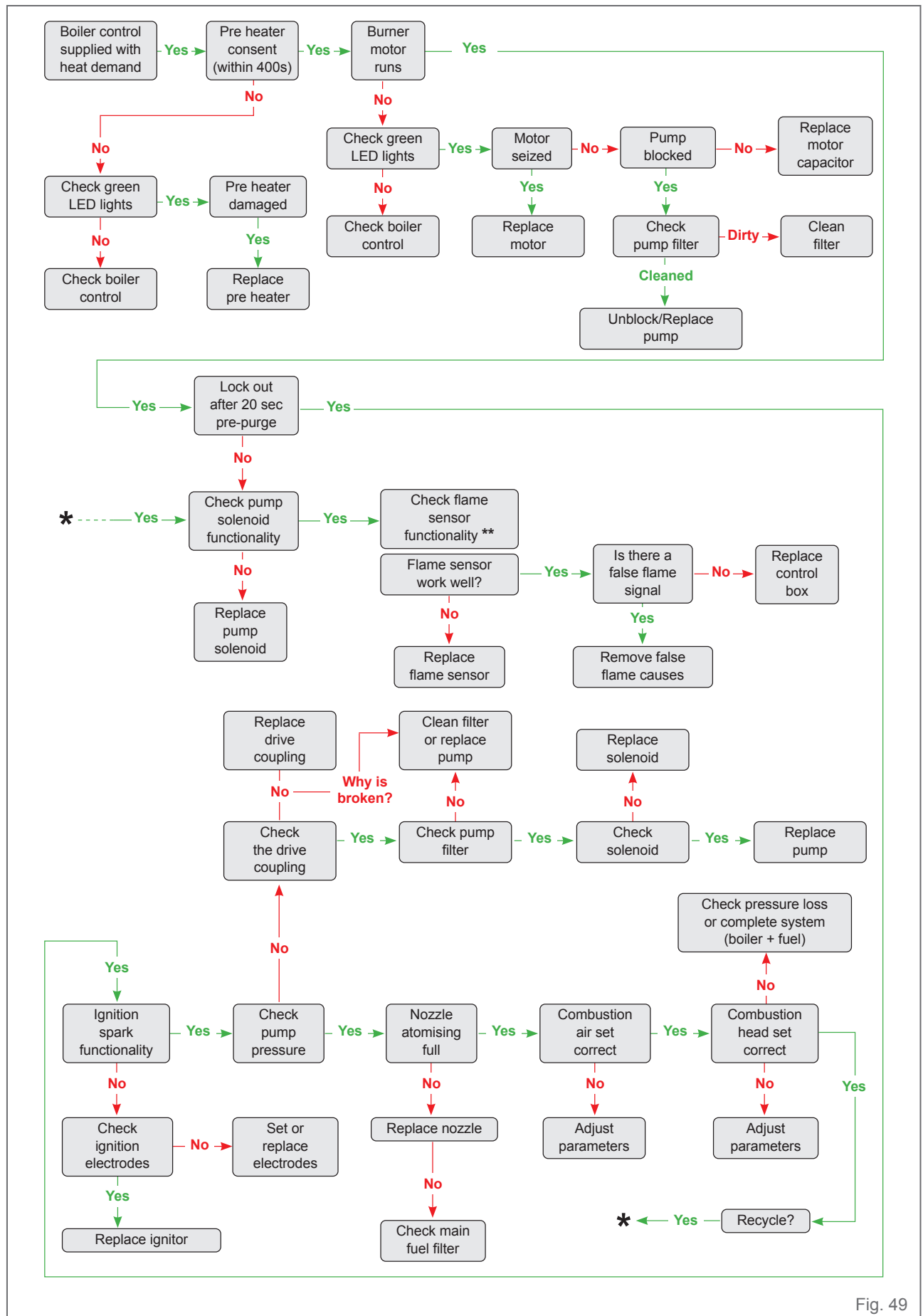
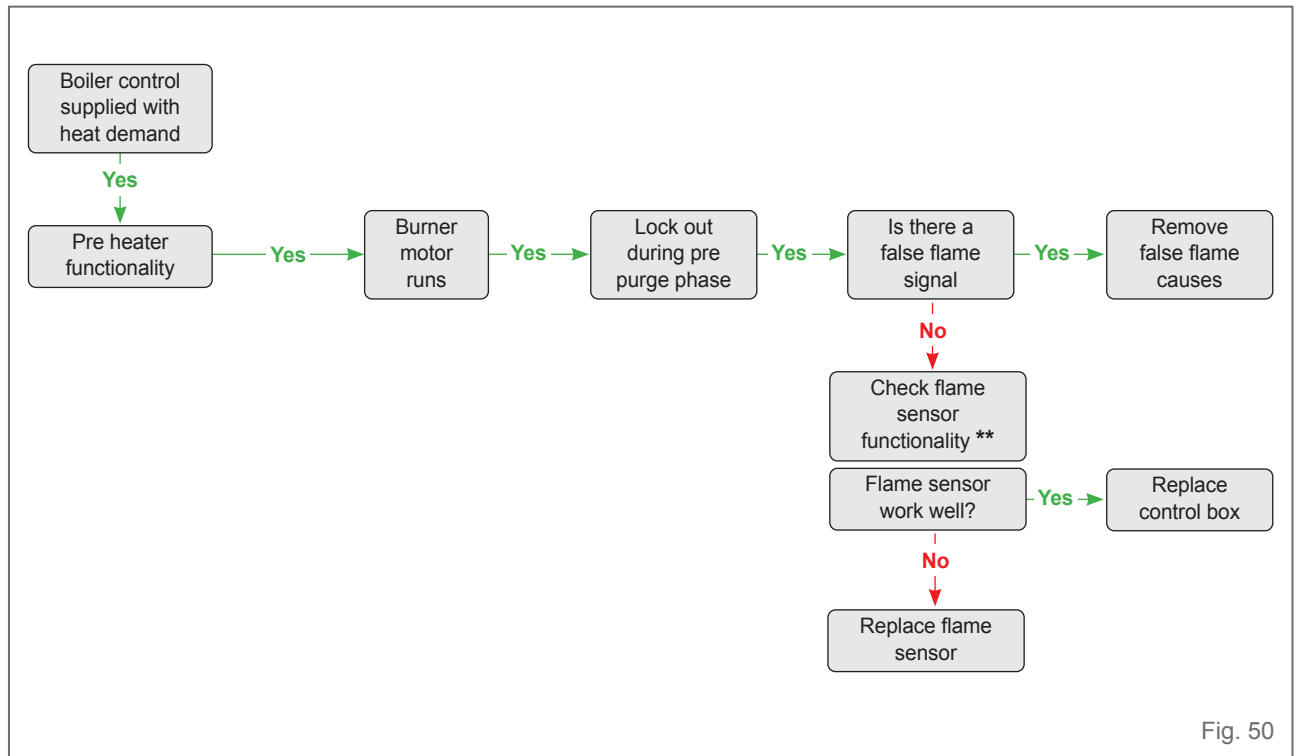
