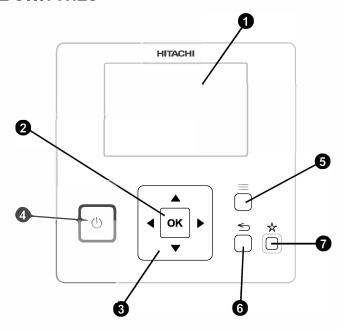
# 7 UNIT CONTROLLER

The new unit controller for YUTAKI series (PC-ARFH1E) is an user-friendly remote control which ensures a strong and safe communication through H-LINK

The following information applies in the case of PC-ARFH1E software of version H-0122 and later used in combination with PCB indoor unit software of version H-0114 and later.

# 7.1 DEFINITION OF THE SWITCHES



1 Liquid Crystal Display

Screen where controller software is displayed.

2 OK button

To select the variables to be edited and to confirm the selected values.

3 Arrows key

It helps the user to move through the menus and views.

4 Run/Stop button

It works for all zones if none of the zones is selected or only for one zone when that zone is selected.

6 Menu button

It shows the different configuration options of the user controller.

6 Return button

To return to the previous screen.

7 Favourite button

When this button is pressed, the selected favourite action (ECO/Comfort, Holiday, Simple timer or DHW boost, Night Shift) is directly executed.

# 7.2 DESCRIPTION OF THE ICONS

# 7.2.1 Common icons

Icon	Name		Explanation		
OFF		<b>#</b>	Circuit I or II is in Demand-OFF		
		8	Circuit I or II is on Thermo-OFF		
_	Status for circuit 1, 2, DHW and swimming pool.	=	Circuit I or II is working between 0 < X ≤ 33% of the desired water outlet temperature		
=		=	Circuit I or II is working between 33 < X ≤ 66% of the desired water outlet temperature		
		Ŧ	Circuit I or II is working between 66 < X ≤ 100% of the desired water outlet temperature		
		Ö.	Heating		
Ö.	Mode	*	Cooling		
		**	Auto		
88	Setting temperatures	Value	Displays the setting temperature of the circuit 1, circuit 2, DHW and swimming pool		
	Colling tomporatures	OFF	Circuit 1, Circuit 2, DHW or Swimming Pool are stopped by button or timer		
A	Alarm	Existing ala	rm. This icon appears with the alarm code		
$\bigcirc$	Timer	<b>(</b> )	Simple timer		
	J) limer		Weekly timer		
*%	Derogation	When there is a derogation from the configured timer			
6	Installer mode	Informs tha	t user controller is logged on the installer mode which has special privileges		
8	Menu lock	It appears when menu is blocked from a central control. When indoor communication is lost, this icon disappears			
<b>∱</b>	Outdoor temperature	The ambier	nt temperature is indicated at the right side of this button		

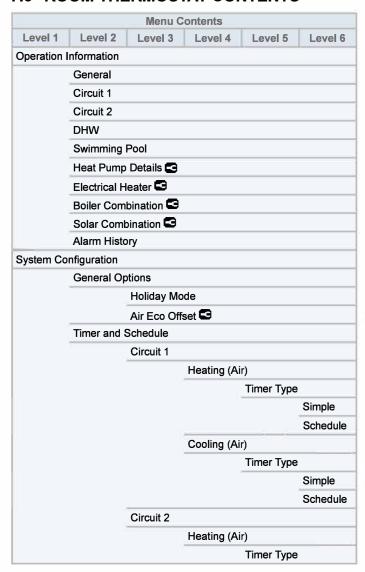
# 7.2.2 Icons for the comprehensive view

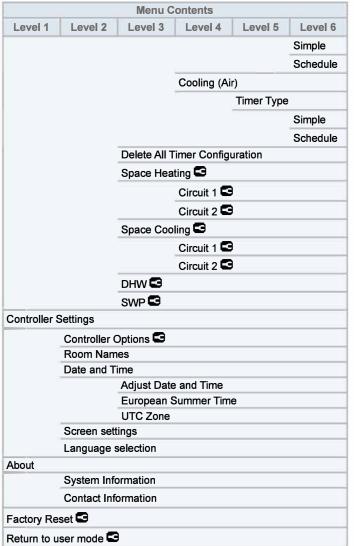
Icon	Name		Explanation				
<b>⊕</b> 123	Pump	This icon informs about pump operation.  There are three available pumps on the system. Each one is numbered, and its corresponding number is displayed below to the pump icon when it is operating					
1-2-3	Heater step	Indicates w	Indicates which of the 3 possible heater steps is applied on space heating				
-11	DHW Heater	Informs abo	Informs about DHW Heater operation. (If it is enabled)				
慙	Solar	Combinatio	on with solar energy				
0	C		Compressor enabled (For YUTAKI S, S COMBI and M)				
<b>O</b>	Compressor	O 1 2	Compressors enabled. 1: R410A / 2: R-134a (For YUTAKI S80)				
Ъ	Boiler	Auxiliary bo	biler is working				
<b>3</b>	Tariff	Tariff signal	Tariff signal informs about some cost conditions of the consumption of the system				
***	Defrost	Defrost function is active					
<b>*</b>	0. 1.1/	-	No icon means local mode				
Â	Central/Local	*	Central mode (Three types of control: Water, Air or Full)				
•	Forced OFF	When forced off Input is configured and its signal is received, all the configured items on the comprehensive view (C1, C2, DHW, and/or SWP) are shown in OFF, with this small icon below					
<b>●</b>	Auto ON/OFF		When daily average is over auto summer switch-off temperature, circuits 1 and 2 are forced to OFF (Only if Auto ON/OFF enabled)				
TEST RUN	Test Run	Informs abo	out the activation of the "Test Run" function				
ANTI LEG	Anti-Legionella	Activation of	of the Anti-Legionella operation				
	DHW boost	It activates the DHW heater for an immediate DHW operation					
r_	ECO mode	-	No icon means Comfort mode				
حو		چ	ECO/Comfort mode for circuits 1 and 2				
J	Night Shift	Informs abo	out night shift operation				
Ф	CASCADE CONTROLLER	Informs about the activation of the "CASCADE" mode.					

# 7.2.3 Icons for the room thermostat view

Icon	Name		Explanation			
		Ê	Manual mode			
Ĝ	Manual/Auto mode	70	Auto mode with timer setting			
		<u>?</u> ?	Auto mode without timer setting			
n:	Setting/Room temperature	<u>O</u> -	Setting temperature			
⊕_			Room temperature			
<b>③</b>	End of timer period	The end ho	The end hour of the timer period is indicated below this icon			
Æ	End of holiday period	The end ho	The end hour of the holiday period is indicated below this icon			
	Setting temperature	This icon ap	This icon appears while the setting temperature is being changed, and indicates the actual temperature			
NEXT	Next screen		When room thermostat has been configured for both circuit 1 and 2, this icon appears at the right side of the screen to indicated that there is a 2nd room thermostat view			

# 7.3 ROOM THERMOSTAT CONTENTS

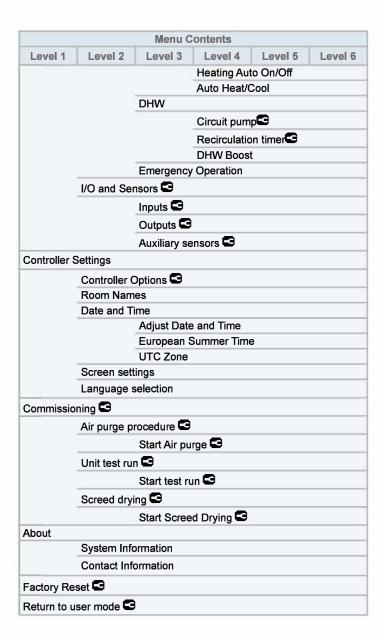




# 7.4 UNIT CONTROLLER CONTENTS

Level 1		Menu	Contents				
TEAGL	Level 2	Level 3	Level 4 L	evel 5 Level	6		
Operation	Information						
	General						
	Circuit 1						
	Circuit 2						
	DHW						
	Swimming	Pool					
	Heat Pump	Details 🚭					
	Electrical H	Electrical Heater S					
	Boiler Com	nbination 🖼					
	Solar Com	bination 🖼					
	Alarm Hist	ory					
	Energy dat						
System C	configuration						
	General O	ptions					
			ermostats 🗗				
			Thermostat 1	3			
			Thermostat 2	_			
			Wireless Bindin				
			Wireless Bindin				
			Compensation				
			Room Temp De				
			Check RT addre				
		Central O					
	Timer and						
		Circuit 1					
			Heating (Water)	)			
				ner Type			
				Simple			
				Schedu			
			Cooling (Water)		110		
				ner Type			
			-1111	Simple			
				Schedu	ulc		
		Circuit 2		Schedu	iiG		
		Circuit 2	Heating (184)	٨			
			Heating ( Water				
			Tim	ner Type			
				Simple			
				Schedu	ıle		
			Cooling (Water)				
				ner Type			
		DHW	Tim	ner Type			
		DHW	Timer Type	ner Type Simple			
		DHW	Timer Type Sin	ner Type Simple nple			
			Timer Type Sin Scl	ner Type Simple			
		DHW	Timer Type Sin Scl	ner Type Simple nple			
			Timer Type Sin Scl 3 Pool Timer Type Sin	ner Type Simple nple			

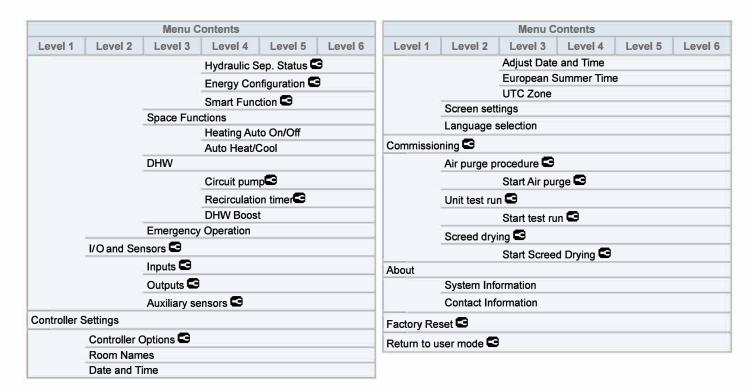
		Menu C	Contents		
Level 1	Level 2	Level 3	Level 4	Level 5 Level 6	
	Space Hea				
		Circuit 1		_	
			-	ulation Mode 🖼	
			Eco offset	_	
			Working lim	its 🖼	
		Circuit 2			
			Water Calcu	ulation Mode 🖼	
			Eco offset	_	
			Working lim	its 🗗	
			Mixing valve	<b>. .</b>	
	Space Coo				
		Circuit 1	3		
			Water Calcu	ulation Mode 🗗	
			Eco offset	3	
			Working lim	its 🗷	
		Circuit 2	3		
			Water Calcu	ulation Mode 🗗	
			Eco offset	3	
			Working lim	its 🗗	
			Mixing valve	<b>G</b>	
	DHW				
		DHW Heater 🚭			
		Anti Legion	ella		
	Swimming				
		Status Co			
		Setting Ten			
	Compleme	ntary Heatin	perature 🖼		
	Compleme	Heating So	-		
		Electrical F			
			bination 🗗		
		Solar Com			
			Status		
				Input demand	
				Total control 🗗	
	Heat Pump	. 🔁			
		Water Pum	p Configurati	on 🗗	
		Night shift			
		Outdoor av	erage Timer <sup>l</sup>	3	
		Minimum C	N Time 🗗		
		Minimum C	FF Time		
		Seizure Pro	otection 🚭		
			Status 🚭		
			Operation D	ay 🕒	
			Starting Tim	_	
	Optional F	unctions			
		System 🖴			
			Hydraulic S	ep. Status 🗗	
			Energy Con	figuration 🗗	
			Smart Func		



# 7.5 UNIT + ROOM THERMOSTAT CONTROLLER CONTENTS

	Menu	Contents				
Level 1 Level 2	Level 3	Level 4 Lev	vel 5 Level 6			
Operation Information						
General						
Circuit 1						
Circuit 2						
DHW						
Swimming Po	ol					
Heat Pump D	etails 🚭					
Electrical Hea	iter 🚭					
Boiler Combin	Boiler Combination G					
Solar Combin	ation 🚭					
Alarm History						
Energy data						
System Configuration						
General Option	ns					
Н	loliday M	ode				
A	ir Eco Of	fset 🗗				
R	oom The	rmostats 🗗				
_		Thermostat 1 🖼				
		Thermostat 2				
		Wireless Binding	ID 1 <b>5</b>			
		Wireless Binding	ID 2			
		Compensation Fa	_			
	Room Temp Demand OFF					
		Check RT addres				
C	entral O					
Timer and Scl						
C	ircuit 1					
_		Heating (Air/Wate	er)			
			r Type			
			Simple			
			Schedule			
		Cooling (Air/Wate				
			r Type			
			Simple			
			Schedule			
C	ircuit 2		25.154410			
-		Heating (Air/Wate	er)			
			r Type			
		THITE	Simple			
			Schedule			
		Cooling (AirAA/ct-				
		Cooling (Air/Wate				
		Time	r Type			
-	ALINA/		Simple			
	HW	Timer Type				
		Simp	le			
		Sche				
S	wimming					
		Timer Type				

		Menu C	Contents		
evel 1	Level 2	Level 3	Level 4	Level 5	Level 6
				Simple	
				Schedule	
			Timer Config	uration	
	Space Hea	-			
		Circuit 1			_
				culation Mode	
			Eco offset	3	
			Working lin	nits 🔤	
		Circuit 2	•		
			Water Calc	culation Mode	•
			Eco offset	<b>G</b>	
			Working lin	nits 🚭	
			Mixing valv	re 🚭	
	Space Coo	oling 🚭			
		Circuit 1	9		
			Water Calc	culation Mode	<b>6</b>
			Eco offset	9	
			Working lin	nits 🗗	
		Circuit 2	3		
			Water Calc	ulation Mode	<b>G</b>
			Eco offset	<b>G</b>	
			Working lin	nits 🗗	
			Mixing valv	_	
	DHW		•		
		DHW Heat	er 🗗		
		Anti Legior	nella		
	Swimming				
		Status 🗗			
		Setting Ter			
	Commitme		perature 🖼		
	Compleme	ntary Heatin	-		
		Heating So	_		
		Electrical F			
		Boiler Com Solar Com	bination		
		Sulai Cum	Status		
			Cialao	Input dema	nd 🗗
				Total contro	_
	Heat Pump			rotal contro	. —
	r icat i uniț		np Configura	tion 🔁	
		Night shift	ip Comigura	uon <del></del>	
		_	erage Timer	•	
			ON Time	_	
			OFF Time		
			otection 🗗		
		Seizure Pro			
			Status 🗗		
			Operation		
	Onticast	unations	Starting Tir	ne 🛂	
	Optional F				
		System 🔤			



#### Installer mode

Icon emeans that this menu is available only for installer, a special user with higher access privileges to configure the system. In order to access the controller as Installer, "OK" and "5" buttons must be pressed for 3 seconds.



After that, the "Enter password" message is displayed.

The login password for the Installer is:



Press "OK" to confirm the password.

If the correct access code is entered, the installer mode icon appears on the notifications bar (bottom line).



After 30 minutes of inactivity, it is necessary to repeat the log in process. To exit the Installer mode and return to the unit menu, hold down the "5" button for 3 seconds or go to the "Return to user mode" on the main menu.

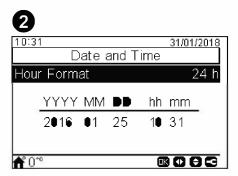


The following chapters explain the special settings the Installer can edit. It is important to understand that the Installer can also perform all the actions available for the typical user.

# 7.6 CONTROLLER CONFIGURATION

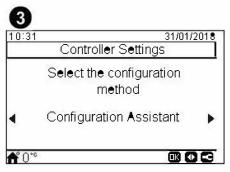


- Select the desired language using the arrow keys.
- Press OK button.

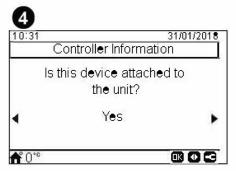


- Select the date and time using the arrow keys.
- Press OK button.

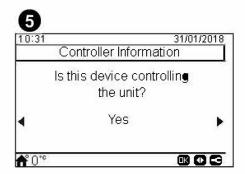
# 7.6.1 Configuration Assistant



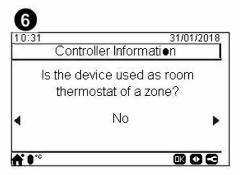
- Select the configuration assistant for an easy configuration.
- Press OK button.



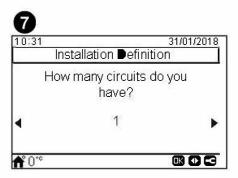
- Select Yes when the device is controlling the unit which it is attached. Jump to screen 6.
- Select No when the device is installed in a different site than the unit.
- Press OK button.



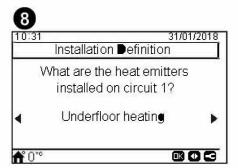
- Select No when the device acts as Room Thermostat only. It does not control the unit.
- Press OK button.



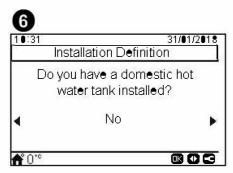
- Select No when the device is not used as a room thermostat.
- Select Yes, in zone 1/ Yes, in zone 2 / Yes, in both zones, depending on the number of circuits controlled.
- When select Yes, in both zones, jump to screen 8.
- Press OK button.



- Select the number of circuits (1 or 2).
- Press OK button.



- Select the heat emitters on the circuit 1: Underfloor heating, Fan coils or Radiators.
- Repeat this step in case of circuit 2.
- Press OK button.



- Select Yes if Domestic Hot Water tank is installed.
- Press OK button.



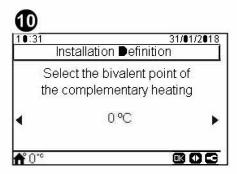
- Select Yes if Swimming Pool is installed.
- Press OK button.



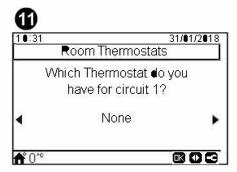
- Select Yes if Boiler is installed.
- Press OK button.



- Select Yes if an electrical backup heater is installed.
- Press OK button.



- Select the bivalent point for boiler or electric backup heater (from -20 °C to 20 °C).
- Press OK button.



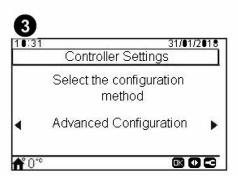
- Select the type of room thermostat installed in circuit 1 or 2 (depending on the previous setting): None, wired or wireless.
- Repeat this step in case of circuit 2.
- Press OK button.



- Configuration assistant is completed.
- Press OK button to go to the main screen.

**HITACHI UNIT CONTROLLER** 

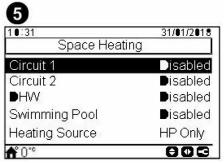
### 7.6.2 Advanced Configuration



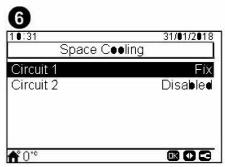
- Select the advance configuration for a complete configuration.
- Press OK button.



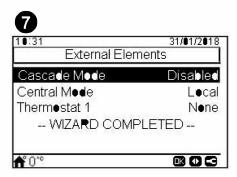
- Select the controller type:
  - Unit: the device controls the unit.
  - Room: the device acts as a room thermostat of a zone.
  - Unit + Room: the device controls the unit and acts as a room thermostat.
- Select controlled circuits by this device: Room C1, Room C2, Room C1+C2
- Select the favourite action: Eco/Confort, Timer, Night shift.
- Select Enabled or Disabled for European summer time.
- Select Next and press OK button .



- Configure circuit 1 and circuit 2 OTC: Disabled, Points, Gradient, Fix.
- Enable or disable DHW and Swimming Pool.
- Select the heating source: HP only, HP + EH, HP + Boiler.
- Configure electrical heater use: Starting or Backup.
- Configure Boiler type: Parallel or Serial.
- Configure Solar Combination options: Disabled, Input Demand, Total Control. (only in case DHW is enabled).
- Enable or disable Hydraulic separator status.
- Select Next and press OK button.