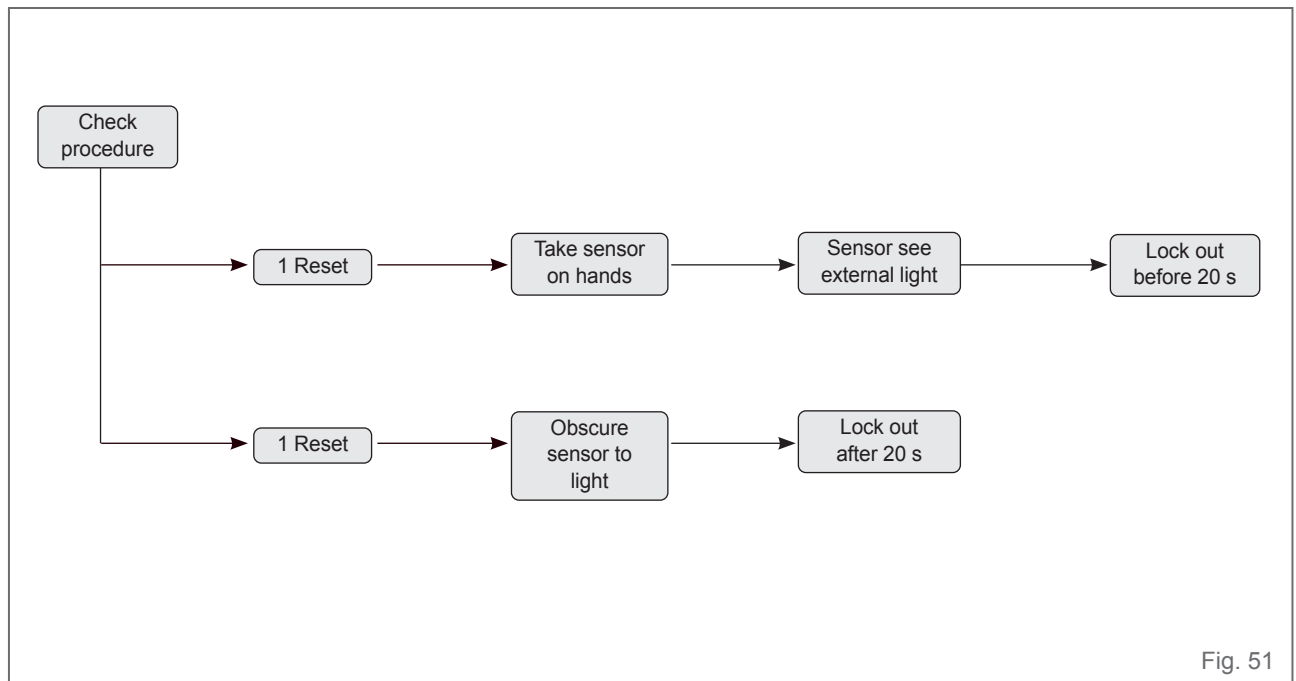