- Configure circuit 1 and circuit 2 options: Disabled, Points, Gradient, Fix.
- Only available for cooling mode.



- Enable or disable Cascade Mode.
- Configure Central mode options: Full, water, air or local. Only available when Cascade Mode is disabled.
- Configure thermostat 1 or 2 (depending on previous settings): None, wired or wireless.
- Check RT address if wired is selected.
- Select Wireless binding ID (1 or 2) if wireless is selected.
- Select Wizard complete and press OK button.



- Select Yes to complete the advance configuration.
- Press OK button to go to the main screen.

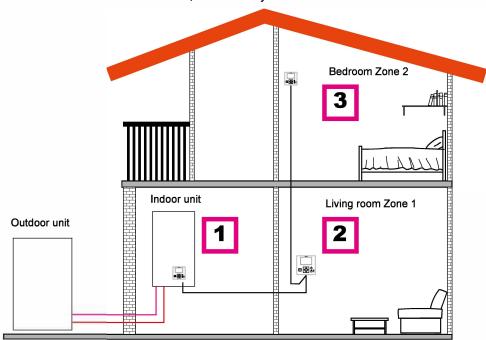
# 7.6.2.1 Examples of possible configurations



- Other installation configurations are possible. These are examples only for illustration purposes.
- It is recommended to set firstly the Master device so as the ease the configuration of the slave devices.

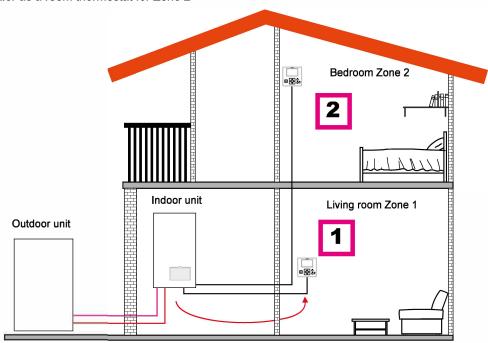
# **♦** Example 1

- 1- Master unit controller as unit configuration.
- 2- Slave Unit controller as a room thermostat for Zone 1, as accessory
- 3- Slave Unit controller as a room thermostat for Zone 2, as accessory



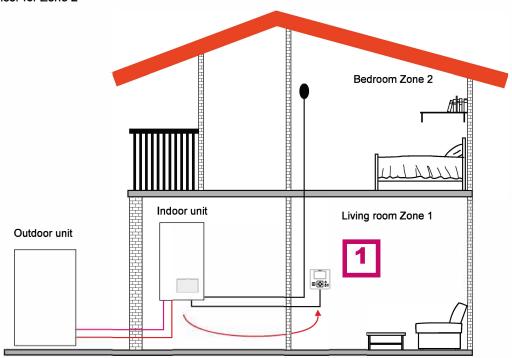
Order	FIRST	SECOND	THIRD
T	Master	Slave	Slave
Туре	Unit	Circuit 1	Circuit 2
Questions		Answers	
Is this device attached to the unit?	YES	-	-
Is this device used as a Room Thermostat of a zone?	NO	YES, IN ZONE 1	YES, IN ZONE 2
How many circuits do you have?	2	-	-
Which are the emitters of circuit 1?	Underfloor heating	-	-
Which are the emitters of circuit 2?	Underfloor heating	-	-
Do you have domestic hot water tank?	NO	-	-
Do you have swimming pool?	NO	-	-
Do you have boiler?	NO	-	-
Do you have electric backup heater?	NO	-	-
Which Thermostat do you have for Circuit 1?	Wired	-	-
Which Thermostat do you have for Circuit 2?	Wired	_	-
	COMPLETED	COMPLETED	COMPLETED

- 1- Move Unit controller to the living room (use as Unit controller + Room Thermostat)
- 2- Master unit controller moved to living room Zone 1
- 3- Slave Unit controller as a room thermostat for Zone 2



Order	FIRST	SECOND	
Ton	Master	Slave	
Type	Unit	Circuit 2	
Questions	Ansv	vers	
Is this device attached to the unit?	NO	-	
Is this device controlling the unit?	YES	-	
Is this device used as a Room Thermostat of a zone?	YES, IN ZONE 1	YES, IN ZONE 2	
How many circuits do you have?	2	-	
Which are the emitters of circuit 1?	Underfloor heating	-	
Which are the emitters of circuit 2?	Underfloor heating	-	
Do you have domestic hot water tank?	NO	-	
Do you have swimming pool?	NO	-	
Do you have boiler?	NO	-	
Do you have electric backup heater?	NO	-	
Which Thermostat do you have for Circuit 2?	Wired	-	
	COMPLETED	COMPLETED	

- 1- Move Unit controller to the living room (use as Unit controller + Room Thermostat)
- 2- Wired unit controller as a Room Thermostat for Zone 1
- 3- Wired room sensor for Zone 2



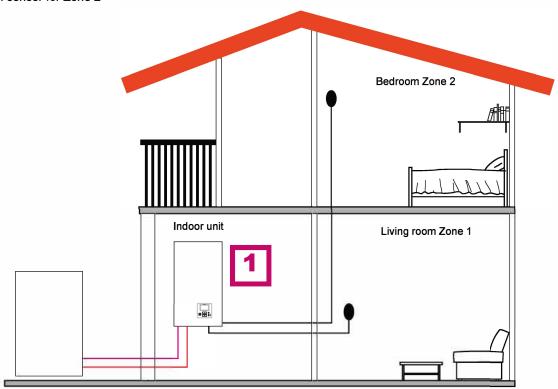
Order	FIRST
Type	Master
Type	Unit + Circuits
Questions	Answers
Is this device attached to the unit?	NO
Is this device controlling the unit?	YES
Is this device used as a Room Thermostat of a zone?	YES, IN BOTH ZONES
Which are the emitters of circuit 1?	Underfloor heating
Which are the emitters of circuit 2?	Underfloor heating
Do you have domestic hot water tank?	NO
Do you have swimming pool?	NO
Do you have boiler?	NO
Do you have electric backup heater?	NO
	COMPLETED

# i NOTE

- After finishing Configuration assistant, go to Input&Outputs&Sensor menu and select which auxiliary sensor do you want to use for ambient temperature in Zone 2.
- Example: Sensor 1 : C2 Ambient

REF	Access	Description	Default Value	Selected value		
	Auxiliary Sensors					
Taux1	<b>G</b>	Sensor 1 (Taux1)	Two3 (if Boiler) C2 Ar			
Taux2	•	Sensor 2 (Taux2)	Swimming pool (if SWP existing)			
Taux3	•	Sensor 3 (Taux3)	Outdoor Sensor	-		

- 1- PC-ARFH1E attached into the unit and used as unit controller and room thermostat for both zones.
- 2- Wired room sensor for Zone 1
- 3- Wired room sensor for Zone 2



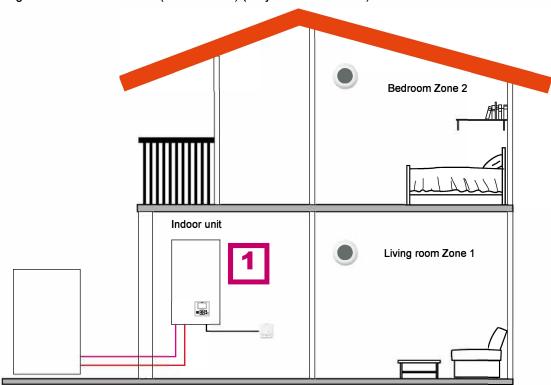
Order	FIRST
Vina	Master
Type	Unit + Circuits
Questions	Answers
Is this device attached to the unit?	YES
Is this device used as a Room Thermostat of a zone?	YES, IN BOTH ZONES
Which are the emitters of circuit 1?	Underfloor heating
Which are the emitters of circuit 2?	Underfloor heating
Do you have domestic hot water tank?	NO
Do you have swimming pool?	NO
Do you have boiler?	NO
Do you have electric backup heater?	NO
	COMPLETED

# **i** note

- After finishing Configuration assistant, go to Input&Outputs&Sensor menu and select which auxiliary sensor do you want to use for ambient temperature in each zone.
- Example:

REF	Access	Description	Default Value	Selected value	
Auxiliary Sensors					
Taux1	•	Sensor 1 (Taux1)	Two3 (if Boiler)	C1 Ambient	
Taux2	•	Sensor 2 (Taux2)	Swimming pool (if SWP existing)	C2 Ambient	
Taux3	<b>G</b>	Sensor 3 (Taux3)	Outdoor Sensor	320	

- 1- Master unit controller as unit configuration
- 2- Wireless intelligent thermostat for zone 1 (ATW-RTU-07) (Receiver + Room thermostat)
- 3- Wireless intelligent thermostat for zone 2 (ATW-RTU-06) (Only Room thermostat)



Order	FIRST
Tuna	Master
Type	Unit + Circuits
Questions	Answers
Is this device attached to the unit?	YES
Is this device used as a Room Thermostat of a zone?	NO
How many circuits do you have?	2
Which are the emitters of circuit 2?	Underfloor heating
Do you have domestic hot water tank?	NO
Do you have swimming pool?	NO
Do you have boiler?	NO
Do you have electric backup heater?	NO
Which Thermostat do you have for Circuit 1?	Wireless
Which Thermostat do you have for Circuit 2?	Wireless
	COMPLETED

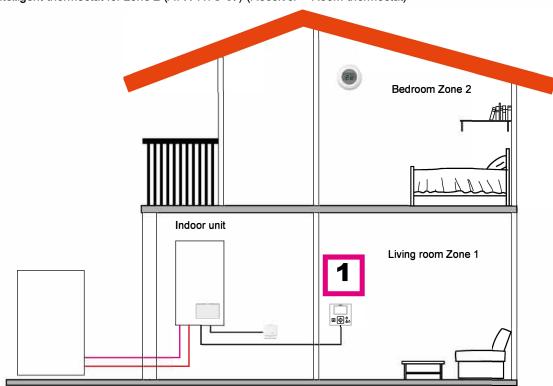
# **i** note

- After finishing Configuration assistant proceed to wireless room thermostat binding procedure. (Refer to installation manual of room thermostat)
- If necessary, change Wireless Binding ID to the selected thermostat by using room thermostat menu in general options:

Description	Default Value	Range	Selected value
Wireless Binding ID (for C1)	1	1 2	1
Wireless Binding ID (for C2)	2	1 2	2

# ♦ Mixed configurations (Wireless + Wired)

- 1- Move Unit controller to the living room (use as Unit controller + Room Thermostat)
- 2- Master unit controller moved to living room Zone
- 3- Wireless intelligent thermostat for zone 2 (ATW-RTU-07) (Receiver + Room thermostat)



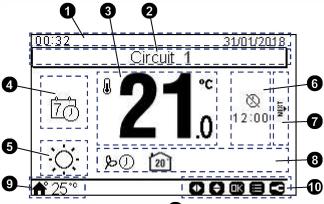
Order	FIRST
Tuna	Master
Туре	Unit
Questions	Answers
Is this device attached to the unit?	NO
Is this device controlling the unit?	YES
Is this device installed on a controlled zone?	YES, ZONE 1
How many circuits do you have?	2
Which are the emitters of circuit 1?	Underfloor heating
Which are the emitters of circuit 2?	Underfloor heating
Do you have swimming pool?	NO
Do you have boiler?	NO
Do you have electric backup heater?	NO
Which Thermostat do you have for Circuit 2?	Wireless
	COMPLETED

UNIT CONTROLLER HITACHI

#### 7.7 MAIN SCREEN

Depending on the working mode of the user controller, the main screen is shown in a different way. When the user controller is working as a master unit controller, a comprehensive view with all the elements is shown, whereas when the user controller is working as a room thermostat (located in one of the controlled zones), the main screen appears with simplified information.

#### 7.7.1 Room thermostat view



1 Time and date

The current time/date information is displayed. This information can be changed on the configuration menu.

2 Definition of the circuit

It informs about which circuit is being indicated (1 or 2).

3 Actual/Setting room temperature

It displays the actual room temperature. The setting temperature can be adjusted using the up/down arrows keys. In this case, while the setting temperature is being modified, the icon of the actual room temperature is indicated below the setting temperature (house icon).

Room thermostat mode

In this part of the screen, the room thermostat mode can be selected between Manual and Auto. If Auto is selected, two possible icons can be displayed: one if a timer period has been selected and the other one if not.

**5** Operation mode (Heating / Cooling / Auto)

The current operation mode is displayed. To configure it press OK to enter in quick actions.

6 Next operation

In this area, the end hour of the simple timer or holiday or next schedule action is indicated below its respective icon.

**1** Next circuit

It informs that there is a room thermostat view for a second circuit and it is possible to access by pressing the right key.

8 Icons notification

This part of the screen displays all the notification icons that offer general knowledge on the unit's situation

Some of these icons can be: ECO mode, Timer operation, throughput icon...

Outdoor temperature / Alarm indication

In normal operation, the outdoor temperature is displayed besides the home icon signal.

In abnormal operation, the alarm icon is indicated with its corresponding alarm code.

Available buttons / Installer mode

It indicates the buttons of the user controller which can be used in this moment.

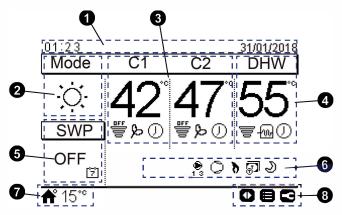
When Installer mode is enabled, its icon appears on the right side of this view.

#### **OK** button

Pressing the OK button, the quick actions are shown:

- Timer: In this menu, simple timer or schedule timer can be selected and configured.
- · Operation mode: It allows to select the unit operation between Heating, Cooling and Auto mode.
- ECO/Comfort: Selection between ECO and Comfort mode.
- · Holiday: It allows to start a holiday period until the configured returning date and time.
- Status: Some working conditions can be consulted.

#### 7.7.2 Comprehensive view



1 Time and date

The current time/date information is displayed. This information can be changed on the configuration menu.

Operation mode (Heating/Cooling/Auto)

This icon shows the unit's mode of operation status. It has to be edited by pressing the OK button, and it can be switched between Heating, Cooling and Auto mode. (If available option).

3 Control of circuits 1 and 2

It displays the setting temperature calculated for each circuit and a throughput icon indicating the percentage of the actual temperature with respect to the setting temperature. It can also show the ECO mode and timer activation if they are enabled.

The setting temperature can be modified using the arrows keys over this view (if water calculation mode is set as fix).

Pressing the OK button, the following quick actions are shown:

- Timer: In this menu, simple timer or schedule timer can be selected and configured.
- OTC: OTC Setting temperature (User can only refer to the OTC mode and its setting temperature value)
- ECO/Comfort: Selection between ECO and Comfort mode.
- Status: Some working conditions can be consulted.

# 4 DHW control

It displays the setting temperature for DHW and a throughput icon indicating the percentage of the actual temperature with respect to the setting temperature. It can also show the operation of the electrical heater of the DHW, the timer activation and the DHW boost if they are enabled.

The setting temperature can be modified using the arrows keys over this view.

Pressing the OK button, the following quick actions are shown:

 Timer: In this menu, simple timer or schedule timer can be selected and configured.

- DHW boost: It activates the DHW heater for an immediate DHW operation
- Status: Some working conditions can be consulted.

If anti-legionella operation is working, its icon appears below the setting temperature.

5 Swimming pool control

It gives information about the swimming pool setting temperature and displays a throughput icon indicating the percentage of the actual temperature with respect to the setting temperature.

The setting temperature can be modified using the arrows keys over this view.

Pressing the OK button, the following options are shown:

- Timer: In this menu, simple timer or schedule timer can be selected and configured.
- Status: Some working conditions can be consulted.
- 6 Unit status signals

This part of the screen displays all the notification icons that offer general knowledge on the unit's situation

Some of these icons can be: Defrost operation, Water pumps, Compressor/s, Boiler working, Tariff input, Night shift, Test run...

Outdoor temperature / Alarm indication

In normal operation, the outdoor temperature is displayed besides the home icon signal.

In abnormal operation, the alarm icon is indicated with its corresponding alarm code.

8 Available buttons / Installer mode

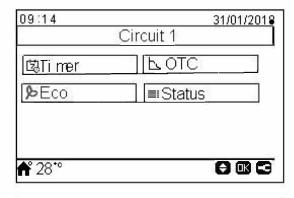
It indicates the buttons of the user controller which can be used in this moment.

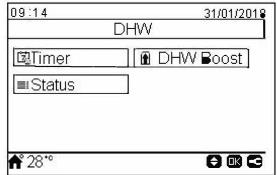
When Installer mode is enabled, its icon appears on the right side of this view.

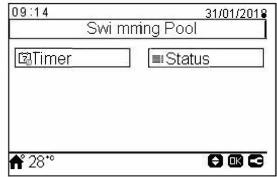
#### 7.7.3 Quick action function

The following quick actions are shown when pressing the OK button at the selected zone in comprehensive view or room thermostat view:

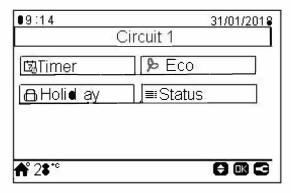
# ◆ Comprehensive view quick actions







#### **Room thermostat view quick actions**

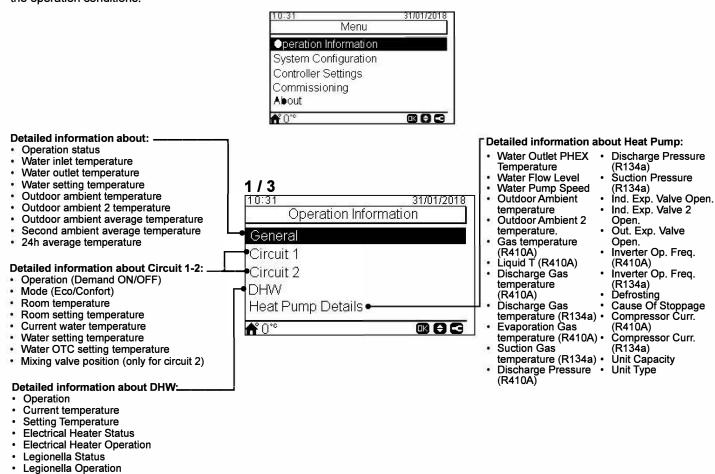


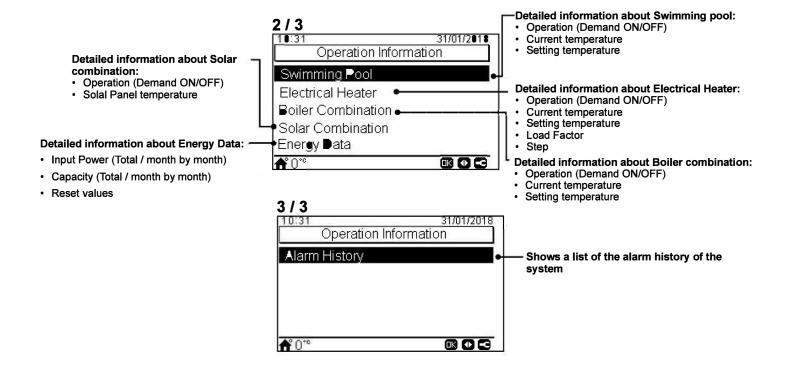
- Timer: Menu for the selection and configuration of simple timer and schedule timer.
- CTC: Menu for the OTC selection. Only available for circuit 1 and circuit 2 in Comprehensive view.
- Eco / Comfort: Activation of the Eco/Comfort Mode. Only available for circuit 1 and circuit 2.
- Status: Display of information related to current operation conditions
- DHW Boost: Activation of the auxiliary DHW heater and Heat Pump (if operation is possible, to speed up DHW heating operation). Only available for DHW.
- ☐ Holiday: Selection of a holiday period until the configured returning date and time. Only available for circuit 1 and circuit 2 in Room Thermostat view.

#### **7.8 MENU**

#### 7.8.1 OPERATION INFORMATION

In operation information menu it is possible to find the most important setting parameters of the system besides the information of the operation conditions.