Fig. 49



(**) Check flame sensor functionality



8 SPARE PARTS LIST

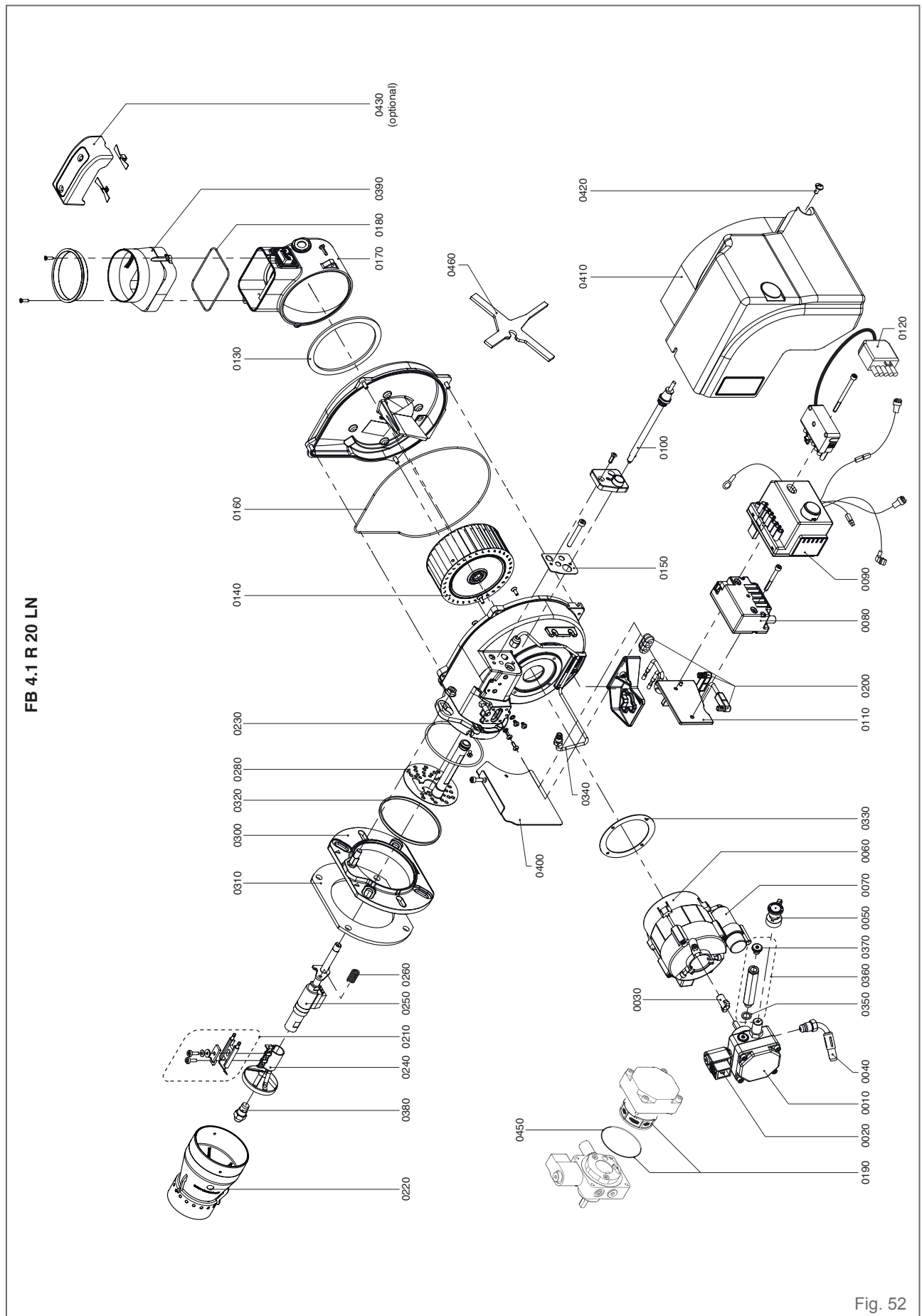


Fig. 52

N°	Description	FB 4.1 R 20 LN
		3149697
0010	OIL PUMP	65327502
0020	COIL	65327245
0030	COUPLING	65327229
0040	FLEXIBLE OIL HOSE	65328371
0050	PRESSURE ADJUSTMENT CUP	65327503
0060	MOTOR + CAPACITOR	65327504
0070	CAPACITOR	65327505
0080	IGNITION TRANSFORMER	65329839
0090	CONTROL BOX WITH CABLES	65329840
0100	FLAME SENSOR E.B.R. FTEB (GREEN)	65327852
0100	FLAME SENSOR QRB1 (YELLOW)	65328148
0110	SUPPORT	65327240
0120	CABLE KIT WITH 7 AND 5-PIN CONNECTORS	65327237
0130	GASKET	65327508
0140	FAN	65327509
0150	FLAT GASKET	65327510
0160	AIR INLET COVER GASKET	65327223
0170	AIR INLET ASSEMBLY	65327606
0180	ORING	65327512
0190	SET FILTER+SEAL	65327228
0200	IGNITION CABLES	65327284
0210	ELECTRODE GROUP	65327285
0220	BLAST TUBE	65328411
0230	BLAST TUBE ORING	65327515
0240	DIFFUSER	65329871
0250	NOZZLE HOLDER	65327610
0260	SPRING	65327206
0280	AIR DISTRIBUTOR	65327294
0300	FLANGE	65327518
0310	GASKET	65327611
0320	ORING	65327520
0330	MOTOR GASKET	65327521
0340	PIPE	65327522
0350	GASKET	65327205
0360	EXTENDED PRESSURE PORT	65327242
0370	THREADED STOPPER	65327243
0380	NOZZLE	6500656500
0390	SNORKEL	65327525
0400	COVER SUPPORT	65327614
0410	COVER	65327615
0420	COVER SCREWS GROUP	65327563
0430	CONVENTIONAL FLUE CARTER	65328013
0450	ORING SET	65327846
0460	GAUGE	65329872

9 APPENDIX

9.1 Use of bio fuel blends

The burner is suitable for light oil with a biofuel content of up to 30%. It is a minimum requirement that the fuel blend (up to 30% Biofuel) is obtained with light oil in accordance with the relevant standards, regional regulations and FAME in accordance with EN 14214.