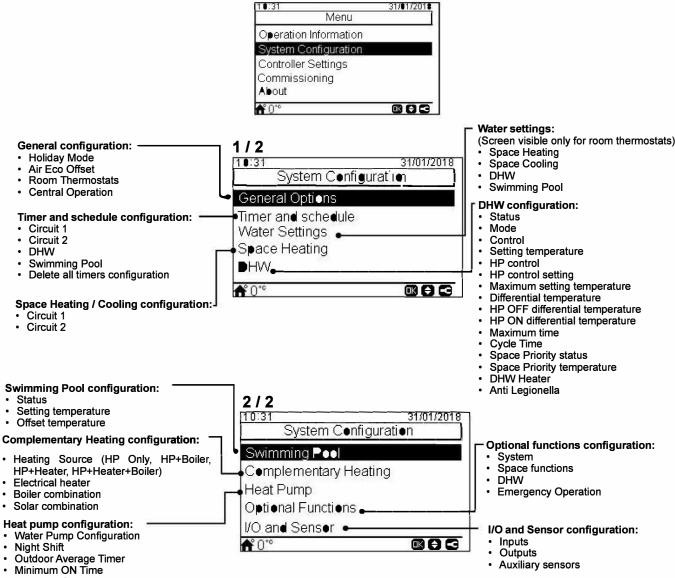




**HITACHI** UNIT CONTROLLER

#### 7.8.2 SYSTEM CONFIGURATION

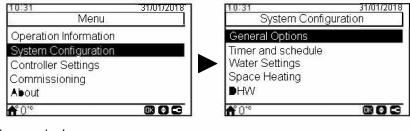
In system configuration menu it is possible to configure all the system settings.

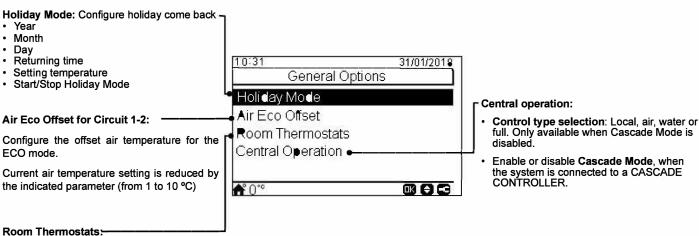


Auxiliary sensors

Minimum OFF Time Seizure Protection

#### 7.8.2.1 General options configuration





Configure the wired or wireless room thermostats:

- · Thermostat 1: None, wired or wireless
- Wireless Binding ID for Thermostat 1: (1 or 2)
- Thermostat 2: None, wired or wireless
- Wireless Binding ID for Thermostat 2: (1 or 2)
- Compensation factors (See Compensation factors section below)
- Room Temperature Demand OFF: Offset value between setting temperature and thermostat temperature to switch the system to Demand OFF; this parameter refers to a positive difference in heating operation and a negative difference in cooling operation.
- Check RT Address: validation procedure of the wireless thermostats configuration

# **♦** Compensation factors for Heating / Cooling

The temperature of the water supplied by the YUTAKI unit to the circuits is determined by means of OTC (See "Water calculation mode").

This control determines water temperature according to the outdoor temperature. The higher the outdoor temperature, the lower the building demand is, and in consequence the temperature of the water supplied to the circuits is lower. Conversely, the thermal demand of the building rises in the case of low outdoor temperature, and therefore the temperature of the supplied water becomes higher.

The room temperature compensation control allows to modify the water temperature determined by OTC control according to the setting room temperature and the actual room temperature.

In the case of heating, if the difference between room temperature and setting temperature is large, then water temperature is increased by the YUTAKI unit in order to achieve the desired room temperature in a faster way, thus compensating the thermal difference between setting temperature and actual temperature.

In this manner, given two identical rooms, the YUTAKI unit determines the same room temperature according to OTC control. On the other hand, for a room in which there is a wider difference between setting temperature and actual temperature, the YUTAKI unit will increase the temperature of the pumped water in order to ensure a similar heating up time until reaching the setting temperature.

Compensation has no effect if Compensation factor is 0 or when OTC is Fix, and water temperature is determined according to OTC in chapter "Water calculation mode" in such case.

The more the factor is increased, the more is water temperature increased by the YUTAKI unit according to the difference between setting temperature and the current temperature.

**Maximum compensation factor heat + and -**: Maximum difference between room temperature and setting temperature. In case that the difference between room temperature and setting temperature is higher than this value, the YUTAKI unit takes the selected value as the maximum.

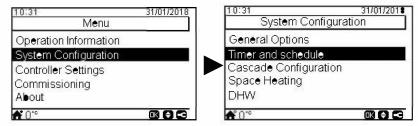
UNIT CONTROLLER HITACHI

#### 7.8.2.2 Timer and schedule configuration

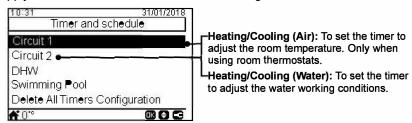


Timer settings are only valid if the corresponding zone is in ON state at the time of execution of the respective timer program.

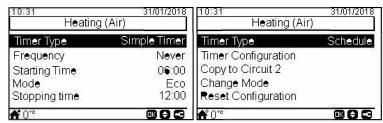
The LCD controller must be set to the correct date and time before using the timer function.



Select the desired area to apply the timer function or delete all timers configuration:

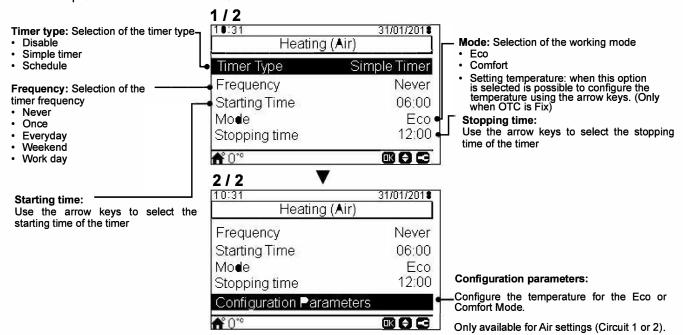


The timer function allows the selection of simple and scheduled timers, as shown in the figures below:



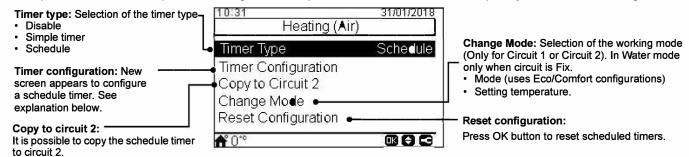
#### Setting of Simple timer

Setting of temperature or operation mode (ECO or Comfort) to be applied during operation for a defined period, after which operation returns to the previous settings. This type of timer cannot be used to modify the operation state from ON to OFF, which can be accomplished with a Schedule timer.

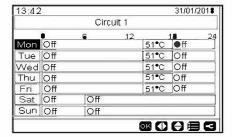


#### **♦** Setting of Schedule timer

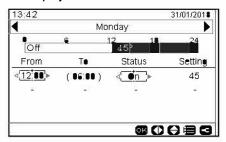
Setting of temperature, operation mode (ECO or Comfort) or change of operation state from ON to OFF for a defined period, after which operation returns to the previous settings. Manual operation of the unit controller has priority over schedule settings.



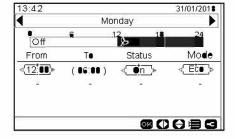
Pressing the OK button with "Timer Configuration" being selected displays the detailed schedule screen. The active schedule timers are shown in a weekly calendar.



Up to five timer events can be defined for each weekday, and these can be used for turning the operation ON or OFF, to change the setting temperature or the working mode (Eco/Comfort). Pressing the OK key with one of the weekdays being selected in the weekly calendar screen displays the detailed schedule for the weekday.



Timer configuration as Setting temperature



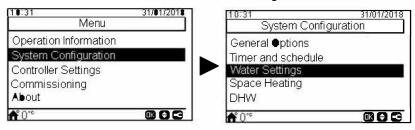
Timer configuration as Mode

Pressing the "Menu" button during the edition of the timer events for a given weekday displays a menu to copy the daily pattern to other weekdays or to suppress the selected timer event.

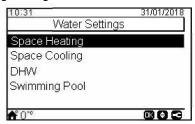
UNIT CONTROLLER HITACHI

### 7.8.2.3 Water settings configuration

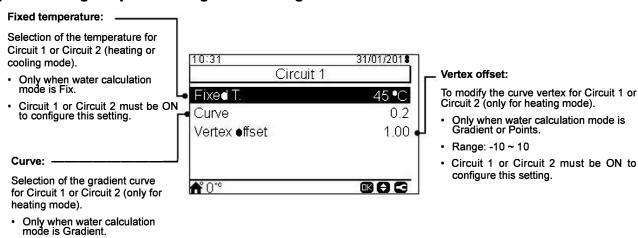
This menu is only visible for a room thermostat if the controller is not controlling the unit.



Select the desired area to apply the water settings configuration:



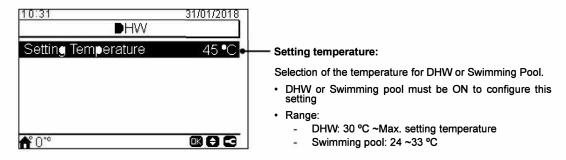
#### ◆ Space Heating or Space Cooling water settings



# **♦ DHW or Swimming pool water settings**

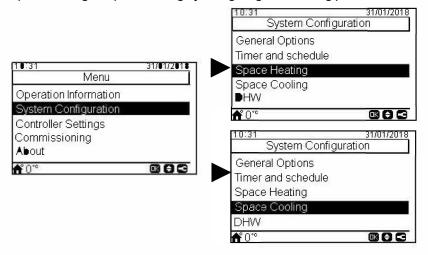
Circuit 1 or Circuit 2 must be ON to configure this setting.

• Range: 0.2 ~ 2.2



#### 7.8.2.4 Space Heating / Space Cooling configuration

Control the temperature for Space Heating or Space Cooling by configuring the following parameters.



#### Water calculation mode:

Selection of the water set point for Circuit 1 or Circuit 2 (Space Heating or Space Cooling).

- Disabled
- Points
- · Gradient (only in heating mode)
- Fix

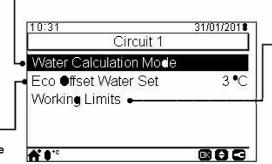
See detailed explanation below.

#### **Eco Offset Water setting:**

Configure the offset water temperature for the ECO mode for Space Heating or Space Cooling.

By using this function, current water temperature setting is reduced by the indicated parameter.

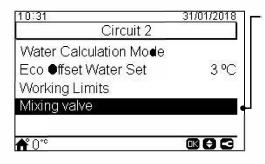
• Range: -10 ~ 10



#### **Working Limits:**

Limit for the temperature set-point to prevent high or low temperatures at Space Heating or Space Cooling:

- Maximum supply temperature
- · Minimum supply temperature



#### Mixing valve:

To control the second water temperature (only for circuit 2).

Values are adjusted for the use with the 2nd zone mixing kit accessory ATW-2KT-05. It is highly recommended not to change these values.

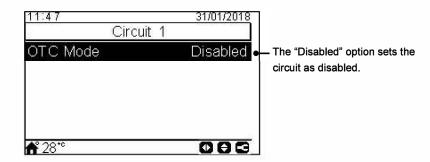
In case of using a mixing kit different from the ATW-2KT-05 configure the following parameters:

- Proportional band: 0 ~20 K (6.0 K by default).
- Integral reset factor: 0.0 ~20 % (2.5 % by default).
- Running time factor: 10 ~250 sec (140 sec by default).
- Over temperature offset protection: OFF, 3 ~10 °C (5 °C by default).

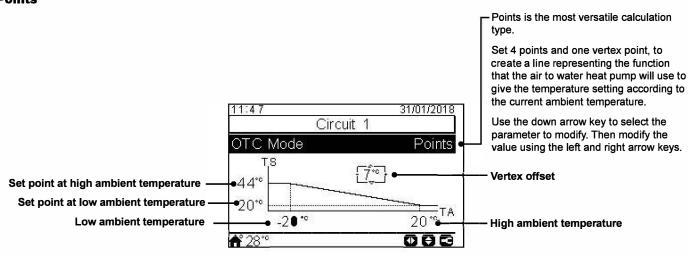
**HITACHI UNIT CONTROLLER** 

#### **Water calculation mode**

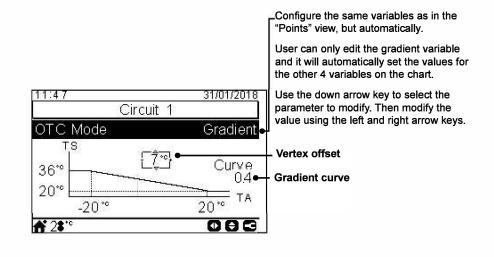
#### **Disabled**



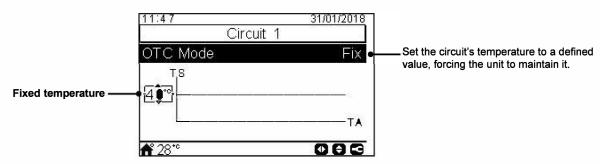
#### **Points**



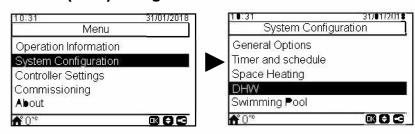
#### **Gradient**

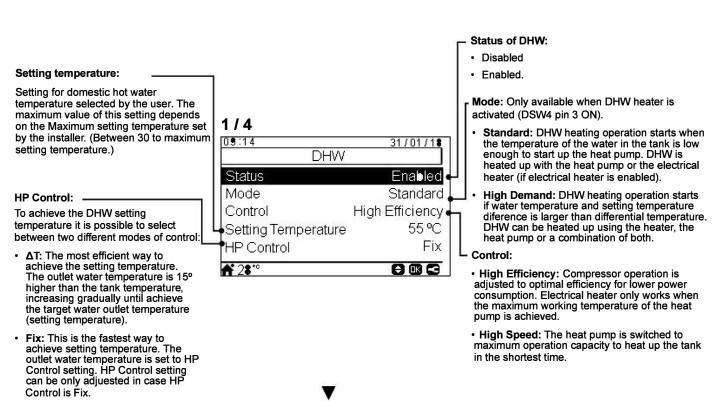


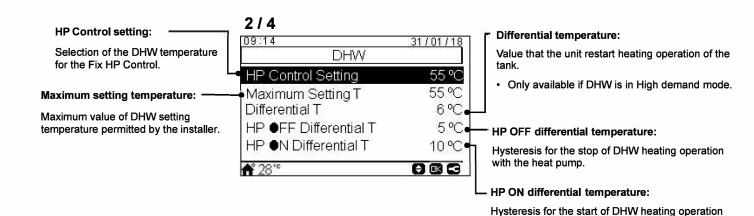
Fix



#### 7.8.2.5 Domestic Hot Water (DHW) configuration

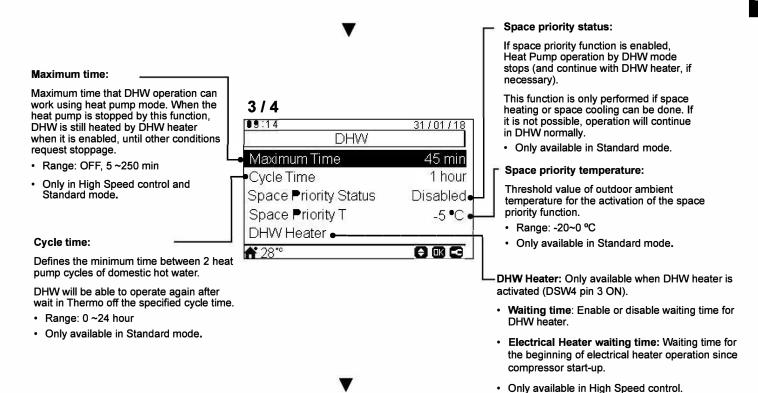


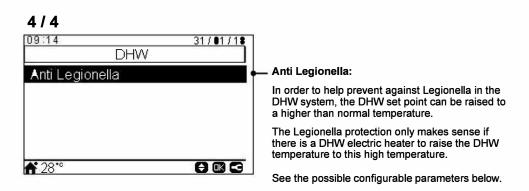




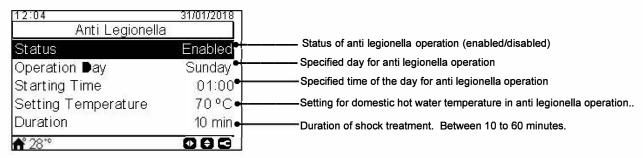
with the heat pump.

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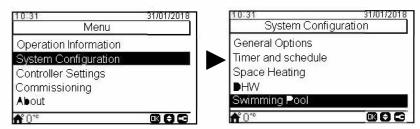


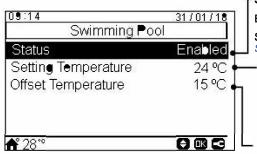


#### ◆ Anti Legionella function



# 7.8.2.6 Swimming Pool configuration





Status: Enable or disable swimming pool.

Set input 3, output 1 and sensor 2. (see section "7.8.2.10 Inputs, Outputs and Sensors configuration")

Setting temperature:

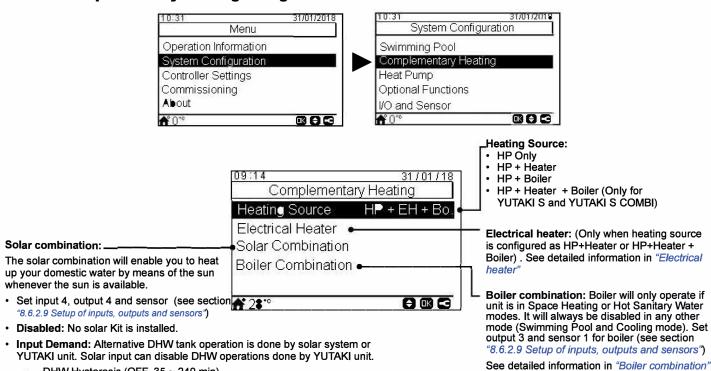
Adjustment of the swimming pool water temperature setting.

• Range: 24~33 °C

**Offset temperature:** The setting temperature is increased by the indicated parameter.

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### 7.8.2.7 Complementary Heating configuration

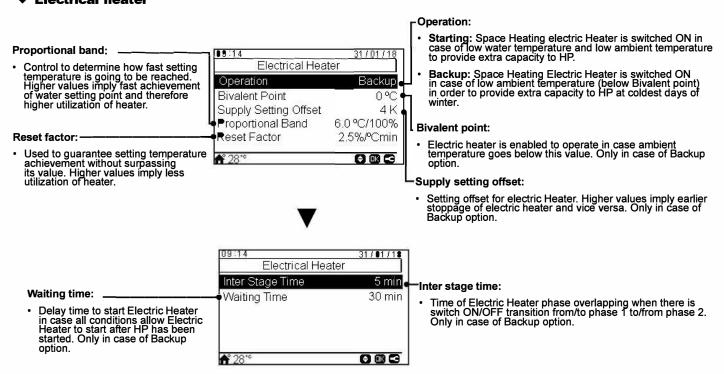


# **Electrical heater**

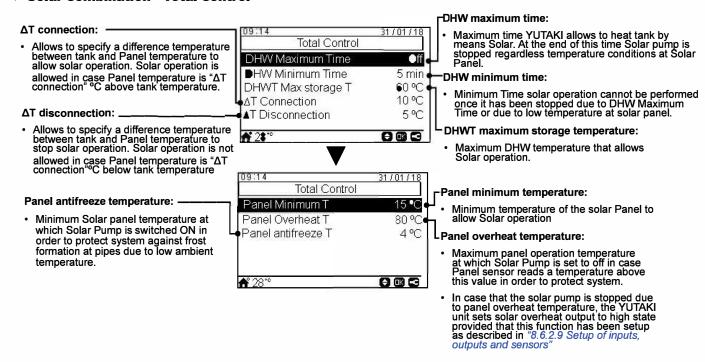
control".

DHW Hysteresis (OFF, 35 ~ 240 min) DHW Maximum Time (5 ~240 min)

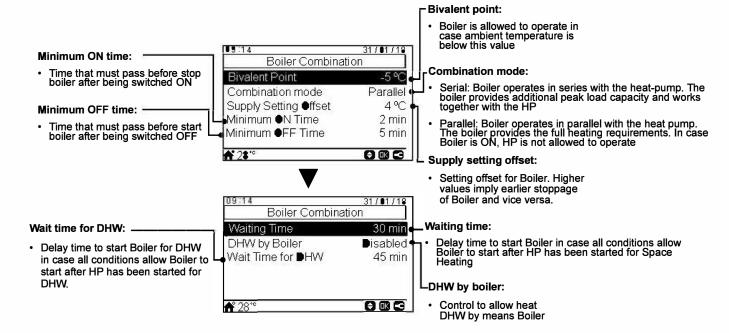
· Total Control: YUTAKI units controls the solar operation for the system, based on different temperatures: DHWT is heated by either the hot water that comes from the solar panels or the hot water that comes from the heat pump, depending on the solar temperature. See detailed information in "Solar combination - Total



### **Solar combination - Total control**

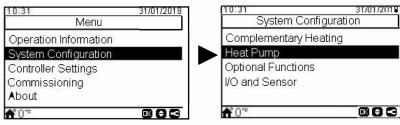


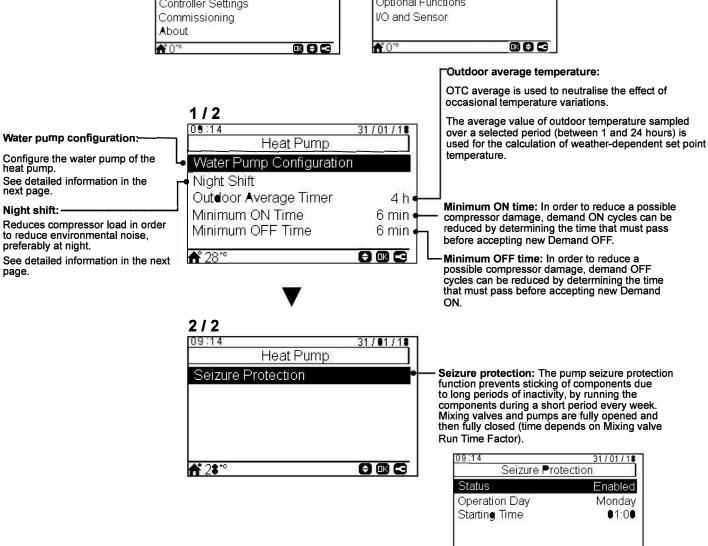
#### **Boiler combination**



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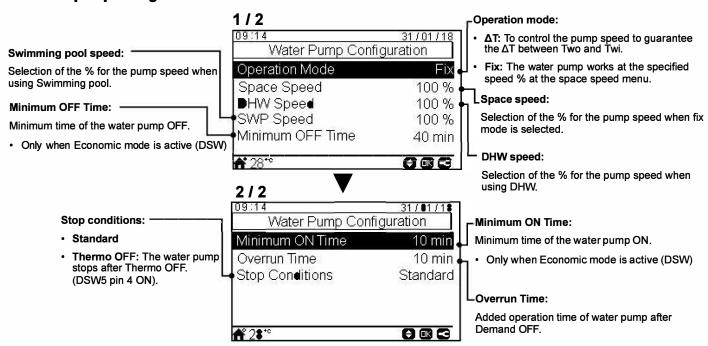
# 7.8.2.8 Heat Pump configuration



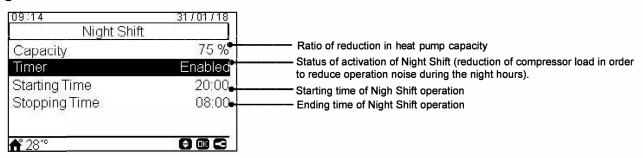


**↑** 28°°

# Water pump configuration



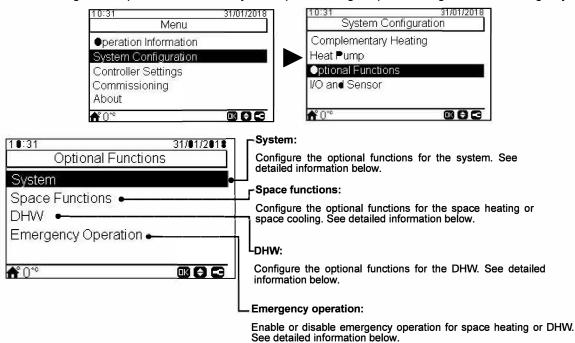
### **Night Shift**



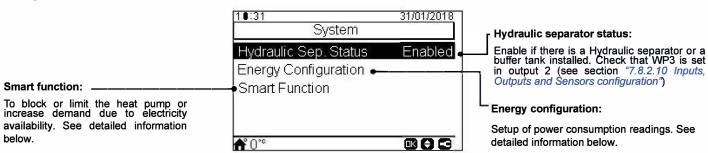
**HITACHI** UNIT CONTROLLER

### 7.8.2.9 Optional functions configuration

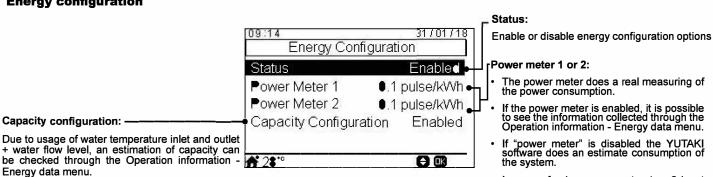
This menu allows to configure the optional functions for system, space heating or space cooling, DHW and Emergency operation.



# **System optional functions**

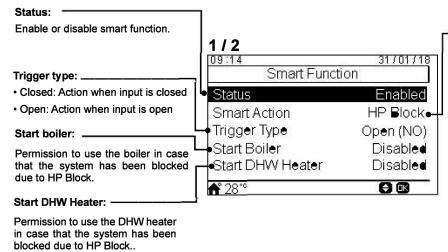


# **Energy configuration**



- The power meter does a real measuring of
- If the power meter is enabled, it is possible to see the information collected through the Operation information Energy data menu.
- If "power meter" is disabled the YUTAKI software does an estimate consumption of
- In case of using power meter 1 or 2 input must be configured at the Inputs menu (see section "7.8.2.10 Inputs, Outputs and Sensors configuration")

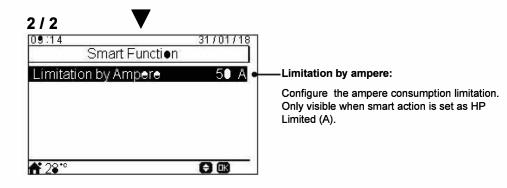
#### **Smart Function**



### **Smart Action:**

Check that Smart Act/SG1 is set in input 5 (see section "7.8.2.10 Inputs, Outputs and Sensors configuration")

- **HP Block:** Heat Pump is forbidden in any condition (Space Heating, Cooling, DHW) when signal is active.
- **HP Limited (A):** Limitation of power consumption up to a limit of "x" amperes (to be set up in Limitation of amperage).
- SG Ready: The SG Grid is awarded to heat pump series. This control technology integrates the system in a smart grid by using two digital inputs establishing an unidirectional connection Service Manual for detailed information. It is necessary to configure an input for SG2.
- DHW Block: DHW Operation is forbidden when
- **DHW only:** Heat pump operation for any condition except DHW is forbidden when signal is active. DHW operation is allowed normally.



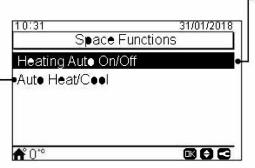
### Space optional functions

### Auto Heat/Cool:

Only available in units capable of heating and cooling operation, and when cooling operation is enabled.

Allows to set automatic switch over to heating and cooling operation using the same daily average outdoor temperature of the previous day as in Heating auto ON/

- · Status: Enable or disable auto heat/ cool.
- Switch to Heat temperature: operation switches to heating in case that the measured outdoor temperature value is lower than the threshold for switching to heating.
- Switch to Cool temperature: Operation switches to cooling in case that the measured outdoor temperature value is higher than the threshold for switching to cooling.



# Heating Auto On/Off:

To stop automatically stop heating operation when the daily average outdoor temperature of the previous day is higher than the defined Switch-OFF temperature

- Status: Enable or disable heating auto on/ off function.
- Switch Off temperature: System is stopped in case that the outdoor temperature is higher than the Switch-OFF temperature.
- Switch On differential: Differential temperature between average outdoor temperature of the previous day and the Switch Off temperature.

HITACHI **UNIT CONTROLLER** 

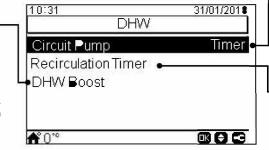
# **DHW** optional functions

DHW Boost:

To force a one-time heating of the DHW tank up to the temperature set as DHW Boost temperature.

This feature is useful to cover exceptional demand of DHW.

- Trigger type: Push (favourite button), Open (NC) or Closed (NO). Set input 6 for DHW Boost (for trigger type open/closed). (see section "7.8.2.10" Inputs, Outputs and Sensors configuration")
- **Boost setting:** DHW temperature setting for the Boost function.



-Circuit Pump: By using this output, user can heat all the water inside DHW piping system. Output must be configured at the I/O and sensors menu. (see section "7.8.2.10 Inputs, Outputs and Sensors configuration")

- Disabled
- · Demand: Enable DHW recirculation.
- Legionella: Allows recirculation while anti legionella is
- Timer: A timer can be programmed in order to start or stop the water recirculation.

#### Recirculation timer:

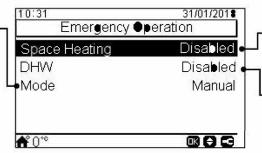
- Frequency: Allows to select when timer is applied (Everyday, weekend, workday)
- Starting Time: When the water pump circulation starts.
- Stopping Time: When the water pump circulation stops.
- Operation: In case of ON, means that water pump is always ON between "Starting Time" and "Stopping Time". In case it is set to Timer, Recirculation pump is ON during "ON Time" after being OFF during "OFF Time" within Starting Time and Stopping Time.
- ON Time: On time period of Recirculation pump.
- OFF Time: Off time period of Recirculation pump.

### **Emergency Operation**

Mode:

Selection of the emergency operation mode:

- Manual: Emergency operation is active when is manually enabled (by DSW4 pin 4 ON). The emergency mode uses the heater (space heating or DHW) to provide the required heating.
- Automatic: Emergency mode operates when there is an event of outdoor unit failure and Demand ON of space heating (enabled) or DHW (enabled).



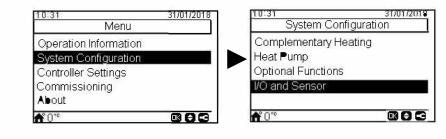
### **Space Heating:**

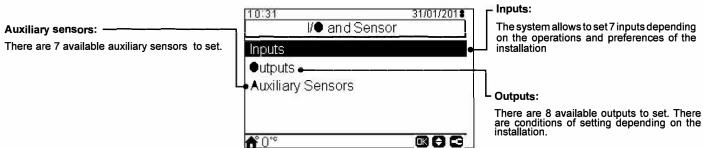
Enable or disable emergency operation Chable of disable emergency operation for space heating.
Only available in case "Heating source" on "7.8.2.7 Complementary Heating configuration" contains "Electrical heater option"

### -DHW:

Enable or disable emergency operation for DHW. Only available when electrical heater for DHW is enabled (by DSW).

# 7.8.2.10 Inputs, Outputs and Sensors configuration





# ♦ List of available inputs:

- Disabled
- Demand ON/OFF (by default in input 1): Consider both Circuit 1 and Circuit 2 in Demand ON when the signal is ON.
- Demand ON/OFF C1: Consider Circuit 1 in Demand ON when the signal is ON.
- Demand ON/OFF C2: Consider Circuit 2 in Demand ON when the signal is ON.
- Power Meter 2: To count any pulse received from the power meter 2 and sent to central control energy consumption calculation.
- ECO C1 + C2: Switch both Circuit 1 and Circuit 2 to ECO mode when input is closed.
- ECO C1 (by default in input 2, if there is circuit 1 in the installation): Switch Circuit 1 to ECO mode when input is closed.
- ECO C2: Switch Circuit 2 to ECO mode when input is closed.
- Forced Off: Forbid DHW, space heating and space cooling.
- Smart Act / SG1 (Fixed in input 5 if smart action is enabled): To active Smart Function.
- Swimming Pool (Fixed in input 3 if swimming pool is enabled): Consider Swimming pool in Demand ON when the signal is ON.
- Solar (Fixed in input 4 if solar is enabled): To let YUTAKI know that external Solar management system is ready to provide Solar energy.
- Operation: To switch between space cooling and space heating.
- DHW Boost (Fixed in input 6 if is DHW Boost is enabled): If it is set to open (NC), boost signal ON if circuit is open. If it is set to close (NO), boost signal ON if circuit is closed.
- Power Meter 1 (Fixed in input 7 if Power Meter 1 is enabled): To count any pulse received from the power meter 1 and sent to central control energy consumption calculation.
- Forced Heating: Force mode heating when input is closed
- Forced Cooling: Force mode cooling when input is closed.
- SG2: To active the different estates of Sm Grid Ready.

UNIT CONTROLLER HITACHI

### List of available outputs:

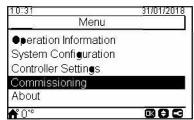
- Disabled
- SWP 3WV: (Fixed in output 1 if swimming pool is enabled): Signal control of the 3-way valve of the swimming pool.
- Water pump 3: (Fixed in output 2 if hydraulic separator or buffer tank is installed): Signal control of the water pump for hydraulic separator or buffer tank.
- Boiler: (Fixed in input 3 if boiler is enabled): Signal control of the boiler.
- Solar Pump: (Fixed in input 4 if solar pump is enabled): Signal control of the solar pump.
- · Alarm: (By default in output 5): Signal is active if there is an alarm.
- Operation: (By default in output 6): Signal active in case Thermo ON in any condition.
- Cooling: (By default in output 7): Signal active when space cooling is operating.
- Dem-ON C1: (By default in output 8): Signal active when there is Demand in circuit 1.
- Heating: Signal active when space heating is operating.
- · DHW: Signal active when DHW is operating.
- Solar overheat: Signal is active when solar overheat (only when solar combination status is total control)
- Defrost: Signal active when outdoor unit is defrosting.
- DHW Re-circulation: Signal active depending on option selected at chapter Circuit pump.
- Heater relay 1: Signal control of the Space heating heater 1 (Only for YUTAKI S80 or YUTAKI M (R410A) units)
- Heater relay 2: Signal control of the Space heating heater 2 (Only for YUTAKI S80 or YUTAKI M (R410A) units)

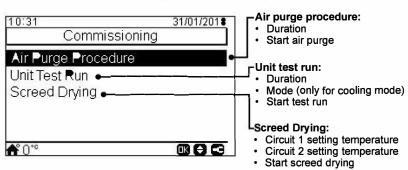
### **♦** List of available sensors:

- Disabled
- Two3: (Fixed in sensor 1 if boiler is installed): Use this sensor to monitor water temperature when boiler is used.
- **Swimming Pool**: (Fixed in sensor 2 if swimming pool is installed): Use this sensor when swimming pool is used in order to monitor swimming pool temperature.
- · Solar panel sensor: Use this sensor when Total control is configured to monitor Solar Panel temperature.
- C1 + C2 Ambient: Use this sensor when auxiliary ambient temperature sensor is used for C1 and C2.
- C1 Ambient: Use this sensor when auxiliary ambient temperature sensor is used for C1.
- C2 Ambient: Use this sensor when auxiliary ambient temperature sensor is used for C2.
- Outdoor sensor (NTC): (By default sensor 3) To connect to the controller an auxiliary outside temperature sensor in case the
  heat pump is located in a position not suitable for this measurement.

### 7.8.3 COMMISSIONING

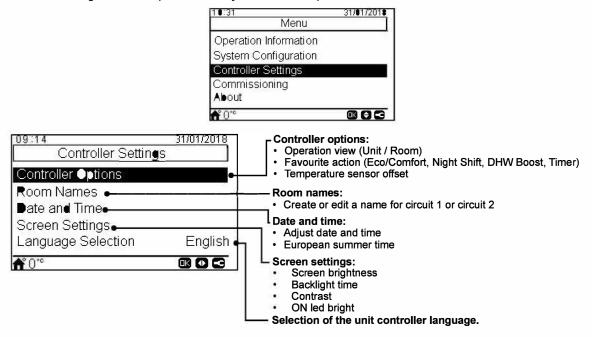
Under the commissioning menu it is possible to adjust the several parameters:





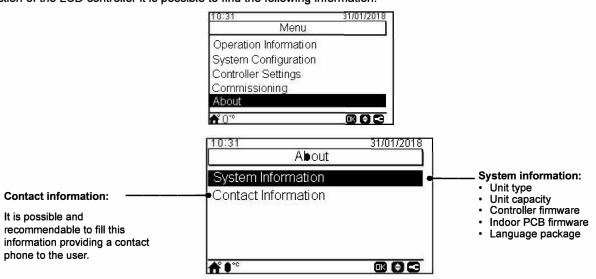
### 7.8.4 CONTROLLER SETTINGS

Under the controller settings menu it is possible to adjust the several parameters:



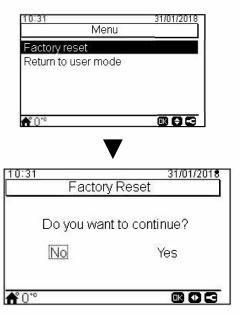
### **7.8.5 ABOUT**

In this section of the LCD controller it is possible to find the following information:



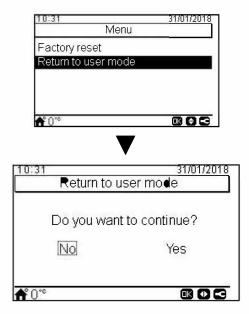
# 7.8.6 FACTORY RESET

This function is only visible for the installer. It asks for removing all the settings and returns to the factory setting configuration.



# 7.8.7 RETURN TO USER MODE

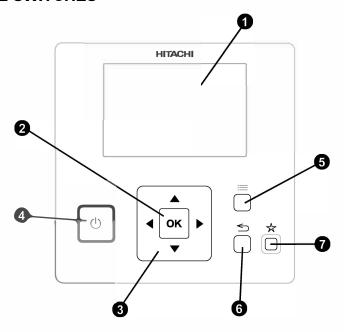
This function allows to getting out of the "Installer mode".



# **8 YUTAKI CASCADE CONTROLLER**

The new YUTAKI CASCADE CONTROLLER for YUTAKI series (PC-ARFH1E) is an user-friendly remote control which ensures a strong and safe communication through H-LINK.

# 8.1 DEFINITION OF THE SWITCHES



1 Liquid Crystal Display

Screen where controller software is displayed.

2 OK button

To select the variables to be edited and to confirm the selected values.

3 Arrows key

It helps the user to move through the menus and views.

4 Run/Stop button

It works for all zones if none of the zones is selected or only for one zone when that zone is selected.

6 Menu button

It shows the different configuration options of the user controller.

6 Return button

To return to the previous screen.

7 Favourite button

When this button is pressed, the selected favourite action (ECO/Comfort, Simple timer or DHW boost) is directly executed.