IMPORTANT INFORMATION

In the event that the burner needs to be used with fuels containing biofuel percentages higher than 30%, contact the manufacturer.

9.2 Important advice for the use of bio fuel blends

9.2.1 Introduction

The growing attention focussed on renewable and sustainable energy sources would suggest an ever-increasing use of biofuels.

If you plan to make use of these fuels, you need to consider several technical aspects in order to reduce the potential for faults in the burner and heating system and the risk of fuel leaks.

The term 'liquid Biofuel' is a broad definition that includes oils made from numerous different raw materials, including recycled cooking oil. These types of oil must be considered and treated differently from common mineral and fossil fuels. This is because they are more acidic, hygroscopic and less stable.

Particular care should be taken in the storage of this fuel, in the supply pipe, in the ancillary equipment, in the filtration and in the choice of burner.

The classification of the biofuel is important for the smooth operation of the equipment.



IMPORTANT INFORMATION

The proprietor or the system manager is responsible for the detailed analysis of potential risks associated with the introduction of a mixture of biofuels and the suitability of the devices and installation.

9.2.2 General instructions and information

The supplier of the fuel must demonstrate compliance with an accredited quality management system for their storage, mixing and delivery processes.

During installation, make sure that all the materials and sealing devices used on the storage tank and oil delivery pipe to the burner are compatible with biofuels.

The tank must have a good quality biofuel-compatible oil filter and a **60 micron** secondary filter to protect the burner from contaminants.

Wherever an existing tank is to be used to store the oil, in addition to the above mentioned checks on the materials, it is essential that the tank is first inspected to verify its condition and check for the presence of water or other contaminants. If contaminants are found, a deep clean should be carried out. If this is not carried out the hygroscopic nature of the fuel could dissolve and detach complex components and cause faults in the equipment.

Based on the capacity of the storage tank and how the system is used, fuels can be stored inside it for a considerable amount of time. Consult your biofuel distributor for the use of biocidal products to prevent microbial growth inside the tanks and for instructions on fuel filtering.

During the commissioning of the burner, check that all combustion parameters are compliant with the recommendations in the technical manual for the appliance.

Check the filters on the burner oil pipe and oil pump, and if necessary replace them:

- at least every 4 months during burner use
- before starting the burner following a long period of disuse
- more often in the event of contamination.



CAUTION

Pay particular attention during the check and inspection to detecting fuel leaks from sealing devices, gaskets and hoses.



CAUTION

IF Bio fuel is used consult your Bio fuel distributor.

10 MANUFACTURER CERTIFICATE

10.1 Manufacturer Certificate / EU Design Conformity Declaration

We, **Firebird**, declare under our sole responsibility that the light oil burners named **FB 4.1 R ... LN** is conform to the following standards:

- EN 267
- EN 55014-1
- EN 60335-1
- EN 61000-6-2
- EN 50156-1
- EN 55014-2
- EN 60335-2-102
- EN 61000-6-3

These products bear the **CE** mark in accordance with the stipulations of the following directives:

- 2014/35/UE Low Voltage Directive
- 2014/30/UE EMC Directive
- 2006/42/EC Machine Directive

April 2018 / Mr. Alessandro Rubboli

R&D Director



10.2 UKCA Conformity Declaration



We, **Firebird**, declare under our sole responsibility that the kerosene burners named **FB 4.1 R ... LN** is conform to the following standards:

- BS EN 267
- BS EN 55014-1
- BS EN 60335-1
- BS EN 61000-6-2
- BS EN 50156-1
- BS EN 55014-2
- BS EN 60335-2-102
- BS EN 61000-6-3

These products bear the **UKCA** mark in accordance with the stipulations of the following directives:

- Electrical Equipment (Safety) Regulations 2016
- Electromagnetic Compatibility Regulations 2016
- Supply of Machinery (Safety) Regulations 2008
- The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012

September 2022 / Mr. Alessandro Rubboli

R&D Director



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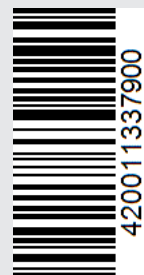
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