# 8.2 DESCRIPTION OF THE ICONS

# 8.2.1 Common icons

Icon	Name	Explanation		
OFF		Circuit I or II is in Demand-OFF		
	Status for circuit 1, 2, DHW and swimming pool.	ᇹ	Circuit I or II is on Thermo-OFF	
		7	Circuit I or II is working between 0 < X ≤ 33% of the desired water outlet temperature	
		7	Circuit I or II is working between 33 < X ≤ 66% of the desired water outlet temperature	
		Ŧ	Circuit I or II is working between 66 < X ≤ 100% of the desired water outlet temperature	
Ö.	Mode	Ö.	Heating	
		*	Cooling	
		**	Auto	
88	Setting temperatures	Value	Displays the setting temperature of the circuit 1, circuit 2, DHW and swimming pool	
		OFF	Circuit 1, Circuit 2, DHW or Swimming Pool are stopped by button or timer	
A	Alarm	Existing alarm. This icon appears with the alarm code		
0	Timer	0	Simple timer	
		苕	Weekly timer	
*0/	Derogation	When there is a derogation from the configured timer		
6	Installer mode	Informs that user controller is logged on the installer mode which has special privileges		
8	Menu lock	It appears when menu is blocked from a central control. When indoor communication is lost, this icon disappears		
<b>A</b> ï	Outdoor temperature	The ambient temperature is indicated at the right side of this button		

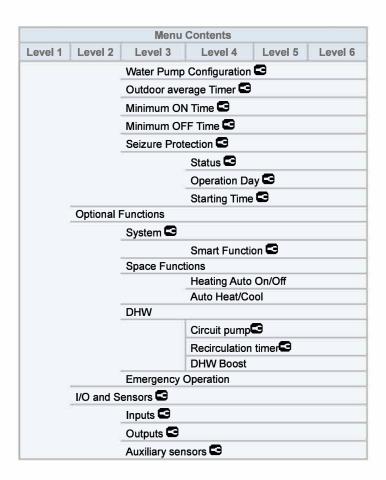
# 8.2.2 Icons for the comprehensive view

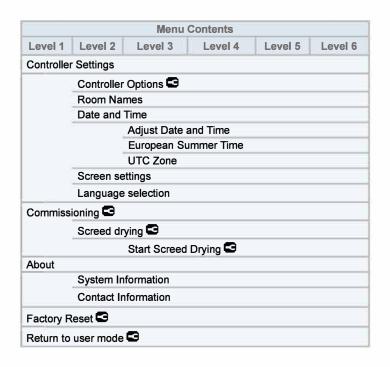
Explanation						
This icon informs about pump operation.  There are three available pumps on the system. Each one is numbered, and its corresponding number is displayed below to the pump icon when it is operating						
Indicates which of the 3 possible heater steps is applied on space heating						
Informs about DHW Heater operation. (If it is enabled)						
Combination with solar energy						
Auxiliary boiler is working						
Tariff signal informs about some cost conditions of the consumption of the system						
-	No icon means local mode					
*	Full mode					
When forced off Input is configured and its signal is received, all the configured items on the comprehensive view (C1, C2, DHW, and/or SWP) are shown in OFF, with this small icon below						
When daily average is over auto summer switch-off temperature, circuits 1 and 2 are forced to OFF (Only if Auto ON/OFF enabled)						
Activation of the Anti-Legionella operation						
It activates	the DHW heater for an immediate DHW operation					
-	No icon means Comfort mode					
حلا	ECO/Comfort mode for circuits 1 and 2					
	There are the displayed by Indicates we Informs about Combination Auxiliary both Tariff signal When force view (C1, C) When daily Auto ON/Ol Activation of It activates					

# 8.3 CONTENTS

		Menu	Contents					
Level 1	Level 2	Level 3	Level 4	Level 5	Level 6			
Operation	Informatio	on						
	General							
	Modules	information						
	Circuit 1							
	Circuit 2							
	DHW							
	Swimmin	g Pool						
	Electrical	Heater 🔤						
	Boiler Combination 🚭							
	Solar Combination 🗗							
	Alarm His	story						
System C	onfiguratio	n						
	General (	Options						
		Holiday Mo	de					
		Air Eco Offs	set 🗗					
		Room Ther						
			Thermostat 1					
			Thermostat 2					
			Wireless Bin	-				
			Wireless Bin					
			Compensation					
			Room Temp		F 🚭			
			Check RT ad	dress 🖼				
		Central Ope	eration					
	Timer and	d Schedule						
		Circuit 1						
			Heating (Air					
				Timer Type				
					Simple			
					Schedule			
			Cooling (Air / Water)					
				Timer Type				
					Simple			
		0' " -			Schedule			
		Circuit 2	11	(10/-/)				
			Heating (Air					
				Timer Type				
					Simple			
			0	110/-/->	Schedule			
			Cooling (Air / Water)					
				Timer Type				
					Simple			
					Schedule			
		DHW						
			Timer Type					
				Simple				
		Swimming I		Schedule				

		Menu	Contents						
evel 1	Level 2	Level 3	Level 4	Level 5 Level 6					
			1	Simple					
				Schedule					
		Delete All Ti	mer Configurat	ion					
	Water settings G								
		Space Heati	ing 🚭						
			Circuit 1 🔤						
			Circuit 2						
	Space Cooling 🗗								
			Circuit 1 🖙						
			Circuit 2						
		DHW 🗗							
		SWP 🚭							
	Cascade	configuration	3						
	Modules configuration <b>⊡</b>								
	Space He		-						
		Circuit 1							
			Water Calcul	ation Mode					
			Eco offset						
			Working limit						
		Circuit 2							
			Water Calcul	ation Mode					
			Eco offset						
			Working limit	_					
			Mixing valve	_					
	Space Cooling G								
		Circuit 1							
				ation Mode 🗗					
			Eco offset						
			Working limit	s 🗗					
		Circuit 2							
		O II GUILLE —		ation Mode 🚭					
			Eco offset						
			Working limit	_					
			Mixing valve	_					
	DHW								
		DHW Heater 🚭							
		Anti Legionella							
	Swimmin	g Pool							
		Status 🗗							
		Setting Temperature							
	Offset Temperature 🖼								
	Complem	entary Heatin	_						
	Heating Source G								
		Electrical Heater							
		Boiler Combination Solar Combination							
		Calan Oan I	Solar Combination						
		Solar Combi							
		Solar Combi	Status	Innut demand 🗗					
		Solar Combi		Input demand  Total control					





### **Installer mode**

Icon 🚭 means that this menu is available only for installer, a special user with higher access privileges to configure the system. In order to access the controller as Installer, "OK" and "≤" buttons must be pressed for 3 seconds.



After that, the "Enter password" message is displayed.

The login password for the Installer is:



Press "OK" to confirm the password.

If the correct access code is entered, the installer mode icon appears on the notifications bar (bottom line).

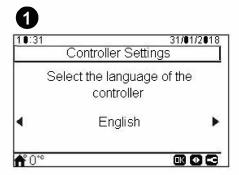


After 30 minutes of inactivity, it is necessary to repeat the log in process. To exit the Installer mode and return to the unit menu, hold down the "≤" button for 3 seconds or go to the "Return to user mode" on the main menu.

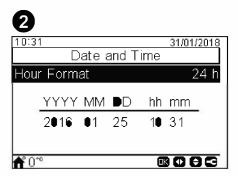


The following chapters explain the special settings the Installer can edit. It is important to understand that the Installer can also perform all the actions available for the typical user.

# 8.4 CASCADE CONTROLLER CONFIGURATION

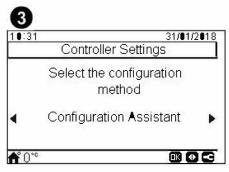


- Select the desired language using the arrow keys.
- Press OK button.



- Select the date and time using the arrow keys.
- Press OK button.

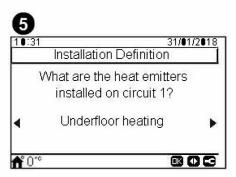
# **8.4.1 Configuration Assistant**



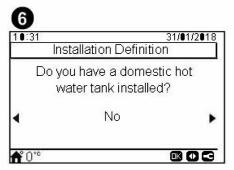
- Select the configuration assistant for an easy configuration.
- Press OK button.



- Select the number of circuits (1 or 2) .
- Press OK button.



- Select the heat emitters on the circuit 1: Underfloor heating, Fan coils or Radiators.
- Repeat this step in case of circuit 2.
- Press OK button.



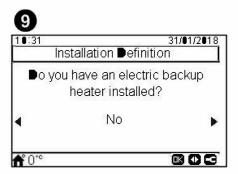
- Select Yes if Domestic Hot Water tank is installed.
- Press OK button.



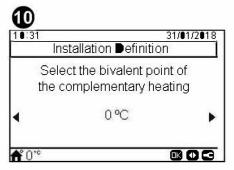
- Select Yes if Swimming Pool is installed.
- Press OK button.



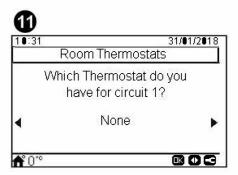
- Select Yes if Boiler is installed.
- Press OK button.



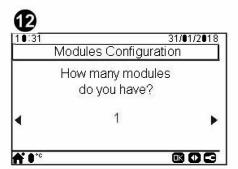
- Select Yes if an electrical backup heater is installed.
- This screen appears only when no boiler is installed.
- Press OK button.



- Select the bivalent point for boiler or electric backup heater (from -20 °C to 20 °C).
- Press OK button.

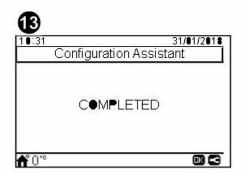


- Select the type of room thermostat installed in circuit 1: None, wired or wireless.
- Repeat this step in case of circuit 2.
- Press OK button.



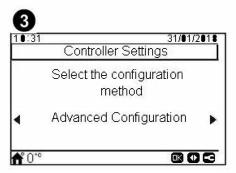
- Select the number of modules installed (from 1 to 8)
- Select OK button.





- Configuration assistant is completed.
- Press OK button to go to the main screen.

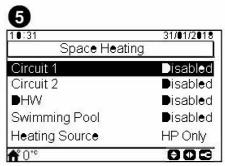
# **8.4.2 Advanced Configuration**



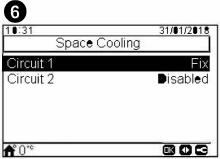
- Select the advance configuration for a complete configuration.
- Press OK button.



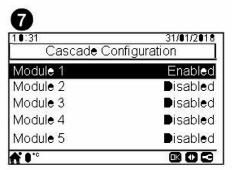
- Select the favourite action: Eco/Comfort, Timer, DHW Boost.
- Select Enabled or Disabled for European summer time.
- Select Next and press OK button .



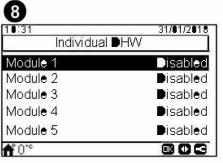
- Configure circuit 1 and circuit 2 OTC: Disabled, Points, Gradient, Fix.
- Enable or disable DHW and Swimming Pool.
- Select the heating source: HP only, HP + EH, HP + Boiler.
- Configure electrical heater use: Disabled or Backup.
- Configure Boiler type: Parallel or Serial.
- Configure Solar Combination options: Disabled, Input Demand, Total Control. (only in case DHW is enabled).
- Enable or disable Hydraulic separator status.
- Select Next and press OK button.



- Configure circuit 1 and circuit 2 options: Disabled, Points, Gradient, Fix.
- Only available for cooling mode.

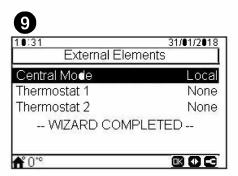


- Enable or disable the desired modules (module 1 is enabled by default)
- Select Next and press OK button.

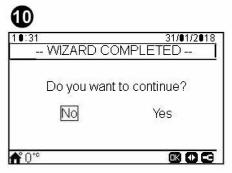


- Enable or disable the individual DHW for each module.
- Select Next and press OK button.



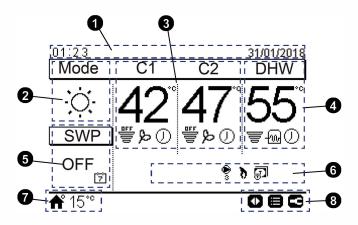


- Configure Central mode options: Local or Full.
- Configure thermostat (1 or 2): None, wired or wireless.
- Check RT address if wired is selected.
- Select Wireless binding ID (1 or 2) if wireless is selected.
- Select Wizard complete and press OK button.



- Select Yes to complete the advance configuration.
- Press OK button to go to the main screen.

### 8.5 MAIN SCREEN



Time and date

The current time/date information is displayed. This information can be changed on the configuration menu.

Operation mode (Heating/Cooling/Auto)

This icon shows the unit's mode of operation status. It has to be edited by pressing the OK button, and it can be switched between Heating, Cooling and Auto mode. (If available option).

3 Control of circuits 1 and 2

It displays the setting temperature calculated for each circuit and a throughput icon indicating the percentage of the actual temperature with respect to the setting temperature. It can also show the ECO mode and timer activation if they are enabled.

The setting temperature can be modified using the arrows keys over this view (if water calculation mode is set as fix).

Pressing the OK button, the following quick actions are shown:

- Timer: In this menu, simple timer or schedule timer can be selected and configured.
- OTC: OTC Setting temperature (User can only refer to the OTC mode and its setting temperature value)
- ECO/Comfort: Selection between ECO and Comfort mode.
- Status: Some working conditions can be consulted.

# DHW control

It displays the setting temperature for DHW and a throughput icon indicating the percentage of the actual temperature with respect to the setting temperature. It can also show the operation of the electrical heater of the DHW, the timer activation and the DHW boost if they are enabled.

The setting temperature can be modified using the arrows keys over this view.

Pressing the OK button, the following quick actions are shown:

- Timer: In this menu, simple timer or schedule timer can be selected and configured.
- DHW boost: It activates the DHW heater for an immediate DHW operation
- Status: Some working conditions can be consulted.

If anti-legionella operation is working, its icon appears below the setting temperature.

5 Swimming pool control

It gives information about the swimming pool setting temperature and displays a throughput icon indicating the percentage of the actual temperature with respect to the setting temperature.

The setting temperature can be modified using the arrows keys over this view.

Pressing the OK button, the following options are shown:

- Timer: In this menu, simple timer or schedule timer can be selected and configured.
- Status: Some working conditions can be consulted.
- Unit status signals

This part of the screen displays all the notification icons that offer general knowledge on the unit's situation

Some of these icons can be: Defrost operation, Water pumps, Boiler working, Tariff input...

Outdoor temperature / Alarm indication

In normal operation, the outdoor temperature is displayed besides the home icon signal.

In abnormal operation, the alarm icon is indicated with its corresponding alarm code.

Available buttons / Installer mode

It indicates the buttons of the user controller which can be used in this moment.

When Installer mode is enabled, its icon appears on the right side of this view.

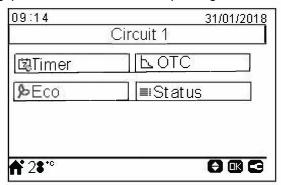
### **OK** button

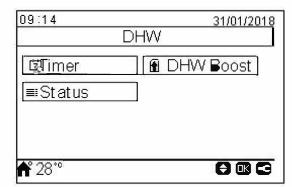
Pressing the OK button, the quick actions are shown:

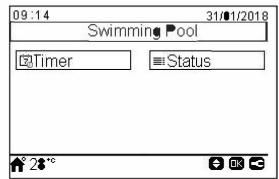
- Timer: In this menu, simple timer or schedule timer can be selected and configured.
- Operation mode: It allows to select the unit operation between Heating, Cooling and Auto mode.
- ECO/Comfort: Selection between ECO and Comfort mode.
- Status: Some working conditions can be consulted.

### 8.5.1 Quick action function

The following quick actions are shown when pressing the OK button at the selected zone:







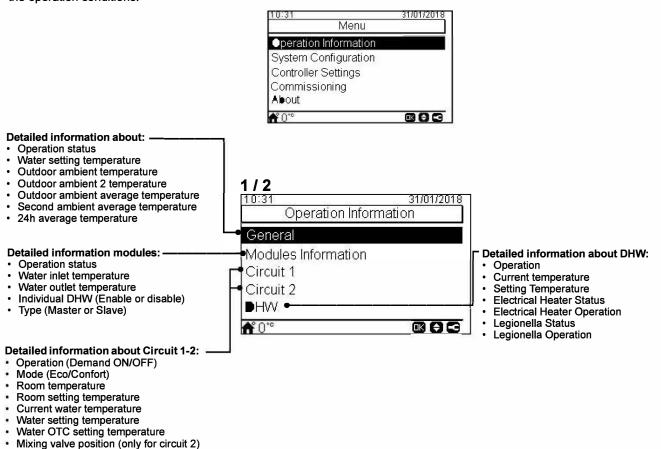
- Timer: Menu for the selection and configuration of simple timer and schedule timer.
- CTC: Menu for the OTC selection. Only available for circuit 1 and circuit 2 in Comprehensive view.
- Eco / Comfort: Activation of the Eco/Comfort Mode. Only available for circuit 1 and circuit 2.
- **Status:** Display of information related to current operation conditions
- DHW Boost: Activation of the auxiliary DHW heater and Heat Pump (if operation is possible, to speed up DHW heating operation). Only available for DHW.

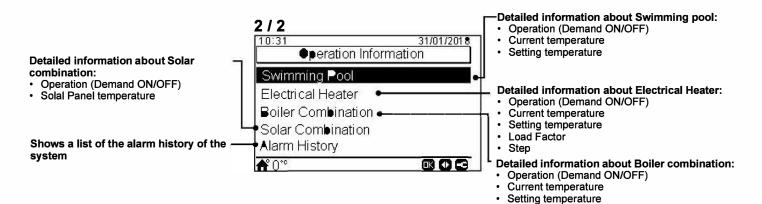
HITACHI

### **8.6 MENU**

### **8.6.1 OPERATION INFORMATION**

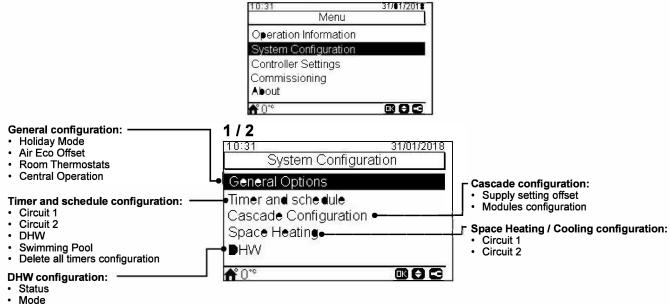
In operation information menu it is possible to find the most important setting parameters of the system besides the information of the operation conditions.



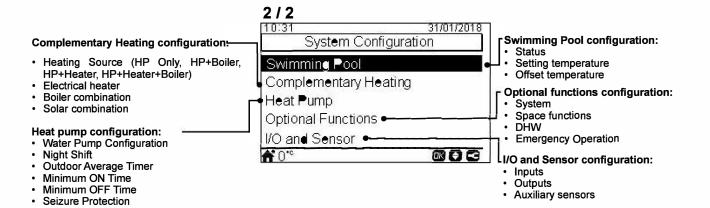


### **8.6.2 SYSTEM CONFIGURATION**

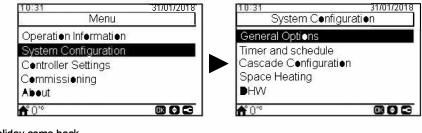
In system configuration menu it is possible to configure all the system settings.

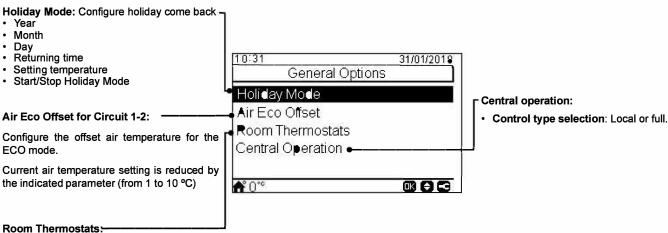


- Control
- Setting temperature
- HP control
- HP control setting
- Maximum setting temperature
- Differential temperature
- HP OFF differential temperature
- HP ON differential temperature
- Maximum time Cycle Time
- Space Priority status
- Space Priority temperature
- DHW Heater
- Anti Legionella



### 8.6.2.1 General options configuration





Configure the wired or wireless room thermostats:

- Thermostat 1: None, wired or wireless
- Wireless Binding ID for Thermostat 1: (1 or 2)
- Thermostat 2: None, wired or wireless
- Wireless Binding ID for Thermostat 2: (1 or 2)
- Compensation factors (See Compensation factors section below)
- Room Temperature Demand OFF: Offset value between setting temperature and thermostat temperature to switch the system to Demand OFF; this parameter refers to a positive difference in heating operation and a negative difference in cooling operation.
- Check RT Address: validation procedure of the wireless thermostats configuration

# Compensation factors for Heating / Cooling

The temperature of the water supplied by the YUTAKI unit to the circuits is determined by means of OTC (See "Water calculation mode").

This control determines water temperature according to the outdoor temperature. The higher the outdoor temperature, the lower the building demand is, and in consequence the temperature of the water supplied to the circuits is lower. Conversely, the thermal demand of the building rises in the case of low outdoor temperature, and therefore the temperature of the supplied water becomes higher.

The room temperature compensation control allows to modify the water temperature determined by OTC control according to the setting room temperature and the actual room temperature.

In the case of heating, if the difference between room temperature and setting temperature is large, then water temperature is increased by the YUTAKI unit in order to achieve the desired room temperature in a faster way, thus compensating the thermal difference between setting temperature and actual temperature.

In this manner, given two identical rooms, the YUTAKI unit determines the same room temperature according to OTC control. On the other hand, for a room in which there is a wider difference between setting temperature and actual temperature, the YUTAKI unit will increase the temperature of the pumped water in order to ensure a similar heating up time until reaching the setting temperature.

Compensation has no effect if Compensation factor is 0 or when OTC is Fix, and water temperature is determined according to OTC in chapter "Water calculation mode" in such case.

The more the factor is increased, the more is water temperature increased by the YUTAKI unit according to the difference between setting temperature and the current temperature.

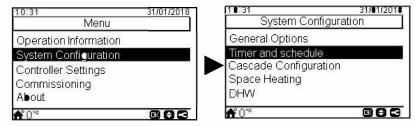
Maximum compensation factor heat + and -: Maximum difference between room temperature and setting temperature. In case that the difference between room temperature and setting temperature is higher than this value, the YUTAKI unit takes the selected value as the maximum.

# 8.6.2.2 Timer and schedule configuration

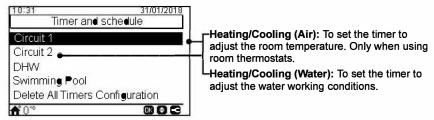


Timer settings are only valid if the corresponding zone is in ON state at the time of execution of the respective timer program.

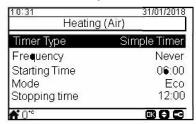
The LCD controller must be set to the correct date and time before using the timer function.

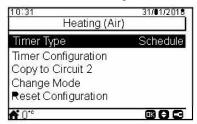


Select the desired area to apply the timer function or delete all timers configuration:



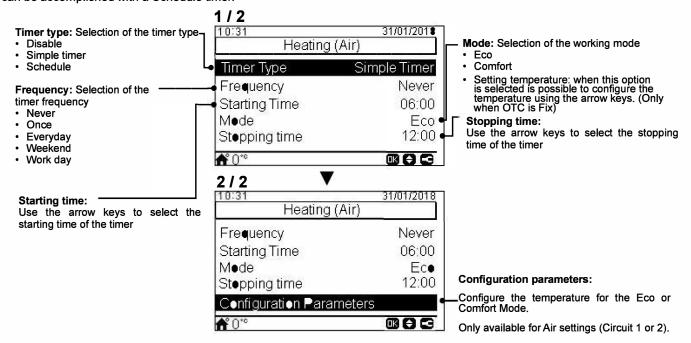
The timer function allows the selection of simple and scheduled timers, as shown in the figures below:





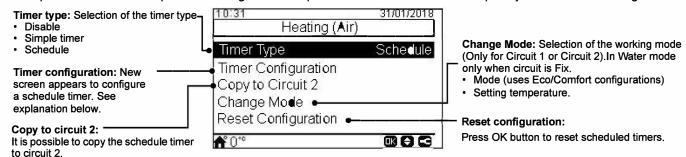
# **♦** Setting of Simple timer

Setting of temperature or operation mode (ECO or Comfort) to be applied during operation for a defined period, after which operation returns to the previous settings. This type of timer cannot be used to modify the operation state from ON to OFF, which can be accomplished with a Schedule timer.

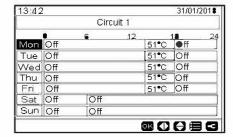


# ♦ Setting of Schedule timer

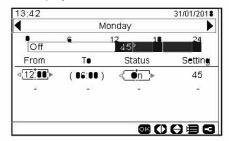
Setting of temperature, operation mode (ECO or Comfort) or change of operation state from ON to OFF for a defined period, after which operation returns to the previous settings. Manual operation of the unit controller has priority over schedule settings.

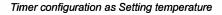


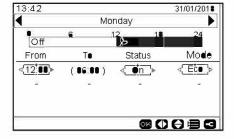
Pressing the OK button with "Timer Configuration" being selected displays the detailed schedule screen. The active schedule timers are shown in a weekly calendar.



Up to five timer events can be defined for each weekday, and these can be used for turning the operation ON or OFF, to change the setting temperature or the working mode (Eco/Comfort). Pressing the OK key with one of the weekdays being selected in the weekly calendar screen displays the detailed schedule for the weekday.



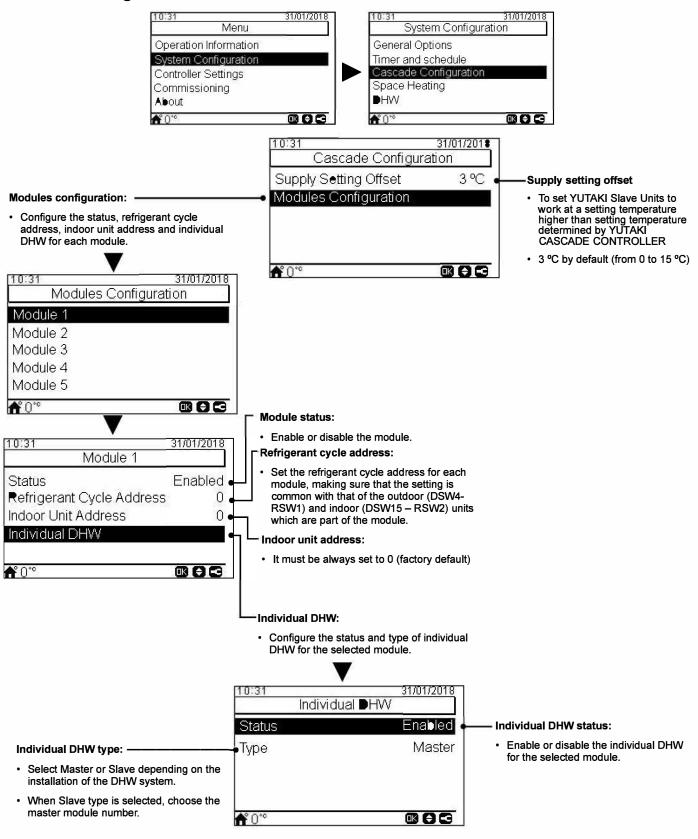




Timer configuration as Mode

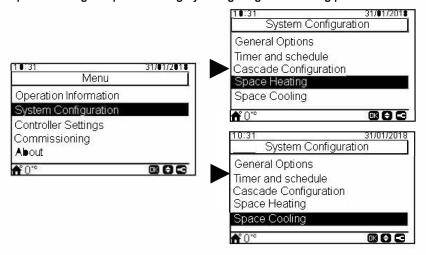
Pressing the "Menu" button during the edition of the timer events for a given weekday displays a menu to copy the daily pattern to other weekdays or to suppress the selected timer event.

# **CASCADE** configuration



# 8.6.2.3 Space Heating / Space Cooling configuration

Control the temperature for Space Heating or Space Cooling by configuring the following parameters.



# Water calculation mode:

Selection of the water set point for Circuit 1 or Circuit 2 (Space Heating or Space Cooling).

- Disabled
- Points
- · Gradient (only in heating mode)

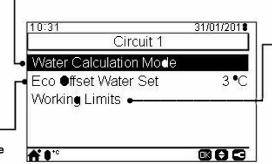
See detailed explanation below.

# **Eco Offset Water setting:**

Configure the offset water temperature for the ECO mode for Space Heating or Space Cooling.

By using this function, current water temperature setting is reduced by the indicated parameter.

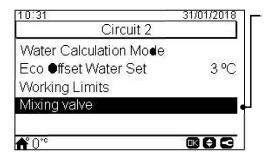
• Range: -10 ~ 10



#### **Working Limits:**

Limit for the temperature set-point to prevent high or low temperatures at Space Heating or Space Cooling:

- Maximum supply temperature
- Minimum supply temperature



### Mixing valve:

To control the second water temperature (only for circuit 2).

Values are adjusted for the use with the 2nd zone mixing kit accessory ATW-2KT-05. It is highly recommended not to change these values.

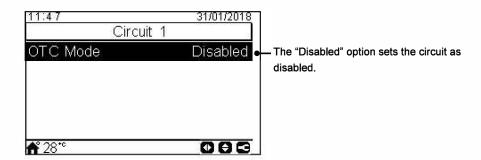
In case of using a mixing kit different from the ATW-2KT-05 configure the following parameters:

- Proportional band: 0 ~20 K (6.0 K by default).
- Integral reset factor: 0.0 ~20 % (2.5 % by default).
- Running time factor: 10 ~250 sec (140 sec by default)
- Over temperature offset protection: OFF, 3 ~10  $^{\circ}$ C (5  $^{\circ}$ C by default).

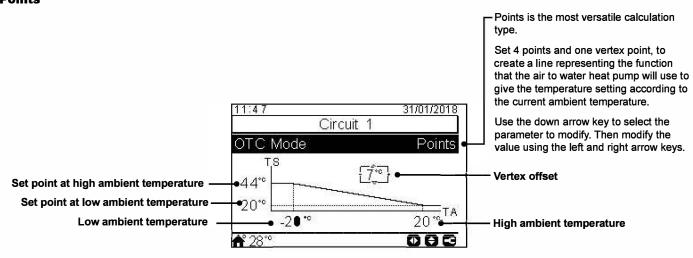
HITACHI YUTAKI CASCADE CONTROLLER

### **Water calculation mode**

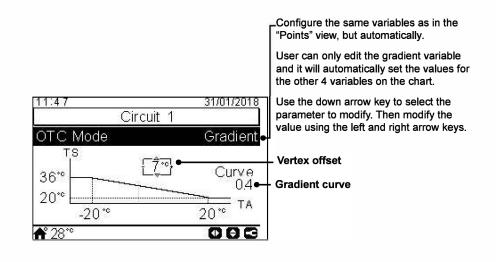
#### **Disabled**



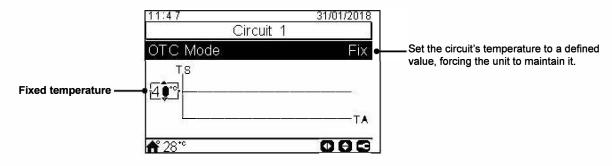
### **Points**



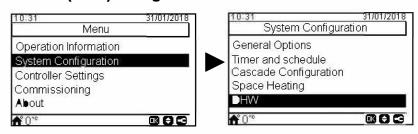
### **Gradient**

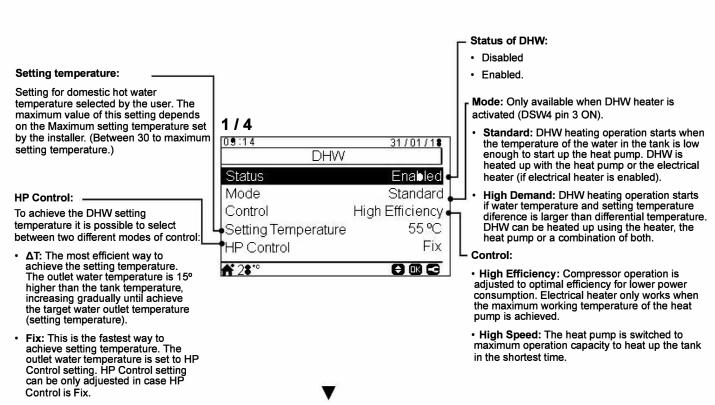


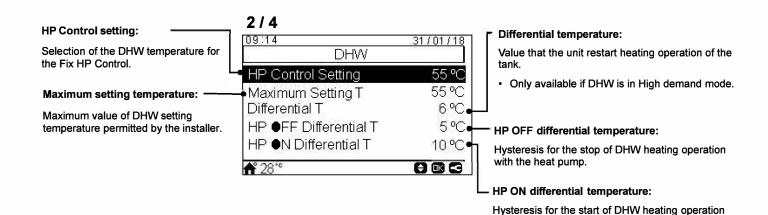
Fix



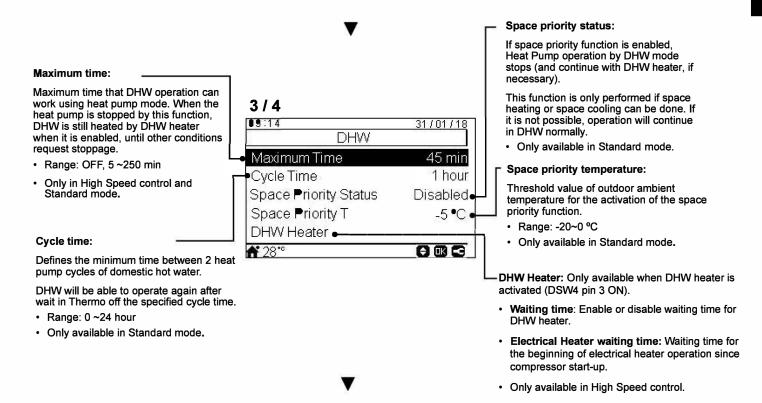
# 8.6.2.4 Domestic Hot Water (DHW) configuration

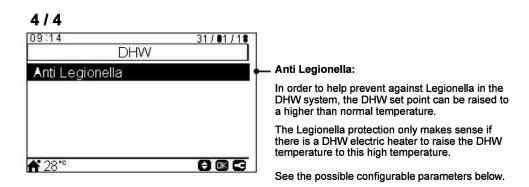




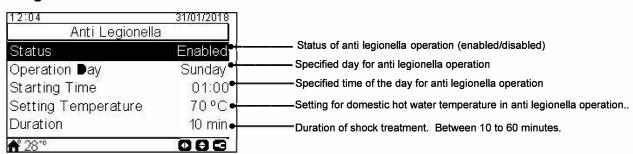


with the heat pump.

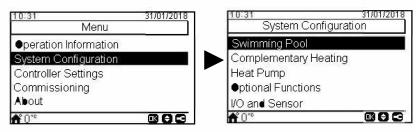


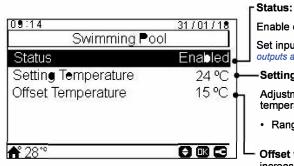


### ◆ Anti Legionella function



# 8.6.2.5 Swimming Pool configuration





Enable or disable swimming pool.

Set input 3, output 1 and sensor 2. (see section "8.6.2.9 Setup of inputs, outputs and sensors")

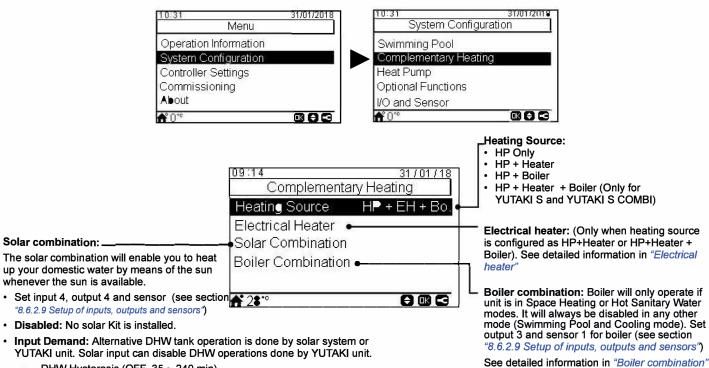
Setting temperature:

Adjustment of the swimming pool water temperature setting.

• Range: 24~33 °C

**Offset temperature:** The setting temperature is increased by the indicated parameter.

# 8.6.2.6 Complementary Heating configuration

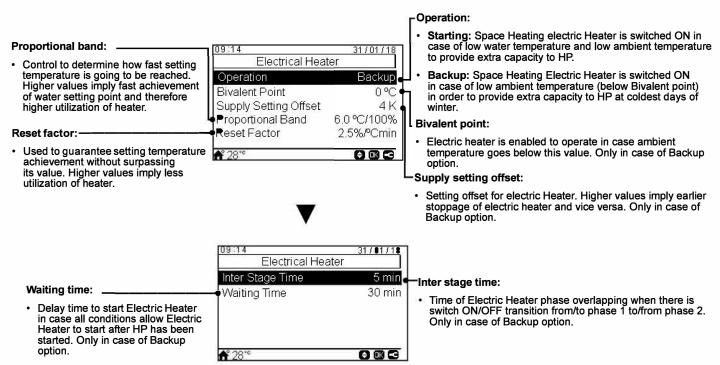


### **♦** Electrical heater

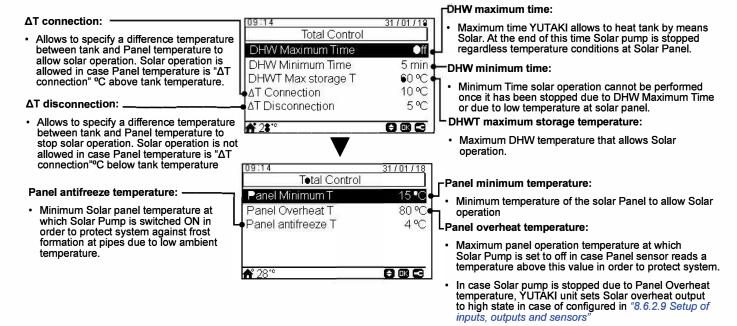
control".

DHW Hysteresis (OFF, 35 ~ 240 min) DHW Maximum Time (5 ~240 min)

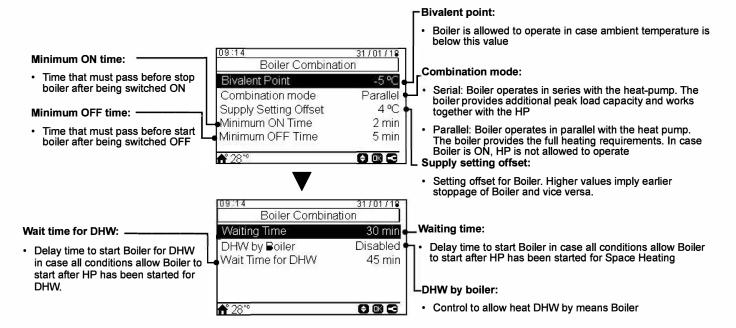
 Total Control: YUTAKI units controls the solar operation for the system, based on different temperatures: DHWT is heated by either the hot water that comes from the solar panels or the hot water that comes from the heat pump, depending on the solar temperature. See detailed information in "Solar combination - Total"



### ♦ Solar combination - Total control

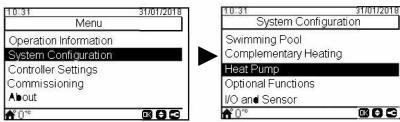


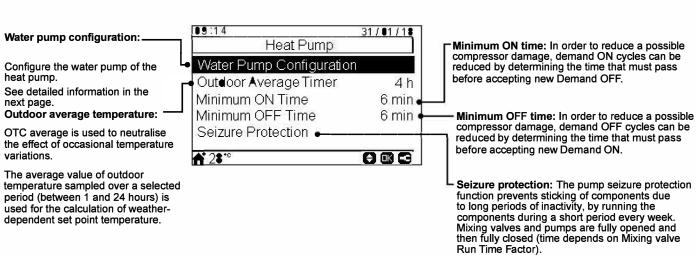
#### Boiler combination

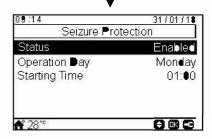


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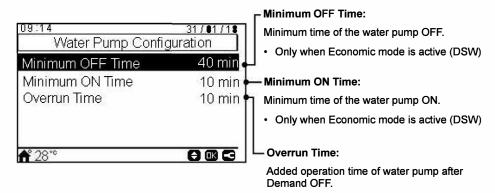
## 8.6.2.7 Heat Pump configuration





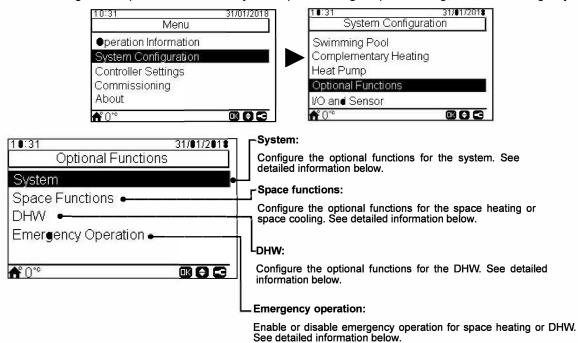


## **♦ Water pump configuration**

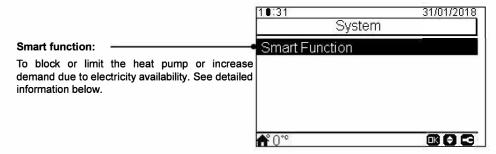


## 8.6.2.8 Optional functions configuration

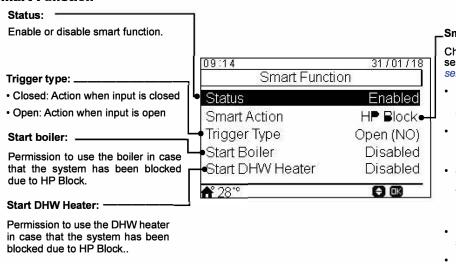
This menu allows to configure the optional functions for system, space heating or space cooling, DHW and Emergency operation.



## **System optional functions**



#### **Smart Function**



## **Smart Action:**

Check that Smart Act/SG1 is set in input 5 (see section "8.6.2.9 Setup of inputs, outputs and sensors")

- **HP Block:** Heat Pump is forbidden in any condition (Space Heating, Cooling, DHW) when signal is active.
- HP Limited (A): Limitation of power consumption up to a limit of "x" amperes (to be set up in Limitation of amperage).
- SG Ready: The SG Grid is awarded to heat pump series. This control technology integrates the system in a smart grid by using two digital inputs establishing an unidirectional connection. It is necessary to configure an input for SG2.
- DHW Block: DHW Operation is forbidden when signal is active.
- **DHW only:** Heat pump operation for any condition except DHW is forbidden when signal is active. DHW operation is allowed normally.

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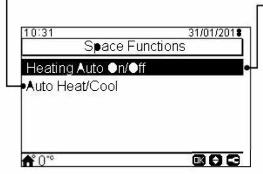
## Space optional functions

#### Auto Heat/Cool:-

Only available in units capable of heating and cooling operation, and when cooling operation is enabled.

Allows to set automatic switch over to heating and cooling operation using the same daily average outdoor temperature of the previous day as in Heating auto ON/

- · Status: Enable or disable auto heat/
- Switch to Heat temperature: operation switches to heating in case that the measured outdoor temperature value is lower than the threshold for switching to heating.
- Switch to Cool temperature: Operation switches to cooling in case that the measured outdoor temperature value is higher than the threshold for switching to cooling.



#### **Heating Auto On/Off:**

To stop automatically stop heating operation when the daily average outdoor temperature of the previous day is higher than the defined Switch-OFF temperature

- Status: Enable or disable heating auto on/ off function.
- Switch Off temperature: System is stopped in case that the outdoor temperature is higher than the Switch-OFF temperature.
- Switch On differential: Differential temperature between average outdoor temperature of the previous day and the Switch Off temperature.

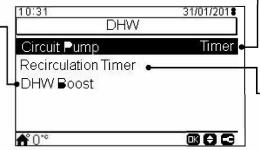
## **DHW optional functions**

**DHW Boost:** 

To force a one-time heating of the DHW tank up to the temperature set as DHW Boost temperature.

This feature is useful to cover exceptional demand of DHW.

- Trigger type: Push (favourite button), Open (NC) or Closed (NO). Set input 6 for DHW Boost (for trigger type open/closed). (see section "8.6.2.9 Setup of inputs, outputs and sensors")
- Boost setting: DHW temperature setting for the Boost function.



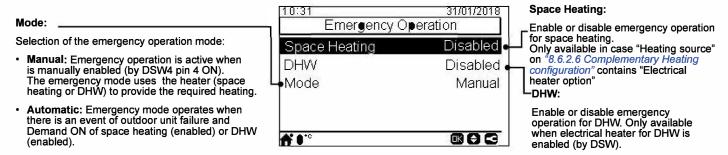
Circuit Pump: By using this output, user can heat all the water inside DHW piping system. Output must be configured at the I/O and sensors menu. (see section "8.6.2.9 Setup of inputs, outputs and sensors")

- Disabled.
- Demand: Enable DHW recirculation.
- Anti Legionella: Allows DHW recirculation while anti legionella is
- Timer: A timer can be programmed in order to start or stop the water recirculation.

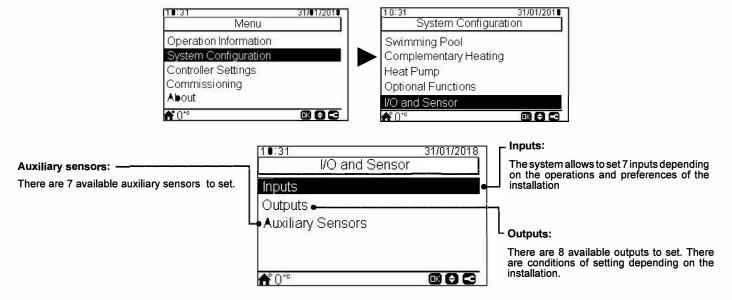
#### Recirculation timer:

- Frequency: Allows to select when timer is applied (Everyday, weekend, workday)
- Starting Time: When the water pump circulation starts.
- Stopping Time: When the water pump circulation stops.
- Operation: In case of ON, means that water pump is always ON between "Starting Time" and "Stopping Time" In case it is set to Timer, Recirculation pump is ON during "ON Time" after being OFF during "OFF Time" within Starting Time and Stopping Time.
- ON Time: On time period of Recirculation pump.
- OFF Time: Off time period of Recirculation pump.

## **Emergency Operation**



## 8.6.2.9 Setup of inputs, outputs and sensors



### List of available inputs:

- Disabled
- Demand ON/OFF (by default in input 1): Consider both Circuit 1 and Circuit 2 in Demand ON when the signal is ON.
- Demand ON/OFF C1: Consider Circuit 1 in Demand ON when the signal is ON.
- Demand ON/OFF C2: Consider Circuit 2 in Demand ON when the signal is ON.
- ECO C1 + C2: Switch both Circuit 1 and Circuit 2 to ECO mode when input is closed.
- ECO C1 (by default in input 2, if there is circuit 1 in the installation): Switch Circuit 1 to ECO mode when input is closed.
- ECO C2: Switch Circuit 2 to ECO mode when input is closed.
- Forced Off: Forbid DHW, space heating and space cooling.
- Smart Act / SG1 (Fixed in input 5 if smart action is enabled): To active Smart Function.
- Swimming Pool (Fixed in input 3 if swimming pool is enabled): Consider Swimming pool in Demand ON when the signal is ON.
- Solar (Fixed in input 4 if solar is enabled): To let YUTAKI know that external Solar management system is ready to provide Solar
- Operation: To switch between space cooling and space heating.
- DHW Boost (Fixed in input 6 if is DHW Boost is enabled): If it is set to open (NC), boost signal ON if circuit is open. If it is set to close (NO), boost signal ON if circuit is closed.
- Forced Heating: Force mode heating when input is closed
- Forced Cooling: Force mode cooling when input is closed.
- SG2: To active the different estates of Sm Grid Ready.

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### List of available outputs:

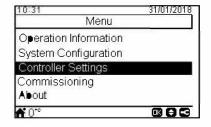
- SWP 3WV: (Fixed in output 1 if swimming pool is enabled): Signal control of the 3-way valve of the swimming pool.
- Water pump 3: (Fixed in output 2 if hydraulic separator or buffer tank is installed): Signal control of the water pump for hydraulic separator or buffer tank.
- Boiler: (Fixed in input 3 if boiler is enabled): Signal control of the boiler.
- Solar Pump: (Fixed in input 4 if solar pump is enabled): Signal control of the solar pump.
- Alarm: (By default in output 5): Signal is active if there is an alarm.
- Operation: (By default in output 6): Signal active in case Thermo ON in any condition.
- Cooling: (By default in output 7): Signal active when space cooling is operating.
- Dem-ON C1: (By default in output 8): Signal active when there is Demand in circuit 1.
- **Heating:** Signal active when space heating is operating.
- DHW: Signal active when DHW is operating.
- Solar overheat: Signal is active when solar overheat (only when solar combination status is total control)
- **Defrost:** Signal active when outdoor unit is defrosting.
- DHW Re-circulation: Signal active depending on option selected at chapter Circuit pump.
- Heater relay 1: Signal control of the Space heating heater 1 (Only for YUTAKI S80 or YUTAKI M (R410A) units)
- Heater relay 2: Signal control of the Space heating heater 2 (Only for YUTAKI S80 or YUTAKI M (R410A) units)

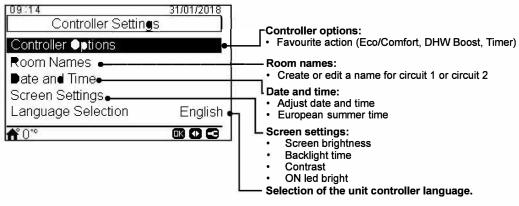
#### List of available sensors:

- **Disabled**
- Two3: (Fixed in sensor 1 if boiler is installed): Use this sensor to monitor water temperature when boiler is used.
- Swimming Pool: (Fixed in sensor 2 if swimming pool is installed): Use this sensor when swimming pool is used in order to monitor swimming pool temperature.
- Solar panel sensor: Use this sensor when Total control is configured to monitor Solar Panel temperature.
- C1 + C2 Ambient: Use this sensor when auxiliary ambient temperature sensor is used for C1 and C2.
- C1 Ambient: Use this sensor when auxiliary ambient temperature sensor is used for C1.
- C2 Ambient: Use this sensor when auxiliary ambient temperature sensor is used for C2.
- Outdoor sensor (NTC): (By default sensor 3) To connect to the controller an auxiliary outside temperature sensor in case the heat pump is located in a position not suitable for this measurement.

#### **8.6.3 CONTROLLER SETTINGS**

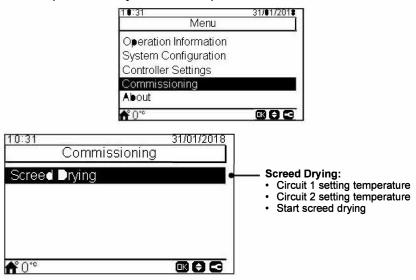
Under the controller settings menu it is possible to adjust the several parameters:





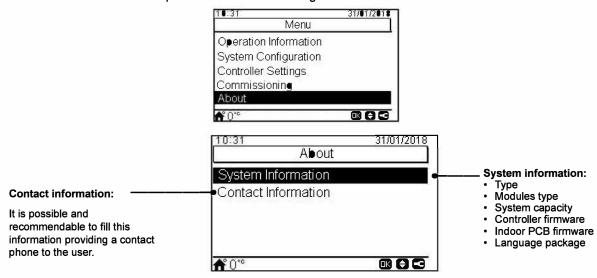
## **8.6.4 COMMISSIONING**

Under the commissioning menu it is possible to adjust the several parameters:



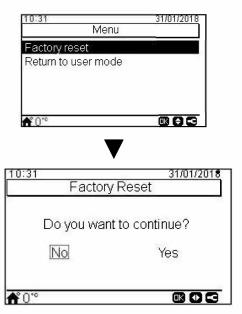
## **8.6.5 ABOUT**

In this section of the LCD controller it is possible to find the following information:



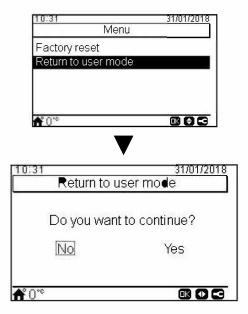
## **8.6.6 FACTORY RESET**

This function is only visible for the installer. It asks for removing all the settings and returns to the factory setting configuration.



## 8.6.7 RETURN TO USER MODE

This function allows to getting out of the "Installer mode".

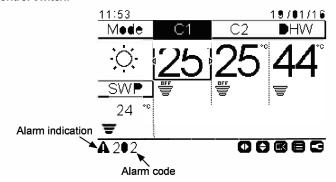


# 9 TROUBLESHOOTING



- (o): Option configurable from Unit controller. This alarm will be displayed if the system has been configured.
- o: Default. This alarm will be displayed in the Unit controller.
- -: No applicable.

Alarm code indication on remote control switch:



## Alarms for Indoor units:

Alarm Code	Retry Stop Code	YUTAKI S/SC	YUTAKI S80	YUTAKI M	Origin	Detail of Abnormality	Main Factors
3	3 <b>7</b> 0	o	o	o	Communication	Transmission Alarm (Not outdoor unit detected)	Loose, disconnected, broken or short-circuited connector
11		o	o	o	Indoor	Water inlet thermistor abnormally (THMwi)	Loose, disconnected, broken or short-circuited connector
12	(⊕:	o	o	o	Indoor	Water outlet thermistor abnormally (THMwo)	Loose, disconnected, broken or short-circuited connector
13	-	o	o	o	Indoor	Indoor Liquid Pipe Temp Thermistor Abnormality (THMI)	Loose, disconnected, broken or short-circuited connector
14	-	o	o	o	Indoor	Indoor Gas Pipe Temperature Thermistor Abnormality (THMg)	Loose, disconnected, broken or short-circuited connector
15	rer	(o)	(o)	(o)	Indoor	Water Circuit 2 thermistor abnormally (THMwo2)	Loose, disconnected, broken or short-circuited connector
16	72	(o)	(o)	(o)	Indoor	Water DHW thermistor abnormally (THMdhwt)	Loose, disconnected, broken or short-circuited connector
17		(o)	(o)	(o)	Indoor	Auxiliary sensor 2 thermistor abnormally (THMaux2)	Loose, disconnected, broken or short-circuited connector
18	1.	(o)	(o)	(o)	Indoor	Auxiliary sensor 1 thermistor abnormally (THMaux1)	Loose, disconnected, broken or short-circuited connector
19	0. <del>7</del> 1.	o	-	1.71	Indoor	Water Plate HEX pipe thermistor abnormally (THMwohp)	Loose, disconnected, broken or short-circuited connector
19		.=:	0	100	Indoor	Suction R134a pipe thermistor abnormally (THMs)	Loose, disconnected, broken or short-circuited connector
23		-	o	: ::e:	Indoor	Discharge R134a pipe thermistor abnormally (THMd)	Loose, disconnected, broken or short-circuited connector
25	-	(o)	(o)	(o)	Indoor	Auxiliary sensor 3 thermistor abnormally (THMaux3)	Loose, disconnected, broken or short-circuited connector
40	:=:	o	o	o	Indoor	Incorrect LCD setting	Current LCD configuration does no allow proper operation

HITACHI TROUBLESHOOTING

Alarm Code	Retry Stop Code	YUTAKI S/SC	YUTAKI S80	YUTAKI M	Origin	Detail of Abnormality	Main Factors
61	-	(0)	(0)	(o)	Indoor	No Cascade Messages.  Triggered in case unit is configured to work against cascade control and:  - No messages have been received for 180 seconds.  - No messages have been received from beginning of operation.  In case this alarm appears, software stops Indoor and Outdoor operations until communication is restored.	Loose, disconnected, broken or short-circuited connector
62	-	(o)	(o)	(o)	Indoor	Central mismatch.  Triggered in case YUTAKI CASCADE CONTROLLER is configured and they are received central messages or central control is configured and they are received messages form YUTAKI CASCADE CONTROLLER.  In case this alarm appears, software stops Indoor and Outdoor operations until system is properly configured	Loose, disconnected, broken or short-circuited connector
63	-	(0)	(0)	(o)	Communication	Transmission error between Central and indoor communication	Indoor fuse meltdown, Indoor/ central connection wiring (breaking, wiring error, etc.)
70	P70	o	o	o	Indoor	Hydraulic alarm flow & Water Pump malfunction	Water flow is not detected in the hydraulic cycle or Pump defective
83	P83	o	o	o	Indoor	Hydraulic alarm pressure	Water pressure is not detected in the hydraulic cycle
72		0	-	-	Indoor	Thermostat Heater Alarm	High temperature is detected in Electric Heater
73		o	o	o	Indoor	Mixing over-temperature limit protection for Mixed circuit.	Circuit 2 supply temperature > Target temperature + offset
74	P74	o	o	o	Indoor	Unit over-temperature limit protection	Two > Tmax +5K
75	-	О	O	0	Indoor	Freeze Protection by Cold water inlet, outlet temperature detection	
76	-	o	o	o	Indoor	Freeze Protection Stop by indoor liquid temperature thermistor	
77	-	0	o	o	Indoor-LCD	Receiver Communication failure	No Opentherm/Hlink communication for a continuous period of 10 minutes.
78		o	o	o	Indoor-LCD	RF Communication failure	There is no communication for 1 hour with on or two RF receives which are bound to the RF-Bridge.
79	-	o	o	o	Indoor -outdoor	Unit Capacity setting Error	There is no concordance between indoor outdoor unit capacity
80	-	o	0	o	Indoor	LCD H-link RCS transmission error  (If no H-LINK RCS has no power)	No H-link communication for a continuous period of 1 minute between Indoor and LCD User control by connection wiring (breaking, wiring error, etc.)
81		0	0	0	Indoor	"Momentary Power interruption" or "Low voltage detected"	

Alarm Code	Retry Stop Code	YUTAKI S/SC	YUTAKI S80	YUTAKI M	Origin	Detail of Abnormality	Main Factors
100	-	0	0	0	Indoor-LCD	Compressor protection	"Compressor failure. This alarm code appears when the following alarms 02, 07, 08, 45, 47 occur three times within 6 hours."  NOTE  This alarm is shown in the outdoor unit with alarm code "EE".
101		-	0	-	Indoor	Activation of high pressure switch	
102	P12	-	o	-	Indoor	Activation of protection control for excessively high pressure	Stop after P12 retry due to discharge pressure Pd ≥ 2.78 MPa continued for 10 seconds.
104	P06	-	o	-	Indoor	Activation of low control	Stop after P06 retry due to Ps ≤ 0.15 MPa continued for 90 seconds
104	P06	-	0	- 1	Indoor	Activation of low control	Immediate stop with Ps ≤ 0.1 MPa
105	P11	-	0	<u>-</u>	Indoor	Excessively low pressure difference	Stop after P11 retry due to pressure ratio $\epsilon$ < 1.8 continued for 3 minutes.
106		-	0	<u>-</u>	Indoor	Excessively high discharge gas temperature	Td ≥ 120 °C continued for 10 minutes, Td ≥ 140 °C continued for 5 seconds
129		-	0	-	Indoor	Failure of discharge gas pressure sensor	Loose, disconnected, broken or short-circuited connector
130		-	o	-	Indoor	Failure of suction gas pressure sensor	Loose, disconnected, broken or short-circuited connector
132		-	О	-	Indoor	Transmission error between Inverter PCB and Main PCB	Described in inverter abnormal stop control
134		-	О	-	Indoor	Abnormality of Power Supply Phase	Reverse/Open Phase
135		-	o	-	Indoor	Incorrect PCB Setting	Wrong DSW setting in the case of Co041
151		-	o	-	Indoor	Excessively low voltage or excessively high voltage for the inverter	Described in inverter abnormal stop control
152		-	o	-	Indoor	Abnormal operation of the current sensor	Described in inverter abnormal stop control
153		-	o	-	Indoor	Activation of protection for inverter instantaneous over current	Described in inverter abnormal stop control
154		-	o	-	Indoor	Transistor module protection activation	Described in inverter abnormal stop control
155		-	o	-	Indoor	Increase in the inverter fin temperature or abnormality	Described in inverter abnormal stop control
156		-	o	-	Indoor	Inverter non operation	Described in inverter abnormal stop control
157		-	o	-	Indoor	Inverter Communication abnormality	Described in inverter abnormal stop control

HITACHI TROUBLESHOOTING

## ♦ Alarms for YUTAKI CASCADE CONTROLLER

Alarm Code	Retry Stop Code	Origin	Detail of Abnormality	Main Factors
03	-	Communication	Lost communication with all slave YUTAKI Units	Loose, disconnected, broken or short-circuited connector
15	-	Indoor	Water Circuit 2 thermistor abnormally (THMwo2)	Loose, disconnected, broken or short-circuited connector
16	-	Indoor	Water DHW thermistor abnormally (THMdhwt)	Loose, disconnected, broken or short-circuited connector
17	-	Indoor	Auxiliary sensor 2 thermistor abnormally (THMaux2)	Loose, disconnected, broken or short-circuited connector
18	-	Indoor	Auxiliary sensor 1 thermistor abnormally (THMaux1)	Loose, disconnected, broken or short-circuited connector
25	-	Indoor	Auxiliary sensor 3 thermistor abnormally (THMaux3)	Loose, disconnected, broken or short-circuited connector
40	-	Indoor	Incorrect LCD setting	Current LCD configuration does no allow proper operation
60	_	Slave unit	All slave units are in alarm state or there is no communication. Alarm release, when issue disappears	Slave unit alarm
73		Indoor	Mixing over-temperature limit protection for Mixed circuit.	Circuit 2 supply temperature > Target temperature + offset
74	P74	Indoor	Unit over-temperature limit protection	Two > Tmax +5K
75	-	Indoor	Freeze Protection by Cold water inlet, outlet temperature detection	
77	-	Indoor-LCD	Receiver Communication failure	No Opentherm/Hlink communication for a continuous period of 10 minutes.
78		Indoor-LCD	RF Communication failure	There is no communication for 1 hour with on or two RF receives which are bound to the RF-Bridge.
		Indoor	LCD H-link RCS transmission error	No H-link communication for a
80	-	LCD	(If no H-LINK RCS has no power)	continuous period of 1 minute between Indoor and LCD User control by connection wiring (breaking, wiring error, etc.)
21X	- Slave unit		Module X is in alarm state. X stands for the module number. A module is determined to be in alarm state in case that module is in alarm or YUTAKI CASCADE CONTROLLER lost communication with specific module.	Slave unit alarm

## **♦** Alarms for Outdoor units

Code number	Category	Type of abnormality	Main cause	
			Activation of PSH, locked motor, abnormal operation in the powe supply phase.	
2	Outdoor unit	Activation of protection device (high pressure cut)	Failure of fan motor, drain discharge, PCB, relay, float switch activated.	
			(Pipe clogging, excessive refrigerant, innert gas mixing, fan motor locking at cooling operation)	
3	Transmission	Abnormal transmission between outdoor and indoor units	Incorrect wiring. Loose terminals, Failure of PCB. Tripping of fuse. Power supply OFF.	
4	Transmission	Abnormal transmission between inverter PCB and RASC unit PCB	Transmission failure between inverter PCBs. (Loose Connector, Wire Breaking, Blowout of Fuse).	
5	Power supply	Reception of abnormal operation code for detection of power source phase	Power source with abnormal wave pattern. Main power supply phase is reversely connected or one phase is not connected.	
6	Voltage	Excessively low voltage or excessively high voltage for the inverter	Voltage drop in power supply. Incorrect wiring or insufficient capacity of power supply wiring.	

Code number	Category	Type of abnormality	Main cause	
7	Cycle	Decrease in discharge gas superheat	Excessive Refrigerant Charge, Failure of Thermistor, Incorrect Wiring, Incorrect Piping Connection, Expansion Valve Locking at Opened Position (Disconnected Connector).	
8		Excessively high discharge gas temperature at the top of compressor	Insufficient refrigerant charge, refrigerant leakage. Expansion valv closed or clogged.	
19	Fan motor	Activation of the protection device for the indoor fan motor	Failure of fan motor.	
20		Thermistor for discharge gas temperature (THM9)		
21		High pressure sensor	Incorrect wiring, disconnected wiring, broken cable, short circuit.	
22	Outdoor unit sensor	Thermistor for outdoor ambient temperature (THM7)		
24		Thermistor for evaporating temperature (THM8)	Incorrect Wiring, Disconnected Wiring, Wire Breaking, Short Circuit, Fan Motor Locking at Heating Operation.	
31		Incorrect capacity setting or combined capacity between outdoor and indoor units	Incorrect Capacity Code Setting, Excessive or Insufficient Indoor Unit Total Capacity Code.	
35	Custom	Incorrect indoor unit number setting	Duplication of indoor unit number, number of indoor units over specifications.	
36	System	Incorrect of Indoor Unit Combination.		
38		Abnormality of picking up circuit for protection (Outdoor unit)	Failure of indoor unit PCB, incorrect wiring, connection to PCB in indoor unit.	
45		Activation of the safety device from excessively high discharge pressure	Overload (obstruction of HEX, short circuit) mixture of inert gas, Excessive Refrigerant.	
47	Protection device	Activation of the safety device from excessively low suction pressure (protection from vacuum operation)	Shortage or leakage of refrigerant, piping clogging, expansion valve close-locked, fan motor locked.	
48		Activation of overcurrent protection	Overload, overcurrent. Failure of Inverter PCB, heat exchanger clogged, locked compressor. EVI/EVO failure.	
51		Abnormal operation of the current sensor	Incorrect wiring of current sensor. Failure of control PCB or Inverte PCB.	
53	Inverter	Inverter fin temperature increase	Inverter module (IPM, DIP-IPM) and Inverter PCB abnormality. Failure of compressor, clogging of heat exchanger.	
54		Abnormality of inverter fin temperature	Heat Exchanger Clogging. Fan Motor Failure.	
55		Abnormality of inverter module	Failure of DIP-IPM, IPM or Inverter PCB.	
EE	Compressor	Compressor protection	"Compressor failure. This alarm code appears when the following alarms 02, 07, 08, 45, 47 occur three times within 6 hours."	
b0	Indoor unit model setting	Incorrect setting of unit model	No setting of unit capacity or incorrect setting of unit capacity.	
b1	Niverbasses	Incorrect setting address or refrigerant cycle	Over 64 indoor units setting by number or indoor unit address.	
b5	Number setting	Incorrect setting of indoor unit number for H-LINK type	The number of indoor units connected to the H-LINK II of one system is 17 or higher.	

## ♦ Alarms for LCD

Alarm Code	Retry Stop Code	YUTAKI S/SC	YUTAKI S80	YUTAKI M	Origin	Detail of Abnormality	Main Factors
202		(o)	(o)	(o)	LCD	Wrong settings of PC-ARFH1E	
203		(o)	(o)	(o)	LCD	Slave PC-ARFH1E stops answering to Master PC-ARFH1E	Loose, disconnected, broken or short-circuited connector
204		(o)	(o)	(o)	LCD	Indoor unit stops answering to Master PC-ARFH1E	Loose, disconnected, broken or short-circuited connector
205		(o)	(o)	(o)	LCD	Central Alarm, no Central message	Loose, disconnected, broken or short-circuited connector

## 10 MAINTENANCE

## **10.1 MAINTENANCE WORK**



- All inspections and checks have to be carried out by a licensed technician and never by the user itself.
- Before any inspection and check the unit main power supply has to be switched OFF.
- Wait a minimum off 10 minutes from all power supply have been turned OFF.
- Take care with the crankcase heater. It could operate even when compressor is OFF.
- Take care with the electrical box components. Some of them could remain hot after switching OFF the unit.



All these maintenance operations must be done with appropriate materials and following this manual.

## 10.1.1 General maintenance procedure for the outdoor unit

- Fan and fan motor
- Lubrication: All the fan motors are pre-lubricated and sealed at factory. Therefore no lubrication maintenance is required.
- Sound and vibration: Check for abnormal sounds and vibrations.
- Rotation: Check the clockwise rotation and the rotating speed.
- Insulation: Check the electrical insulation resistance.
- Heat exchanger
- Clog: Inspect the heat exchanger at regular intervals and remove any accumulated dirt and any accumulated dust from the heat exchanger. Other obstacles must be removed such as the growing grass and the pieces of paper which might restrict the airflow.
- Refrigerant piping connection
- Leakage: Check for the refrigerant leakage at the piping connection between the outdoor and the indoor unit.
- Pressure: On split system, check the R-410A refrigerant pressure using the check joints of the outdoor unit.
- Cabinet
- Stain: Check for any stain and remove it cleaning if it is the case.
- Fixing screw: Check for any loosened screw or any lost screw. Fix the loosened screws and the lost screws.
- Insulation material: Check for any peeled thermal insulator on the cabinet. Repair the thermal insulator.
- Electrical equipment
- Activation: Check for an abnormal activation of the magnetic contactor, the auxiliary relay, the PCB and others.
- Line condition: Pay attention to the working voltage, the working amperage and the working phase balance. Check for any faulty contact that is caused by the loosened terminal connections, the oxidized contacts, the foreign matter and other items. Check the electrical insulation resistance.
- Control device and protection device
- Setting: Do not readjust the setting in the field unless the setting is maintained at a point that is different from the point listed in the Technical Documentation.
- R410A compressor
- Sound and vibration: Check for abnormal sounds and vibrations.
- Activation: Check that the voltage drop of the power supply line is within 15% at the start and within 2% during the operation.
- Reverse valve
- Activation: Check for any abnormal activation sound.
- Clog: Check that there is no temperature difference between both ends.
- 10 Ground wire
- Ground line: Check for the continuity to earth.
- 11 Oil heater (Crankcase heater of the R-410A compressor)
- Activation: The oil heater should be activated at least twelve hours before the start-up by turning ON the main switch.

## 10.1.2 General maintenance procedure for the indoor unit

To ensure good operation and reliability of the indoor unit, main parts and field wiring have to be checked periodically.

The following checks have to be done by qualified technicians at least once a year:

#### Cabinet

- Stain: Check for any stain and remove it cleaning if it is the case.
- Fixing screw: Check for any loosened screw or any lost screw. Tighten the loosened screws and replace the lost screws.
- Insulation material: Check for any peeled thermal insulator on the indoor part of the covers. Repair the thermal insulator.

#### Water piping connection

Leakage: Check there are no water leakages neither in the inlet and outlet water connections (space heating and DHW if used), nor in the main water circuit nor the tank connections. Check all the joints, connections and circuit elements.



- If leakage is detected in the inlet/outlet water connections, repair it and remember to replace the gaskets.
- Pay special attention to the water pipe connection placed over the electrical box.

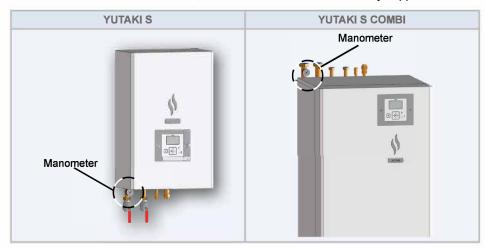
## 3 Water flow and pressure:

- Water flow:
  - Space heating: Check the water flow (m³/h) through the unit controller in the "Heat Pump Details" of the "Operation Information" menu.
  - DHW (if used): Check whether the water circulation is correct along all the DHW circuit.
- Pressure checking:
  - Space heating: Check the water pressure using the manometer in the indoor unit (In YUTAKI M (R410A) units, this manometer is field supplied). This value shall be between 1.5 and 2.0 bars approximately (1.8 bars is a proper value).

The manometer is placed at different positions according to each unit model

#### YUTAKIS/S COMBI

In YUTAKI S and S COMBI models, the manometer is installed factory supplied as it is shown:

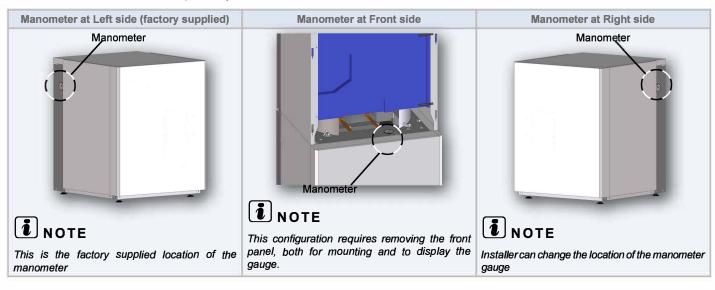


#### YUTAKI M (R410A)

For the YUTAKI M (R410A) series it is highly recommended to install, field supplied, a manometer gauge attached to the water inlet pipe and after the shut-off valve.

## YUTAKI S80 Type 2

YUTAKI S 80 has special configurations for the position of the manometer. While it is factory supplied in only one position (left side), it can be moved by the installer to the right side or to the front of the unit. For example, in case of a wall at the left side or at both sides of the YUTAKI S80 unit, respectively.





The water pressure must remain above 1 bar in order to prevent air from entering the circuit, and below 3.0 bars (safety valve opening value).

- DHW (if used): Check there is no loss of pressure and ensure that DHW pressure is not higher than 6 bars. Connect a gauge to the DHW drain port for this purpose.
- Security water valve for DHW (if used):
  - Operation: Check the correct operation of the security water valve (pressure and temperature relief valve) at the DHW inlet connection. Remember that this element must ensure that the following functions are provided: Pressure protection, nonreturn function, shut-off valve, filling and draining.

HITACHI

#### DHWTank inspection hatch

The DHW tank has an inspection hatch at the bottom. This hatch allows the inspection of the interior of the tank.



Be careful when using this inspection hatch. There are high temperature and high pressure inside the tank. Before open it wait a reasonable time for the water to cool.

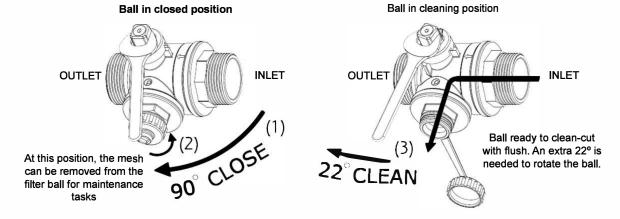
For a safe operation using the inspection hatch, proceed as it is explained in the manual of the specific unit.

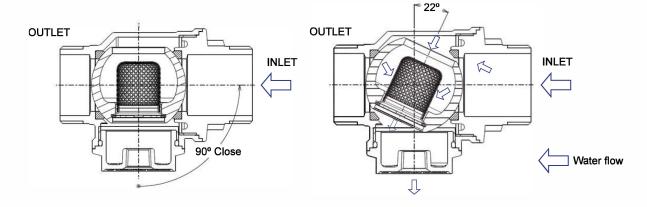
Additional hydraulic elements are necessary in the DHW circuit. Refer to chapter "5 REFRIGERANT AND WATER PIPING".

#### Filter +:

The Filter + valve is an on-off ball valve containing an interchangeable cylindrical filter which is easy to inspect and remove for normal maintenance operations. Normally, Filter + ball valve it is used as a shut-off valve by turning the handle 90° clockwise (1).

Filter+ ball valve makes the maintenance operations easier. Once the valve is in closed position, open the draining port tap(2) and, by turning the handle up to 22° clockwise, the water from the inlet is guided behind the filter and runs in opposite direction through the draining port(3). The water circuit can be cleaned even under full pressure, avoiding the need to drain the unit prior the cleaning process. After cleaning, simply close the draining port tap(2), and open the valve again.







The draining port must be connected to the sewage system by means of a hose or a pipe.



- Take care when draining the unit. Ensure the connection of the hose or drain pipe in order to avoid water leakage on any electrical component.
- The expelled water could be hot and could keep in pressure. Take care with this draining.

#### Safety valve

Operation: Check the correct operation of the indoor unit safety valve (pressure relief valve) on the space heating circuit. Open it manually and some water should be expelled by its connected drain pipe.

#### 8 Air purger:

Excessive air: Check the correct operation of the indoor unit air purger. Turn it twice at least, since there may be air in the water circuit, which needs to be expelled by this air purger.

#### Water pump:

- Pump performance curves: Check as explained in point 3 that water flow and pressure is in accordance with the Pump
- Electrical connection: Check the correct connection of the electrical wiring of the water pump. If moisture is detected in the pump surface, revise the water pipes, since a water leakage could have been occurred.

#### 10 Fixing points tightening:

Check the fixing points of the indoor unit. Check the indoor unit wall support. The indoor unit has to be always in a vertical position.

## 11 Refrigerant piping connection

Leakage: Check for the refrigerant leakage at the refrigerant piping connections in the indoor unit. Check the different connections of the plate heat exchanger.

#### 12 Electrical equipment

- Activation: Check for an abnormal activation of the magnetic contactor, the relay, the PCBs and others.
- Line condition: Pay attention to the working voltage, the working amperage and the working phase balance. Check for any faulty contact that is caused by the loosened terminal connections, the oxidized contacts, the foreign matter and other items. Check the electrical insulation resistance.

#### 13 Control device and protection device

Setting: Do not readjust the setting in the field unless the setting is maintained at a point that is different from the point listed in the Service Manual.

## 14 Ground wire

Ground line: Check for the continuity to earth in the main electrical components.

## ◆ Descaling (S/S COMBI)

Water quality and set temperature can affect the scale production and it can deposit on the surface of the plate heat exchanger, restricting the heat exchange and the good operation of the unit.



Descaling should be necessary periodically at certain intervals depending on the supplied water quality.

Check the scale level when proceeding maintenance to ensure reliability of the unit.

If necessary, proceed with descaling:

- Switch OFF the main power supply of the indoor unit.
- 2 Empty the indoor unit water as explained in "Draining" procedure.
- Proceed with descaling of the plate heat exchangers.
- Ensure that the water quality remains compliant with the EU council directive 98/83 EC.

### Draining



Draining operation is unique for each model. Refer to the service manual of the specific unit for drain operation procedure.

#### **Draining operation for YUTAKI S**

YUTAKI S models have no drain port factory supplied. It must be considered the installation of a drain port after the shut-off valve (factory supplied) and before the water inlet of the unit when proceeding to the installation of the unit.

#### **Draining operation for YUTAKI S COMBI**

#### Draining of the indoor unit (27)

- Switch OFF the main power supply of the indoor unit.
- Close the 2 shut-off valves (factory-supplied) installed at the space heating connections (Water inlet and outlet connections).
- Open manually the drain port for indoor unit water (27) and collect the water into a bucket.
- Once all the water has been drained, close again the drain port for indoor unit water.

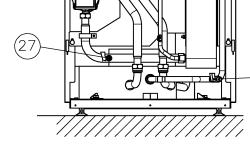


## CAUTION

When draining the indoor unit water from its drain port, the leaved water could be hot and could keep in pressure. Perform the draining procedure carefully.

## Draining of the DHW circuit (28)

- Switch OFF the main power supply of the indoor unit.
- Close the main DHW inlet valve (water inlet shut-off valve) in order to avoid the tank filling.
- Close the shut-off valve of the DHW outlet.
- Connect a drain hose to the drain port for DHW (28) and lead the other end to the general draining.
- Open manually the drain port for DHW (28) and wait a long time until all the water has been removed.





## CAUTION

When draining the DHW from its drain port, the leaved water could be hot and could keep in pressure. Perform the draining procedure carefully.

## **Draining operation for YUTAKI \$80**

To drain the indoor unit follow the next procedure:

- Switch OFF the main power supply of the indoor unit.
- Close the 2 shut-off valves (factory-supplied) installed at the space heating connections (Water inlet and outlet connections).
- Connect a drain pipe to the drain port of the shut-off valves and lead it to the general draining system.
- Open manually the drain port of the shut-off valves and collect the water into a bucket.
- Once all the water has been drained, close again the drain port of the shut-off valves and open the main shut-off valve to restart the normal operation.



## CAUTION

When draining the indoor unit water from its drain port, the leaved water could be hot and could keep in pressure. Perform the draining procedure carefully.

## **Draining operation for YUTAKI M**

YUTAKI M has no drain port factory supplied. It is highly recommended to install a drain port valve attached to the water outlet of the YUTAKI M unit in order to ease the operation of draining. When the drain port is installed the draining procedure for the YUTAKI M follows the next steps:

- 1 Switch OFF the main power of the unit.
- 2 Close the shut-off valve installed at the water inlet connection (field supplied).
- Connect a pipe or a drain hose to the drain port (field supplied) placed in the water outlet pipe of the unit.
- Open manually the drain port of the shut-off valve (field supplied), and collect the water into a bucket (or to a sewage system)
- Once all the water has been drained, and all maintenance operations have been finished, close again the drain port and open again the valve of the water inlet pipe to restart the normal operation of the unit.